

Scilab Textbook Companion for  
Materials Science and Engineering - A First  
Course  
by V. Raghavan<sup>1</sup>

Created by  
Vareesh Pratap  
B.Tech  
Mechanical Engineering  
Madan Mohan Malaviya University of Technology  
College Teacher  
None  
Cross-Checked by  
Aviral Yadav

February 20, 2015

<sup>1</sup>Funded by a grant from the National Mission on Education through ICT,  
<http://spoken-tutorial.org/NMEICT-Intro>. This Textbook Companion and Scilab  
codes written in it can be downloaded from the "Textbook Companion Project"  
section at the website <http://scilab.in>

# **Book Description**

**Title:** Materials Science and Engineering - A First Course

**Author:** V. Raghavan

**Publisher:** Prentice Hall, India

**Edition:** 5

**Year:** 2007

**ISBN:** 9788120324558

Scilab numbering policy used in this document and the relation to the above book.

**Exa** Example (Solved example)

**Eqn** Equation (Particular equation of the above book)

**AP** Appendix to Example(Scilab Code that is an Appednix to a particular Example of the above book)

For example, Exa 3.51 means solved example 3.51 of this book. Sec 2.3 means a scilab code whose theory is explained in Section 2.3 of the book.

# Contents

<b>List of Scilab Codes</b>	<b>5</b>
<b>2 Equilibrium and Kinetics</b>	<b>8</b>
<b>3 Crystal Geometry and Structure Determination</b>	<b>10</b>
<b>4 Atomic Structure and Chemical Bonding</b>	<b>14</b>
<b>5 Structure of Solid</b>	<b>16</b>
<b>6 Crystal Imperfection</b>	<b>20</b>
<b>7 Phase Diagram</b>	<b>24</b>
<b>8 Diffusion in Solids</b>	<b>27</b>
<b>9 Phase Transformation</b>	<b>31</b>
<b>10 Elastic Anelastic and Viscoelastic Behaviour</b>	<b>35</b>
<b>11 Plastic Deformation and Creep in Crystalline Materials</b>	<b>37</b>
<b>12 Fracture</b>	<b>41</b>
<b>13 Oxidation and Corrosion</b>	<b>44</b>
<b>14 Conductors and Resistors</b>	<b>45</b>
<b>15 Semiconductors</b>	<b>47</b>

16 Magnetic Materials	48
17 Dielectric Materials	51

# List of Scilab Codes

Exa 2.1	Calculate the entropy increase . . . . .	8
Exa 2.2	Calculation of fraction of atoms with energy equal to or greater than 1eV at temperatures . . . . .	8
Exa 3.2	Calculate effective number of lattice point in three cubic space lattice . . . . .	10
Exa 3.7	Determine interplanar spacing and miller indices . . . . .	11
Exa 3.8	Determine structure and lattice parameter of material . . . . .	12
Exa 4.1	Calculate frequency and wavelength of radiation . . . . .	14
Exa 4.3	Reconcile the difference of energy . . . . .	15
Exa 4.4	Calculation of fraction of hydrogen bonds which breaks during ice melting . . . . .	15
Exa 5.1	Calculate packing efficiency and density of diamond . . . . .	16
Exa 5.3	Calculate the cation to anion ratio for an ideally close packed HCP crystal . . . . .	17
Exa 5.4	find the size of largest sphere that can fit into a tetrahedral void . . . . .	17
Exa 5.5	Find critical radius ratio for triangular coordination . . . . .	18
Exa 5.6	Calculate density of MgO . . . . .	18
Exa 6.1	Find equilibrium concentration of vacancies in metals at given temperature . . . . .	20
Exa 6.2	Compute the line energy of dislocation . . . . .	21
Exa 6.4	Calculation of down climb of crystal on heating . . . . .	21
Exa 6.5	Calculate surface energy of copper crystal of type 111 . . . . .	22
Exa 6.6	Compute the angle at the bottom of groove of a boundary . . . . .	23
Exa 7.1	Find degrees of freedom of a system of two components . . . . .	24
Exa 7.2	Find minimum number of component in system . . . . .	24
Exa 7.3	Calculate amount of pure water that can be extracted from sea water . . . . .	25

Exa 7.5	Calculate proeutectoid ferrite and eutectoid ferrite in 6 tenth percent steel . . . . .	25
Exa 8.1	Calculate the rate at which hydrogen escapes through the walls of the steel tank . . . . .	27
Exa 8.2	Calculate maximum time till which material can be kept at 550 degree Celsius . . . . .	27
Exa 8.3	Calculate minimum depth up to which post machining is to be done . . . . .	28
Exa 8.4	Calculate time required to get required boron concentration . . . . .	29
Exa 8.5	Calculate ratio of cross sectional areas . . . . .	30
Exa 9.1	Calculate the critical free energy of nucleation of ice from water and critical radius . . . . .	31
Exa 9.2	Calculate the change in delta f required to increase nucleation rate . . . . .	32
Exa 9.4	Calculate delta f of heterogeneous as a fraction of delta f of homogeneous . . . . .	33
Exa 9.6	Calculate the free energy change during recrystallization . . . . .	33
Exa 10.1	Estimate Youngs modulus of material . . . . .	35
Exa 10.2	Calculation of stress in fibers . . . . .	35
Exa 10.3	Estimate diffusion coefficient . . . . .	36
Exa 11.2	Calculate the stress required to move the dislocation at given temperature . . . . .	37
Exa 11.3	Calculate the dislocation density in copper . . . . .	38
Exa 11.4	Find the yield stress for a grain size of ASTM 9 . . . . .	39
Exa 11.5	Estimate the change in yield strength . . . . .	39
Exa 12.1	Estimate fracture strength . . . . .	41
Exa 12.2	Estimate the brittle fracture strength at low temperatures . . . . .	41
Exa 12.3	Estimate the temperature at which the ductility of brittle transition occurs at given strain rates . . . . .	42
Exa 13.2	Calculation of required quantity of magnesium . . . . .	44
Exa 14.1	Calculate energy difference . . . . .	45
Exa 14.2	Calculate conductivity of copper at 300 K . . . . .	45
Exa 14.3	Estimation of resistivity due to impurity scattering of 1 percent of Nickel in copper lattice . . . . .	46
Exa 15.1	Calculate intrinsic carrier density . . . . .	47

Exa 16.1	Calculate the net magnetic moment per iron atom in crystal . . . . .	48
Exa 16.2	Comparison of saturation temperatures . . . . .	49
Exa 16.4	Calculation of hysteresis loss . . . . .	49
Exa 16.5	Calculation of eddy current loss at normal voltage and frequency . . . . .	50
Exa 17.1	Calculation of relative dielectric constant . . . . .	51
Exa 17.2	Calculate the polarization of a BaTiO <sub>3</sub> crystal . . . . .	51

# Chapter 2

## Equilibrium and Kinetics

**Scilab code Exa 2.1** Calculate the entropy increase

```
1 // Calculate the entropy increase
2 clc
3 del_h = 6.02 // Heat added in kJ/mol
4 t_m = 273.15 // mean temperature in kelvin
5 printf("\n Example 2.1")
6 del_s = del_h*1e3/t_m
7 printf("\n Increase in entropy is %.2f J mol^-1 K^-1
", del_s)
```

---

**Scilab code Exa 2.2** Calculation of fraction of atoms with energy equal to or greater than 1eV at temperatures

```
1 // Calculation of fraction of atoms with energy
   equal to or greater than 1eV at temperatures
2 clc
3 E = 1 // energy in electron volt
4 e = 1.6e-19 // charge on electron
```

```
5 k = 1.38e-23 // constant
6 t1 = 300 // temperature in K
7 t2 = 1500 // temperature in K
8 printf("\n Example 2.2")
9 printf("\n\n Part A:")
10 n_N = exp(-(e/(k*t1)))
11 printf("\n Fraction of atoms with energy equal to or
           greater than 1eV at temperature %d K is %.2e",
           t1,n_N) // numerical value of answer in book is 2
           e-17
12 printf("\n\n Part B:")
13 n_N = exp(-(e/(k*t2)))
14 printf("\n Fraction of atoms with energy equal to or
           greater than 1eV at temperature %d K is %.2e",
           t2,n_N) // numerical value of answer in book is
           4.3e4
```

---

# Chapter 3

## Crystal Geometry and Structure Determination

**Scilab code Exa 3.2** Calculate effective number of lattice point in three cubic space lattice

```
1 // Calculate effective number of lattice point in
   three cubic space lattice
2 clc
3 sc_n = 1/8 // sharing of one lattice point in a unit
   cell
4 sc_N = 8 // Number of lattice points in Simple cubic
5 bcc_n_e = 1/4 // sharing of one edge lattice point in
   a BCC
6 bcc_N_e = 4 // Number of edge lattice point in a BCC
7 bcc_n_c = 1 // sharing of one body center lattice
   point in a BCC
8 bcc_N_c = 1 // Number of body center lattice point in
   a BCC
9 fcc_n_e = 1/8 // sharing of one corner lattice point
   in a FCC
10 fcc_N_e = 8 // Number of corner lattice point in a
    FCC
11 fcc_n_f = 1/2 // sharing of one face center lattice
```

**Scilab code Exa 3.7** Determine interplanar spacing and miller indices

```

1 // Determine Interplanar spacing and miller indices
2 clc
3 a = 3.16 // lattice parameter in angstrom
4 l1 = 1 // line number
5 l2 = 2 // line number
6 l3 = 3 // line number
7 l4 = 4 // line number
8 theta1 = 20.3 // angle for line 1
9 theta2 = 29.2 // angle for line 2
10 theta3 = 36.7 // angle for line 3
11 theta4 = 43.6 // angle for line 4
12 n = 1 // order
13 lambda = 1.54 // wavelength in angstrom
14 printf("\n Example 3.7")
15 d1 = lambda/(2*sin(theta1*pi/180))

```

```

16 d2 = lambda/(2*sin(theta2*pi/180))
17 d3 = lambda/(2*sin(theta3*pi/180))
18 d4 = lambda/(2*sin(theta4*pi/180))
19 x1 = a^2/d1^2
20 x2 = a^2/d2^2
21 x3 = a^2/d3^2
22 x4 = a^2/d4^2 // where x is function of h,k and l
23 printf("\n Interplanar spacing is %.3f angstrom ", 
        x1) // answer in book is 2.220 angstrom
24 if floor(x1) == 2 then
25     printf("\n\n For a^2/d^2 = %d \t Reflection
        plane is {110}",x1)
26 end
27
28 if floor(x2) == 4 then
29     printf("\n For a^2/d^2 = %d \t Reflection
        plane is {200}",x2)
30 end
31
32 if floor(x3) == 6 then
33     printf("\n For a^2/d^2 = %d \t Reflection plane
        is {211}",x3)
34 end
35
36 if floor(x4) == 8 then
37     printf("\n For a^2/d^2 = %d \t Reflection plane
        is {220}",x4)
38 end

```

---

**Scilab code Exa 3.8** Determine structure and lattice parameter of material

```
1 // Determine structure and lattice parameter of
```

```

    material
2  clc
3  d = 114.6 // diameter of power camera in angstrom
4  lambda = 1.54 // wavelength in angstrom
5  s1 = 86
6  s2 = 100
7  s3 = 148
8  s4 = 180
9  s5 = 188
10 s6 = 232
11 s7 = 272
12 printf("\n Example 3.8")
13 R = d/2      // Radius
14 if R==57.3 then
15     k = 1/4 // Bragg angle factor
16 end
17 a1 = (sin(s1*k*pi/180))^2
18 a2 = (sin(s2*k*pi/180))^2
19 a3 = (sin(s3*k*pi/180))^2
20 a4 = (sin(s4*k*pi/180))^2
21 a5 = (sin(s5*k*pi/180))^2
22 a6 = (sin(s6*k*pi/180))^2
23 a7 = (sin(s7*k*pi/180))^2
24 c = 22 // constant to convert into integral number
25
26 printf("\n Within experimental error , values are as
           in integral ratio are as: \n %d:%d:%d:%d:%d:%d
           ",ceil(c*a1),ceil(c*a2),ceil(c*a3),ceil(c*a4),
           ceil(c*a5),ceil(c*a6),ceil(c*a7))
27 printf("\n So, this structure is FCC and material is
           copper with 3.62 angstrom lattice parameter")

```

---

# Chapter 4

## Atomic Structure and Chemical Bonding

**Scilab code Exa 4.1** Calculate frequency and wavelength of radiation

```
1 // Calculate frequency and wavelength of radiation
2 clc
3 E = 1.64e-18 // energy difference between two states
    in J
4 h= 6.626e-34 // planks constant
5 c = 2.998e8 // speed of light in m/s
6 printf("\n Example 4.1")
7 nu = E/h
8 lambda = c/nu
9 printf("\n Frequency of emitted radiation is %.2e Hz
    ",nu)
10 printf("\n Wavelength of emitted radiation is %.2e m
        \n\t\t\t\t\t%d angstrom",lambda,lambda*1e10) //
    answer in book is 1210 angstrom
```

---

**Scilab code Exa 4.3** Reconcile the difference of energy

```
1 // Reconcile the difference of energy
2 clc
3 e_a = 713 // enthalpy of atomization in kJ/mol
4 e_b = 347 // bond energy in kJ/mol
5 a = 4 // total number of atoms in single crystal
       structure
6 b = 2 // number of atoms in a bond
7 printf("\n Example 4.3")
8 k = a/b // effective number of bond per atom
9 e = k*e_b
10 printf("\n %d kJ should be the enthalpy of
        atomization of diamond", e)
11 printf("\n However, %d kJ is very close to %d kJ", e,
        e_a)
```

---

**Scilab code Exa 4.4** Calculation of fraction of hydrogen bonds which breaks during ice melting

```
1 // Calculation of fraction of hydrogen bonds which
   breaks during ice melting
2 clc
3 del_h = 6.02 // enthalpy of fusion in kJ/mol
4 n = 2 // number of hydrogen atom in 1 water atom
5 del_b = 20.5 // hydrogen bond energy in kJ/mol
6 printf("\n Example 4.4")
7 f = del_h/(n*del_b)
8 printf("\n Fraction of hydrogen bonds which broken
        is %.2f", f)
```

---

# Chapter 5

## Structure of Solid

**Scilab code Exa 5.1** Calculate packing efficiency and density of diamond

```
1 // Calculate packing efficiency and density of
   diamond
2 clc
3 n_c = 1/8 // sharing of corner atom in a unit cell
4 N_c = 8 // Number of corner atoms in unit cell
5 n_b = 1 // sharing of body centered atom in a unit
   cell
6 N_b = 4 // Number of body centered atoms in unit
   cell
7 n_f = 0.5 // sharing of face centered atom in a unit
   cell
8 N_f = 6 // Number of face centered atoms in unit cell
9 a = 1 // let lattice parameter
10 m = 12 // mass of carbon
11 printf("\n Example 5.1")
12 printf("\n Part A:")
13 N = n_c*N_c+n_b*N_b+n_f*N_f // effective number of
   atoms
14 r = a*sqrt(3)/8
15 p_e = N*4/3*pi*r^3/a^3 // packing efficiency
16
```

```
17 printf("\n Packing efficiency of diamond is %.2f" ,  
    p_e)  
18 printf("\n\n Part B:")  
19 a = 3.57 // lattice parameter in angstrom  
20 d = m*1.66e-27*N/(a*1e-10)^3  
21 printf("\n Density of diamond is %d Kg/m^3" ,d) //  
    numerical answer in book is 3500  
22 printf("\n Density of diamond is %.1f g/cm^3" ,d  
    /1000)
```

---

**Scilab code Exa 5.3** Calculate the cation to anion ratio for an ideally close packed HCP crystal

```
1 // calculate the c/a ratio for an ideally close  
    packed HCP crystal  
2 clc  
3 a = 1 // let  
4 PR = a  
5 printf("\ Example 5.3")  
6 RT = a/sqrt(3)  
7 PT = sqrt(PR^2-RT^2)  
8 c_a = 2*PT/PR  
9 // Calculations are made on the crystal structure  
    drawn in book  
10 printf("\n c/a ratio for an ideally close packed HCP  
    crystal is %0.3f " ,c_a)
```

---

**Scilab code Exa 5.4** find the size of largest sphere that can fit into a tetrahedral void

```
1 // find the size of largest sphere that can fit into
   a tetrahedral void
2 clc
3 r = 1 // let
4 a = 3/4
5 printf("\n Example 5.4")
6 pt = 2*sqrt(2/3)*r
7 s = a*pt-r // size of sphere
8 printf("\n Size of largest sphere that can fit into
   a tetrahedral void is %.3f",s)
```

---

**Scilab code Exa 5.5** Find critical radius ratio for triangular coordination

```
1 // find critical radius ratio for triangular
   coordination
2 clc
3 theta = 60 // angle in degree
4 printf("\n Example 5.5")
5 r_c_a = (2/3*2*sin(theta*pi/180))-1 // ratio
   calculation
6 printf("\n Critical radius ratio for triangular
   coordination is %0.3f ",r_c_a)
```

---

**Scilab code Exa 5.6** Calculate density of MgO

```
1 // Calculate density of MgO
2 clc
3 r_mg = 0.78 // radius of magnesium cation in
   angstrom
```

```
4 r_o = 1.32 // radius of oxygen anion in angstrom
5 n = 4 // effective number of unit cell
6 m_o = 16 // mass of oxygen
7 m_mg = 24.3 // mass of magnesium
8 printf("\n Example 5.6")
9 a = 2*(r_mg+r_o)// lattice parameter
10 d = (m_o+m_mg)*1.66e-27*n/(a*1e-10)^3// density
11 printf("\n Density of MgO is %d Kg/m^3",d) // answer
    is 3610 kg/m^3
12 printf("\n Density of MgO is %0.2f g/cm^3",d/1000)
```

---

# Chapter 6

## Crystal Imperfection

**Scilab code Exa 6.1** Find equilibrium concentration of vacancies in metals at given temperature

```
1 // Find equilibrium concentration of vacancies in
   metals at given temperature
2 clc
3 t1 = 0 // temperature in kelvin
4 t2 = 300 // temperature in kelvin
5 t3 = 900// temperature in kelvin
6 R = 8.314 // universal gas constant
7 del_hf_al = 68 // Enthalpy of formation of aluminium
   crystal in KJ
8 del_hf_ni = 168 // Enthalpy of formation of nickel
   crystal in KJ
9 printf("\n Example 6.1")
10
11 printf("\n Equilibrium concentration of vacancies of
   aluminium at %dK is 0",t1)
12 n_N = exp(-del_hf_al*1e3/(R*t2))
13 printf("\n Equilibrium concentration of vacancies of
   aluminium at %dK is %.2e",t2,n_N) // answer in
   book is 1.45e-12
14 n_N = exp(-del_hf_al*1e3/(R*t3))
```

```

15 printf("\n Equilibrium concentration of vacancies of
           aluminium at %dK is %.2e",t3,n_N) // answer in
           book is 1.12e-4
16
17 printf("\n\n Equilibrium concentration of vacancies
           of Nickel at %dK is 0",t1)
18 n_N = exp(-del_hf_ni*1e3/(R*t2))
19 printf("\n Equilibrium concentration of vacancies of
           Nickel at %dK is %.2e",t2,n_N)
20 n_N = exp(-del_hf_ni*1e3/(R*t3))
21 printf("\n Equilibrium concentration of vacancies of
           Nickel at %dK is %.2e",t3,n_N) // answer in book
           is 1.78e-10

```

---

**Scilab code Exa 6.2** Compute the line energy of dislocation

```

1 // Compute the line energy of dislocation
2 clc
3 a = 2.87 // lattice parameter in angstrom
4 b= 2.49 // magnitude of burgers vector in angstrom
5 G = 80.2 // shear modulus in GN
6 printf("\n Example 6.2")
7 E = G*1e9*(b*1e-10)^2*1/2
8 printf("\n Line energy of dislocation is %.2e J m^-1
           ",E)

```

---

**Scilab code Exa 6.4** Calculation of down climb of crystal on heating

```

1 // calculation of down climb of crystal on heating

```

```

2 clc
3 a = 1e10 // total number of edge dislocation
4 N = 6.023e23 // Avogadro number
5 R = 8.314 // Universal gas constant
6 t1 = 0 // initial temperature in K
7 t2 = 1000 // Final temperature in K
8 del_hf = 100 // Enthalpy of vacancy formation in KJ
9 d = 2 // length of one step in angstrom
10 v = 5.5e-6 // volume of one mole crystal
11 printf("\n Example 6.4")
12 n = N*exp(-(del_hf*1e3)/(R*(t2-t1)))/v
13 k = 1/(d*1e-10) // atoms required for 1 m climb
14 b = n/(k*a) // average amount of climb
15 c = b*d*1e-10
16
17 printf("\n Average down climb of crystal is %.2em",c
)

```

---

**Scilab code Exa 6.5** Calculate surface energy of copper crystal of type {111}

```

1 // Calculate surface energy of copper crystal of
   type {111}
2 clc
3 E = 56.4 // bond energy in KJ
4 N_a = 6.023e23 // Avogadro's number
5 n = 12 // number of bonds
6 m = 3 // number of broken bonds
7 N = 1.77e19 // number of atoms in copper crystal of
   type {111} per m^2
8 printf("\n Example 6.5")
9 b_e = 1/2*E*1e3*n/N_a // bond energy per atom
10 e_b = b_e*m/n // energy of broken bond at surface
11 s_e = e_b*N // surface enthalpy of copper

```

```
12 printf("\n Surface enthalpy of copper is %0.2f J m  
^ -2", s_e)  
13 printf("\n Surface enthalpy of copper is %d erg cm  
^ -2", s_e*1e3)  
14 // Answer in book is 2490 erg cm^-2
```

---

**Scilab code Exa 6.6** Compute the angle at the bottom of groove of a boundary

```
1 // Compute the angle at the bottom of groove of a  
boundary  
2 clc  
3 Gamma_gb = 1 // let , energy of grain boundary  
4 Gamma_s = 3* Gamma_gb // energy of free surface  
5 printf("\n Example 6.6")  
6 theta = 2*acos(1/2*Gamma_gb/Gamma_s)  
7 printf("\n Angle at the bottom of groove of a  
boundary is %d degrees.", ceil(theta*180/%pi))
```

---

# Chapter 7

## Phase Diagram

**Scilab code Exa 7.1** Find degrees of freedom of a system of two components

```
1 // Find degrees of freedom of a system of two
   components
2 clc
3 c = 2 // number of components
4 printf("\n Example 7.1")
5 for n = 1:4
6     p = (c-1) +2 // Total variables
7     f = c-n+2 // degree of freedom
8     printf("\n\n Degree of freedom for two
           components when \n number of phases is %d is
           %d",n,f)
9 end
```

---

**Scilab code Exa 7.2** Find minimum number of component in system

```
1 // Find minimum number of component in system
2 clc
3 p = 4 // number of phases of system
4 f = 0 // number of degree of system
5
6 printf("\n Example 7.2")
7 C = f+p-1 // components number
8 printf("\n Minimum number of components in system is
      %d", C)
```

---

**Scilab code Exa 7.3** Calculate amount of pure water that can be extracted from sea water

```
1 // Calculate amount of pure water that can be
   extracted from sea water
2 clc
3 L = 23.3 // % composition of L
4 a = 3.5 // concentration of Nacl in sea water
5 ice = 0 // % composition of ice
6 printf("\n Example 7.3")
7 f_ice = (L-a)/(L-ice)
8 printf("\n Fractional amount of pure water that can
      be extracted from sea water is %0.2f", f_ice)
```

---

**Scilab code Exa 7.5** Calculate proeutectoid ferrite and eutectoid ferrite in 6 tenth percent steel

```
1 // Calculate proeutectoid ferrite and eutectoid
   ferrite in 0.6% steel
```

```
2 clc
3 a = 0 // limiting value
4 b = 0.8 // limiting value
5 c = 0.6 // percentage composition of carbon
6 f = 0.88 // fraction of ferrite in a eutectoid steel
7 printf("\n Example 7.5")
8 f_pro_alpha = (b-c)/(b-a)
9 f_perlite = 1 - f_pro_alpha
10 f_eut = f*f_perlite
11 printf("\n Composition of proeutectoid ferrite is %0
.2f",f_pro_alpha)
12 printf("\n Composition of eutectoid ferrite is %0.2f
",f_eut)
```

---

# Chapter 8

## Diffusion in Solids

**Scilab code Exa 8.1** Calculate the rate at which hydrogen escapes through the walls of the steel tank

```
1 // calculate the rate at which hydrogen escapes  
    through the walls of the steel tank  
2 clc  
3 t = 5 // thickness in mm  
4 c = 10 // concentration  
5 D = 1e-9 // diffusion coefficient  
6 printf("\n Example 8.1")  
7 j = D*c/(t*1e-3)  
8 printf("\n Outward flux is %.0e kg m^-2 s^-1",j)
```

---

**Scilab code Exa 8.2** Calculate maximum time till which material can be kept at 550 degree Celsius

```
1 // Calculate maximum time till which material can be  
    kept at 550 degree Celsius  
2 clc
```

```

3 D_0 = 0.24e-4 // diffusion coefficient
4 Q = 121e3
5 R = 8.314 // Universal gas constant
6 T = 550 // temperature in Celsius
7 k = 0.2 // thickness of pure Al sheet in mm
8 d = 0.1 // penetration depth in mm
9 c_x = 0.4 // concentration in percentage
10 A = 2 // Constant in percentage
11 B = 2 // Constant in percentage
12 printf("\n Example 8.2")
13 x = d-k
14 D_cu_al = D_0*exp(-Q/(R*(T+273)))
15 k = (A-c_x)/B
16 if k ==0.8 then
17     z = 0.9 // from table
18 end
19 t = (x*1e-3)^2/(z^2*4*D_cu_al) // time in sec
20
21 printf("\n Material can be kept at %d degree Celsius
           for nearly %d minute",T,t/60) // answer in book
           is 100 min

```

---

**Scilab code Exa 8.3** Calculate minimum depth up to which post machining is to be done

```

1 // Calculate minimum depth up to which post
   machining is to be done
2 clc
3 D_0 = 0.7e-4 // diffusion coefficient
4 Q = 157 // Energy in kJ mol^-1, considered from
           table 8.2
5 R = 8.314 // Universal gas constant
6 T = 950 // temperature in Celsius

```

```

7 c2 = 0.8 // concentration in percentage
8 cs = 0 // concentration in percentage
9 cx = 0.6 // concentration in percentage
10 t = 4 // time in hours
11 a = 1 //let
12 printf("\n Example 8.3")
13 A = cs
14 B = c2 - cs
15 D = D_0 * exp(-Q*1e3/(R*(T+273)))
16 k = erf(((A-cx)/B)) * -1
17 if k > 0.7 then
18     if k < 0.712 then
19         z = 0.81 // from table
20     end
21
22 end
23 x = z * 2 * sqrt(D * t * 3600)
24
25 printf("\n Depth up to which machining is required
is nearly %.2f mm", x * 1e3)
26 // numerical value of answer in book is 0.75

```

---

**Scilab code Exa 8.4** Calculate time required to get required boron concentration

```

1 // Calculate time required to get required boron
   concentration
2 clc
3 D = 4e-17 // diffusion coefficient
4 c1 = 0
5 cs = 3e26
6 cx = 1e23 // number of atoms
7 x = 2e-6 // depth in m

```

```

8 printf("\n Example 8.4")
9 A = cs
10 B = cs - c1
11 k = (A-c_x)/B
12 if k >0.99966 then
13     if k< 0.9997 then
14         z = 2.55 // from table
15     end
16 end
17 t = x^2/(z^2*4*D) // time in sec
18
19 printf("\n Time required to get required boron
concentration is %d sec",t)// answer in book is
3845 sec

```

---

### Scilab code Exa 8.5 Calculate ratio of cross sectional areas

```

1 // Calculate ratio of cross sectional areas
2 clc
3 r = 10 // radius in mm
4 t = 4 // thickness in angstrom
5 printf("\n Example 8.5")
6 r = 2*pi*r*1e-3*t*1e-10/(%pi*(r*1e-3)^2)
7 printf("\n Ratio of cross sectional areas is %.0e ", r)

```

---

# Chapter 9

## Phase Transformation

**Scilab code Exa 9.1** Calculate the critical free energy of nucleation of ice from water and critical radius

```
1 // Calculate the critical free energy of nucleation
   of ice from water and critical radius
2 clc
3 del_t1 = 0 // temperature difference in degree
   Celsius
4 del_t2 = -5 // temperature difference in degree
   Celsius
5 del_t3 = -40 // temperature difference in degree
   Celsius
6 del_h = 6.02 // enthalpy of fusion in kJ/mol
7 T_m = 273 // mean temperature
8 Gamma = 0.076 // energy of ice water interface in J
   /m^2
9 v = 19 // molar volume of ice
10 printf("\n Example 9.1")
11 printf("\n Part A")
12 printf("\n At del_t = %d, there is no supercooling .
   So there is no critical radius",del_t1)
13 printf("\n\n Part B")
14 del_f = 16/3*pi*(Gamma)^3*T_m^2/((del_h*1e3*1e6/v)
```

```

        ^2*del_t2^2)
15 r = 2*T_m*Gamma/(-del_h*1e3*1e6/v*del_t2)
16 printf("\n Critical free energy of nucleation is %.1
      eJ",del_f)
17 printf("\n Critical radius is %d angstrom",ceil(r*1
      e10))
18 printf("\n\n Part C")
19 temp_r = del_t3/del_t2
20 del_f_ = del_f/temp_r^2
21 r_ = r/temp_r
22
23 printf("\n Critical free energy of nucleation is %
      .1eJ",del_f_)
24 printf("\n Critical radius is %d angstrom.", ceil(r_
      *1e10))

```

---

**Scilab code Exa 9.2** Calculate the change in delta f required to increase nucleation rate

```

1 // Calculate the change in del_f required to
   increase nucleation rate
2 clc
3 T= 300 // temperature in kelvin
4 R = 8.314 // universal gas constant
5 k = 2.303 // conversion factor
6 a1 = 1e42
7 a2 = 1e6 // nucleation rate
8 a3 = 1e10 // nucleation rate
9 printf("Example 9.2")
10 I1 = (log10(a1)-log10(a2))*k*R*T // exponent factor
11 I2 = (log10(a1)-log10(a3))*k*R*T// exponent factor
12 del_f = I1-I2 // difference
13 a = 10^(log10(a3)-log10(a2))

```

```
14
15 printf("\n A change of %d KJ mol^-1 energy is
    required to increase nucleation factor from \n %
.0e m^-3 s^-1 to %.0e m^-3 s^-1 ",ceil(del_f/1
e3),a,a3)
```

---

**Scilab code Exa 9.4** Calculate delta f of heterogeneous as a fraction of delta f of homogeneous

```
1 // Calculate del_f_het as a fraction of del_f_homo
2 clc
3 Gamma_alpha_del = 0.5 // in J m^-2
4 Gamma_alpha_beta = 0.5 // in J m^-2
5 Gamma_beta_del = 0.01 // in J m^-2
6
7 printf("\n Example 9.4")
8 theta = acos((Gamma_alpha_del -Gamma_beta_del)/
    Gamma_alpha_beta)
9 del_f_ratio = 1/4*(2-3*cos(theta)+(cos(theta))^3)
10
11
12 printf("\n del_f_het is %0.4fth fraction of
    del_f_homo.",del_f_ratio)
```

---

**Scilab code Exa 9.6** Calculate the free energy change during recrystallization

```
1 // Calculate the free energy change during
    recrystallization
```

```
2 clc
3 mu = 45.5e9
4 b = 2.55e-10
5 n1 = 1e9 // initial dislocation density
6 n2 = 1e13 // final dislocation density
7 printf("\n Example 9.6")
8 E = 1/2*mu*b^2*n2
9 del_g = E // as difference between initial and final
   dislocation energy is four order magnitude
10 printf("\n Free energy change during
      recrystallization is %d J m^-3", -del_g)
11 // Numerical value of answer in book is 14800
```

---

# Chapter 10

## Elastic Anelastic and Viscoelastic Behaviour

**Scilab code Exa 10.1** Estimate Youngs modulus of material

```
1 // Estimate young s modulus of material
2 clc
3 n = 1
4 m = 9
5 A = 7.68e-29 // Constant having unit J m
6 r_0 = 2.5e-10 // bonding distance in m
7 printf("\n Example 10.1")
8 B = A*r_0^8/9
9
10 Y = (90*B/(r_0)^11-2*A/(r_0)^3)/r_0
11
12 printf("\n Young s modulus of material is %d GN m
^ -2",Y/1e9)
```

---

### Scilab code Exa 10.2 Calculation of stress in fibers

```
1 // Calculation of stress in fibers
2 clc
3 Y_f = 440
4 Y_m = 71
5 sigma_total= 100 // total load
6 printf("\n Example 10.2")
7 r = Y_f/Y_m
8 sigma_f = r*(sigma_total/0.7)/(1+r*3/7)
9 printf("\n Part A:")
10 printf("\n When load is applied parallel to fiber
    then , stress in fiber is %d MN m^-2",sigma_f)
11
12 printf("\n\n Part B:")
13 printf("\n When load is applied perpendicular to
    fiber then , stress in fiber and matrix is same i .
e . %d MN m^-2",sigma_total)
```

---

### Scilab code Exa 10.3 Estimate diffusion coefficient

```
1 // Estimate diffusion coefficient
2 clc
3 t_r = 100 // relaxation time in s
4 d = 2.5 // distance in angstrom
5 printf("\n Example 10.3")
6 f = 1/t_r // jump frequency
7 D = (d*1e-10)^2*f
8 printf("\n Diffusion coefficient is %.2e m^2 s^-1",D
)
```

---

# Chapter 11

## Plastic Deformation and Creep in Crystalline Materials

**Scilab code Exa 11.2** Calculate the stress required to move the dislocation at given temperature

```
1 // Calculate the stress required to move the
   dislocation at given temperature
2 clc
3 b = 2 // burger vector in angstrom
4 v = 20*b^3 // activation volume
5 tau_pn = 1000 // P-N stress of crystal in MNm^-2
6 k = 1.38e-23 // physical constant
7 t1 = 0 // temperature in K
8 t2 = 100// temperature in K
9 t3 = 300// temperature in K
10 t4 = 500// temperature in K
11 printf("\n Example 11.2")
12 printf("\n\n Part A:")
13 T = t1
14 tau_app = tau_pn - 40*k*T/(v*1e-30)
15 printf("\n The stress required to move the
   dislocation at temperature %dK is %d MNm^-2" ,T ,
   tau_app)
```

```

16 printf("\n\n Part B:")
17 T = t2
18 tau_app = tau_pn - 40*k*T/(v*1e-30*1e6)
19 printf("\n The stress required to move the
           dislocation at temperature %dK is %d MNm^-2", T,
           tau_app)
20 printf("\n\n Part C:")
21 T = t3
22 tau_app = tau_pn - 40*k*T/(v*1e-30*1e6)
23 if tau_app<0 then
24     printf("\n Stress to be applied is zero")
25     printf("\n The stress required to move the
           dislocation at temperature %dK entirely
           overcome by thermal fluctuations", T)
26 end
27 printf("\n\n Part D:")
28 T = t4
29 tau_app = tau_pn - 40*k*T/(v*1e-30*1e6)
30 if tau_app<0 then
31     printf("\n Stress to be applied is zero")
32     printf("\n The stress required to move the
           dislocation at temperature %dK entirely
           overcome by thermal fluctuations", T)
33 end

```

---

**Scilab code Exa 11.3** Calculate the dislocation density in copper

```

1 // Calculate the dislocation density in copper
2 clc
3 mu = 44 // shear modulus of copper in GN m^-2
4 b = 2.55 // burgers vector in angstrom
5 tau = 35 // shear stress in MN m^-2
6 printf("Example 11.3")

```

```

7 l = mu*1e9*b*1e-10/(tau*1e6)
8 rho = 1/l^2
9
10 printf("\n Dislocation density in copper is %.1e m
           ^-2", rho)
11 // Answer in book is 1e12 m^-2

```

---

**Scilab code Exa 11.4** Find the yield stress for a grain size of ASTM 9

```

1 // Find the yield stress for a grain size of ASTM 9
2 clc
3 sigma1 = 120 // initial yield strength of material
               in MNm^-2
4 sigma2 = 220 // Final yield strength of material in
               MN m^-2
5 d1 = 0.04 // initial diameter in mm
6 d2 = 0.01 // final diameter in mm
7 n = 9 // astm number
8 printf("Example 11.4")
9 k = (sigma2-sigma1)*1e6/(1/sqrt(d2*1e-3)-1/sqrt(d1*1
   e-3))
10 sigma_i = sigma1*1e6 -k/sqrt((d1*1e-3))
11 d = 1/sqrt(2^(n-1)*1e4/645)
12 sigma_y = sigma_i+k*(d*1e-3)^(-0.5)
13
14 printf("\n Yield stress for a grain size of ASTM 9
           is %d MN m^-2", ceil(sigma_y/1e6))

```

---

**Scilab code Exa 11.5** Estimate the change in yield strength

```
1 // Estimate the change in yield strength
2 clc
3 n1 = 1e6 // initial number of particles
4 n2 = 1e3 // final number of particle
5 printf("\n Example 11.5")
6 k = (n1/n2)^(1/3)
7 printf("\n Yield strength would have decreased to
%d%% of its initial value.",100/k)
```

---

# Chapter 12

## Fracture

**Scilab code Exa 12.1** Estimate fracture strength

```
1 // Estimate fracture strength
2 clc
3 c = 2 // crack of half length in micro meter
4 Y = 70 // young s modulus in GN m^-2
5 Gamma = 1 // specific surface energy
6 printf("\n Example 12.1")
7 sigma_f = sqrt(2*Gamma*Y*1e9/(\%pi*c*1e-6))/1e6
8 r = Y*1e3/sigma_f
9 printf("\n Fracture strength of %d MN m^-2 is 1/%dth
       of young s modulus. ",ceil(sigma_f),ceil(r
       /100)*100)
10 printf("\n Thus Griffiths criterion bridges the gap
        between the \n observed and ideal strengths of
        brittle material")
```

---

**Scilab code Exa 12.2** Estimate the brittle fracture strength at low temperatures

```

1 // Estimate the brittle fracture strength at low
   temperatures
2 clc
3 Gamma = 1.5 // specific surface energy in J/m^2
4 Y = 200 // Young's modulus in GN/m^2
5 c = 2 // half length of crack
6
7 printf("\n Example 12.2")
8 sigma_f = sqrt(2*Gamma*Y*1e9/(%pi*c*1e-6))
9
10 printf("\n Brittle fracture strength at low
   temperatures is %d MNm^-2 ", sigma_f/1e6) // answer
      in book is 310MNm^-2

```

---

**Scilab code Exa 12.3** Estimate the temperature at which the ductility of brittle transition occurs at given strain rates

```

1 // Estimate the temperature at which the ductility
   of brittle transition occurs at given strain
   rates
2 clc
3 Gamma = 2 // specific surface energy in J/m^2
4 Y = 350 // Young's modulus in GN/m^2
5 c = 2 // half length of crack
6 de_dt1 = 1e-2 // strain rate
7 de_dt2 = 1e-5 // strain rate
8 printf("\n Example 12.3")
9 printf("\n Part A:")
10 sigma_f = sqrt(2*Gamma*Y*1e9/(%pi*c*1e-6))
11 sigma_y = sigma_f/1e6
12 T = 173600/(sigma_y-20.6-61.3*log10(de_dt1)) //
      temperature calculation
13

```

```
14 printf("\n Transition temperature for strain rate %  
       .0e s^-1 is %d K",de_dt1,T)// answer in book is  
       300 K  
15 printf("\n\n Part B:")  
16  
17 T = 173600/(sigma_y-20.6-61.3*log10(de_dt2))//  
       temperature calculation  
18  
19 printf("\n Transition temperature for strain rate %  
       .0e s^-1 is %d K",de_dt2,T)// answer in book is  
       230 K  
20 // Solution in book for two parts is divided into  
       three parts
```

---

# Chapter 13

## Oxidation and Corrosion

**Scilab code Exa 13.2** Calculation of required quantity of magnesium

```
1 // Calculation of required quantity of magnesium
2 clc
3 j = 15 // current density in mA m^-2
4 m = 0.0243 // molar mass of magnesium
5 F = 96490 // farad charge
6 n = 2 // charge on ion
7 t = 10 // time in years
8 printf("\n Example 13.2")
9 a = m*j*1e-3*(t*365*24*3600)/(n*F)
10 printf("\n Amount of magnesium required is %0.1f kg
m^-2",a)
```

---

# Chapter 14

## Conductors and Resistors

**Scilab code Exa 14.1** Calculate energy difference

```
1 // Calculate energy difference
2 clc
3 n_x1 = 1 // atomic level
4 n_y1 = 1 // atomic level
5 n_z1 = 1 // atomic level
6 n_x2 = 2 // atomic level
7 L = 10 // lattice parameter in mm
8 h = 6.626e-34 // plank constant
9 m_e = 9.109e-31 // mass of electron in kg
10 printf("\n Example 14.1")
11 E1 = h^2*(n_x1^2+n_y1^2+n_z1^2)/(8*m_e*(L*1e-3)^2)
12 E2 = h^2*(n_x2^2+n_y1^2+n_z1^2)/(8*m_e*(L*1e-3)^2)
13 E = E2-E1 // energy difference
14 printf("\n Energy difference is %.2e J ",E)
```

---

**Scilab code Exa 14.2** Calculate conductivity of copper at 300 K

```

1 // Calculate conductivity of copper at 300 K
2 clc
3 tau = 2e-14 // collision time of electron in s
4 e = 1.602e-19 // charge on electron
5 m_e = 9.1e-31 // mass of electron in kg
6
7 printf("\n Example 14.2")
8 n = 6.023e23*8960/0.06354
9
10 sigma= n*e^2*tau/m_e
11 printf("\n Conductivity of copper at 300 K is %.1e
ohm^-1 m^-1 ",sigma)

```

---

**Scilab code Exa 14.3** Estimation of resistivity due to impurity scattering of 1 percent of Nickel in copper lattice

```

1 // Estimation of resistivity due to impurity
scattering of 1% of Nickel in copper lattice
2 clc
3 r_cu = 1.8e-8 // resistivity of pure copper in ohm-m
4 r_Ni_cu = 7e-8 // resistivity of copper 4% Ni in ohm-
m
5 per1 = 4//impurity in percent
6 per2 = 1 // impurity in percent
7 printf("\n Example 14.3")
8 r = (r_Ni_cu-r_cu)*per2/per1 // resistivity of
copper 1% Ni in ohm-m
9 printf("\n Resistivity due to impurity scattering of
1 %% of Nickel in copper lattice is %.1e ohm-m",r)

```

---

# Chapter 15

## Semiconductors

**Scilab code Exa 15.1** Calculate intrinsic carrier density

```
1 // Calculate intrinsic carrier density
2 clc
3 rho = 3000 // resistivity in ohm m
4 mu_e = 0.14
5 mu_h = 0.05
6 e = 1.602e-19 // charge on electron
7 printf("\n Example 15.1")
8 sigma = 1/rho
9 n = sigma/((mu_e+mu_h)*e)
10 printf("\n Intrinsic carrier density is %.3e m^-3",n
)
```

---

# Chapter 16

## Magnetic Materials

**Scilab code Exa 16.1** Calculate the net magnetic moment per iron atom in crystal

```
1 // Calculate the net magnetic moment per iron atom
   in crystal
2 clc
3 a = 2.87 // lattice parameter in angstrom
4 n = 2 // number of atoms per unit cell
5 m = 1750 // Saturation magnetization in kAm^-1
6 mu = 9.273e-24 // bohr magneton
7 printf("\n Example 16.1")
8 m_atom = m*1e3*(a*1e-10)^3 /n
9 mu_b = m_atom/mu
10
11 printf("\n Net magnetic moment per iron atom in
      crystal is %.3e Am^2",m_atom)
12 printf("\n In unit of mu_b, Net magnetic moment per
      iron atom in crystal is %.1f ",mu_b)
```

---

### Scilab code Exa 16.2 Comparison of saturation temperatures

```
1 // Comparison of saturation temperatures
2 clc
3 t1 = 0 // temperature in kelvin
4 t2 = 300 // temperature in kelvin
5 m_net_Gd = 7 // net magnetic moment of gadolinium
6 m_net_Co = 1.7 // net magnetic moment of cobalt
7 t_c_Gd = 289 // curie temperature for Gd
8 printf("\n Example 16.2")
9 printf("\n Part A:")
10 if m_net_Gd > m_net_Co then
11 printf("\n At %d K, Net magnetic moment of
gadolinium i.e. %d is greater than net magnetic
moment of cobalt i.e. %.1f ",t1,m_net_Gd,m_net_Co
)
12 printf("\n So, Gd will have higher saturation
magnetization")
13 end
14 printf("\n\n Part B:")
15 if t_c_Gd < t2 then
16 printf("\n At temperature %d K, Gd is above its
curie temperature of %dK",t2,t_c_Gd)
17 printf("\n Gd will be paramagnetic at %d K and
will have negligible magnetization\n as
compared to Co, which has higher curie
temperature",t2)
18 end
```

---

### Scilab code Exa 16.4 Calculation of hysteresis loss

```
1 // Calculation of hysteresis loss
2 clc
```

```
3 v = 0.01 // volume in m^3
4 x = 1e-4 // axis intercept
5 y = 1e2 // axis intercept
6 a = 60000 // Hysteresis loop area
7 f = 50 // frequency in Hz
8 printf("\n Example 16.4")
9 e = x*y*a // Energy loss in one loop
10 E = e*v // energy loss in core in one cycle
11 P = E*f // Power loss
12 printf("\n Power loss due to hysteresis is %d W",P)
```

---

**Scilab code Exa 16.5** Calculation of eddy current loss at normal voltage and frequency

```
1 // Calculation of eddy current loss at normal
   voltage and frequency
2 clc
3 Total1 = 2300 // total iron loss in W at 440 V and
   50 Hz
4 Total2 = 750 // total iron loss in W at 220 V and 25
   Hz
5 printf("\n Example 16.5")
6 W_e = 1/2*(Total1-2*Total2)
7 printf("\n Eddy current loss at normal voltage and
   frequency is %dW",4*W_e)
```

---

# Chapter 17

## Dielectric Materials

**Scilab code Exa 17.1** Calculation of relative dielectric constant

```
1 // calculation of relative dielectric constant
2 clc
3 l= 10 // length of capacitor in mm
4 b = 10 // width of capacitor in mm
5 d = 2 // distance of separation in mm
6 c = 1e-9 // capacitance in farad
7 epsilon_0 = 8.85e-12 // permittivity of free space
8 printf("\n Example 17.1")
9 epsilon_r = c*d*1e-3/(epsilon_0*l*1e-3*b*1e-3)
10
11 printf("\n Relative dielectric constant is %d",
    epsilon_r)
```

---

**Scilab code Exa 17.2** Calculate the polarization of a BaTiO<sub>3</sub> crystal

```
1 // calculate the polarization of a BaTiO3 crystal
2 clc
```

```

3 Ti_shift= 0.06 // shift of TI ion in angstrom
4 O_shift = 0.06 // shift of oxygen ion of side face
      in angstrom
5 o_shift = 0.08 //shift of oxygen ion of top and
      bottom faces in angstrom
6 O_charge = 2 // unit charge on oxygen ion of side
      face
7 o_charge = 2 // unit charge on oxygen ion of top
      and bottom faces
8 Ti_charge = 4 // unit charge on titanium ion
9 n_O = 2 // number of oxygen ion of side face
10 n_o = 1 // number of oxygen ion of top and bottom
      face
11 n_Ti = 1 // number of titanium ion
12 e = 1.6e-19 // amount of one unit charge in coulomb
13 printf("\n Example 17.2")
14 p_Ti = n_Ti*Ti_charge *e*Ti_shift*1e-10
15 p_O = n_O*O_charge*e*O_shift*1e-10
16 p_o = n_o*o_charge*e*o_shift*1e-10
17 Total = p_Ti+p_O+p_o
18 P = Total/(4.03*3.98^2*1e-30)
19 printf("\n Polarization of BaTiO3 crystal is %.2f Cm
      ^-2 ", P)

```

---