

Scilab Textbook Companion for  
Theory Of Machines  
by B. K. Sarkar<sup>1</sup>

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# Book Description

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Scilab numbering policy used in this document and the relation to the above book.

**Exa** Example (Solved example)

**Eqn** Equation (Particular equation of the above book)

**AP** Appendix to Example(Scilab Code that is an Appednix to a particular Example of the above book)

For example, Exa 3.51 means solved example 3.51 of this book. Sec 2.3 means a scilab code whose theory is explained in Section 2.3 of the book.

# Contents

List of Scilab Codes	4
1 Basic kinemtics	5
2 TRANSMISSION OF MOTION AND POWER BY BELTS AND PULLEYS	19
3 FRICTION	37
4 Gears and Gear Drivers	55
5 Inertia Force Analysis in Machines	74
6 Turning Moment Diagram and Flywheel	83
7 GOVERNORS	93
8 balancing of rotating masses	108
9 cams and followers	114
10 Brakes and Dynamometers	117
11 VIBRATIONS	127
12 balancing of reciprocating masses	139

# List of Scilab Codes

Exa 1.1	Length of the stroke . . . . .	5
Exa 1.2	Ratio of time taken on the cutting to the return stroke	6
Exa 1.3	Ratio of time taken on the cutting to the return stroke	6
Exa 1.4	Angular velocity of connecting rod . . . . .	7
Exa 1.5	Linear velocity of point P . . . . .	8
Exa 1.6	velocity of point F . . . . .	9
Exa 1.7	angular velocity of link BD . . . . .	10
Exa 1.8	Angular velocity of link CD . . . . .	11
Exa 1.9	velocity of sliding of the block . . . . .	12
Exa 1.10	angular acceleration of connecting rod BA . . . . .	13
Exa 1.11	angular acceleration of AB . . . . .	14
Exa 1.12	Accelaration of the slider . . . . .	16
Exa 1.13	angular acceleration . . . . .	17
Exa 2.1	finding the diameter of the belt . . . . .	19
Exa 2.2	speed of shafts . . . . .	20
Exa 2.3	length of belt . . . . .	21
Exa 2.4	power required . . . . .	22
Exa 2.5	tension in belt . . . . .	23
Exa 2.6	width of belt required . . . . .	25
Exa 2.7	power supplied by drum . . . . .	26
Exa 2.8	power capacity of belt . . . . .	27
Exa 2.9	thickness of belt . . . . .	28
Exa 2.10	stress developed on tight side of belt . . . . .	29
Exa 2.11	speed of the pulley . . . . .	30
Exa 2.12	efficiency of drive . . . . .	31
Exa 2.13	no of belts required . . . . .	33
Exa 2.14	initial rope tension . . . . .	35
Exa 3.1	finding out the coefficient of friction . . . . .	37

Exa 3.2	DISTANCE ALONG THE INCLINED PLANE . . . . .	38
Exa 3.3	workdone . . . . .	40
Exa 3.4	FINDING OUT COEFFICIENT OF FRICTION . . . . .	40
Exa 3.5	EFFORT NEED TO APPLIED . . . . .	42
Exa 3.6	EFFICIENCY OF THE MACHINE . . . . .	43
Exa 3.7	EFFICIENCY OF MACHINE . . . . .	44
Exa 3.8	NO OF TEETH ON PINION . . . . .	45
Exa 3.9	TO FIND THE DIAMETER OF HAND WHEEL . . . . .	46
Exa 3.10	FORCE REQUIRED . . . . .	48
Exa 3.11	POWER LOST IN FRICTION . . . . .	49
Exa 3.12	NO OF COLLARS REQUIRED . . . . .	50
Exa 3.13	POWER ABSORBED IN FRICTION . . . . .	51
Exa 3.14	FINDING Radii . . . . .	52
Exa 3.15	MAX AXIAL INTENSITY OF PRESSURE . . . . .	53
Exa 4.1	Length of arc of contact . . . . .	55
Exa 4.2	Addendum of wheel . . . . .	56
Exa 4.3	Length of arc of contact . . . . .	57
Exa 4.4	Velocity ratio . . . . .	59
Exa 4.5	Power transmitted . . . . .	60
Exa 4.6	Number of teeth on gear . . . . .	61
Exa 4.7	noof teeth on gears . . . . .	63
Exa 4.8	Speed of wheel . . . . .	63
Exa 4.9	Speed of wheels . . . . .	64
Exa 4.10	Speed of wheels . . . . .	66
Exa 4.11	speed of the arm . . . . .	67
Exa 4.12	Speed of wheel . . . . .	68
Exa 4.13	Speed of driven shaft . . . . .	69
Exa 4.14	pitch circle diameter . . . . .	69
Exa 4.15	Revolution of gears . . . . .	70
Exa 4.16	speed of road wheel . . . . .	71
Exa 4.17	ratio of torques . . . . .	72
Exa 5.1	Maximum velocity of the piston . . . . .	74
Exa 5.2	position of crank from inner dead centre position for zero acceleration of piston . . . . .	75
Exa 5.3	Turning moment on the crank shaft . . . . .	75
Exa 5.4	net force on piston . . . . .	76
Exa 5.5	Net load on the gudgeon pin . . . . .	77
Exa 5.6	Torque exerted on the crank shaft . . . . .	79

Exa 5.7	Effective turning moment on the crank shaft . . . . .	80
Exa 5.8	Effective turning moment on the crank shaft . . . . .	81
Exa 6.1	Kinetic energy of flywheel . . . . .	83
Exa 6.2	Mass of the flywheel required . . . . .	84
Exa 6.3	Mass of the flywheel required . . . . .	85
Exa 6.4	Mass of the flywheel . . . . .	85
Exa 6.5	Mass of the flywheel . . . . .	86
Exa 6.6	Angular acceleration . . . . .	87
Exa 6.7	Energy expended in performing each operation . . . . .	88
Exa 6.8	Amount of Torque required . . . . .	89
Exa 6.9	Reduction in speed after the pressing is over . . . . .	90
Exa 6.10	minimum mass moment of inertia of flywheel . . . . .	91
Exa 7.1	PERCENTAGE CHANGE IN SPEED . . . . .	93
Exa 7.2	RANGE OF SPEED . . . . .	94
Exa 7.3	RANGE OF SPEED . . . . .	95
Exa 7.4	GOVERNOR POWER . . . . .	96
Exa 7.5	RANGE OF SPEED OF GOVERNOR . . . . .	98
Exa 7.6	RANGE OF SPEED OF GOVERNOR . . . . .	99
Exa 7.7	EQUILIBRIUM SPEED CORRESPONDING TO LIFT	100
Exa 7.8	STIFFNESS OF THE SPRING . . . . .	101
Exa 7.9	ALTERATION IN SPEED . . . . .	102
Exa 7.10	EQUILIBRIUM SPEED OF GOVERNOR . . . . .	104
Exa 7.11	TENSION IN UPPER ARM . . . . .	105
Exa 7.12	MAXIMUM SPEED OF ROTATION . . . . .	106
Exa 8.1	magnitude of balancing mass . . . . .	108
Exa 8.2	masses of D and E . . . . .	109
Exa 8.3	balancing mass and angular position . . . . .	110
Exa 8.4	balancing mass and angular position . . . . .	110
Exa 8.5	balancing mass and angular position . . . . .	111
Exa 8.6	mass of D . . . . .	112
Exa 8.7	load on each bearing . . . . .	112
Exa 9.2	maximum velocity and acceleration . . . . .	114
Exa 9.3	maximum velocity and acceleration . . . . .	115
Exa 9.5	maximum velocity and acceleration . . . . .	116
Exa 10.1	Torque transmitted by the block brake . . . . .	117
Exa 10.2	DISTANCE TRAVELLED BY CYCLE . . . . .	118
Exa 10.3	Maximum torque absorbed . . . . .	118
Exa 10.4	The maximum braking torque on the drum . . . . .	119

Exa 10.5	Tensions in the side . . . . .	120
Exa 10.6	Torque required . . . . .	121
Exa 10.7	Power TO BD ratio . . . . .	122
Exa 10.8	Time required to bring the shaft to the rest from its running condition . . . . .	123
Exa 10.9	Minimum force required . . . . .	124
Exa 10.10	Maximum braking torque . . . . .	125
Exa 11.1	FREQUENCY OF TRANSVERSE VIBRATION . . .	127
Exa 11.2	NATURAL FREQUENCY OF TRANSVERSE VIBRA- TION . . . . .	128
Exa 11.3	FREQUENCY OF TORSIONAL VIBRATION . . . .	129
Exa 11.6	FREQUENCY OF TRANSVERSE VIBRATION . . .	131
Exa 11.10	FREQUENCY OF TRANSVERSE VIBRATION . . .	132
Exa 11.11	CRITICAL SPEED OF SHAFT . . . . .	134
Exa 11.12	FREQUENCY OF FREE TORSIONAL VIBRATION	135
Exa 11.13	THE RANGE OF SPEED . . . . .	137
Exa 12.1	Magnitude of balance mass required . . . . .	139
Exa 12.2	swaying couple . . . . .	140
Exa 12.3	swaying couple . . . . .	141
Exa 12.4	unbalanced primary couple . . . . .	142
Exa 12.5	maximum unbalanced secondary force . . . . .	142
Exa 12.6	hammer blow . . . . .	143
Exa 12.7	swaying couple . . . . .	144
Exa 12.8	unbalanced secondary couple . . . . .	145



# Chapter 1

## Basic kinematics

Scilab code Exa 1.1 Length of the stroke

```
1 //CHAPTER 1 ILLUSTRATION 1 PAGE NO 15
2 //TITLE: Basic kinematics
3 //Figure 1.14
4 clc
5 clear
6 pi=3.141
7 AO=200// distance between fixed
   centres in mm
8 OB1=100// length of driving crank in
   mm
9 AP=400// length of slotter bar in mm
10 //=====
11 OAB1=asind(OB1/AO)// inclination of
   slotted bar with vertical in degrees
12 beeta=(90-OAB1)*2// angle through
   which crank turns in return stroke in degrees
13 A=(360-beeta)/beeta// ratio of time of
   cutting stroke to the time of return stroke
14 L=2*AP*sind(90-(beeta)/2)// length of the
   stroke in mm
15 printf('Inclination of slotted bar with vertical= %
```

```
.3f degrees\n Length of the stroke= %.3f mm',OAB1
,L)
```

---

**Scilab code Exa 1.2** Ratio of time taken on the cutting to the return stroke

```
1 //CHAPTER 1 ILLUSRTATION 2 PAGE NO 16
2 //TITLE:Basic kinematics
3 //Figure 1.15
4 clc
5 clear
6 OA=300//           distance between the fixed
   centres in mm
7 OB=150//           length of driving crank in
   mm
8 //=====
9 OAB=asind(OB/OA)//   inclination of
   slotted bar with vertical in degrees
10 beeta=(90-OAB)*2//  angle through which
   crank turns inreturn stroke in degrees
11 A=(360-beeta)/beeta// ratio of time of
   cutting stroke to the time of return stroke
12 printf('Ratio of time taken on the cutting to the
   return stroke= %.0f ',A)
```

---

**Scilab code Exa 1.3** Ratio of time taken on the cutting to the return stroke

```
1 //CHAPTER 1 ILLUSRTATION 3 PAGE NO 16
2 //TITLE:Basic kinematics
3 //Figure 1.16
4 clc
5 clear
```

```

6  OB=54.6//           distance between the fixed
   centres in mm
7  OA=85//            length of driving crank in
   mm
8  OA2=OA
9  CA=160//          length of slotted lever in
   mm
10 CD=144//          length of connectin rod in
   mm
11 //=====
12 beeta=2*(acosd(OB/OA2))//   angle through which
   crank turns inreturn stroke in degrees
13 A=(360-beeta)/beeta//      ratio of time of
   cutting stroke to the time of return stroke
14 printf('Ratio of time taken on the cutting to the
   return stroke= %.0f',A)

```

---

#### Scilab code Exa 1.4 Angular velocity of connecting rod

```

1 //CHAPTER 1 ILLUSRTATION 4 PAGE NO 17
2 //TITLE:Basic kinematics
3 //Figure 1.18,1.19
4 clc
5 clear
6 pi=3.141
7 Nao=180//          speed of the crank in rpm
8 wAO=2*pi*Nao/60//  angular speed of the crank in rad
   /s
9 AO=.5//            crank length in m
10 AE=.5
11 Vao=wAO*AO//      velocity of A in m/s
12 //=====
13 Vb1=8.15//         velocity of piston B in m/s by
   measurment from figure 1.19
14 Vba=6.8//          velocity of B with respect to A in m/s

```

```

15 AB=2//          length of connecting rod in m
16 wBA=Vba/AB//   angular velocity of the connecting
    rod BA in rad/s
17 ae=AE*Vba/AB// velocity of point e on the
    connecting rod
18 oe=8.5//       by measurement velocity of point
    E
19 Do=.05//       diameter of crank shaft in m
20 Da=.06//       diameter of crank pin in m
21 Db=.03//       diameter of cross head pin B m
22 V1=wA0*Do/2//  velocity of rubbing at the
    pin of the crankshaft in m/s
23 V2=wBA*Da/2//  velocity of rubbing at the
    pin of the crank in m/s
24 Vb=(wA0+wBA)*Db/2// velocity of rubbing at the
    pin of cross head in m/s
25 ag=5.1//       by measurement
26 AG=AB*ag/Vba// position and linear velocity of
    point G on the connecting rod in m
27 //=====
28 printf('Velocity of piston B= %.3f m/s\n Angular
    velocity of connecting rod= %.3f rad/s\n velocity
    of point E=%.1f m/s\n velocity of rubbing at the
    pin of the crankshaft=%.3f m/s\n velocity of
    rubbing at the pin of the crank =%.3f m/s\n
    velocity of rubbing at the pin of cross head =%.3
    f m/s\n position and linear velocity of point G
    on the connecting rod=%.3f m', Vb1, wBA, oe, V1, V2, Vb
    , AG)

```

---

### Scilab code Exa 1.5 Linear velocity of point P

```

1 //CHAPTER 1 ILLUSRTATION 5 PAGE NO 19
2 //TITLE:Basic kinematics
3 //Figure 1.20 ,1.21

```

```

4  clc
5  clear
6  pi=3.141
7  N=120//      speed of crank in rpm
8  OA=10//     length of crank in cm
9  BP=48//     from figure 1.20 in cm
10 BA=40//     from figure 1.20 in cm
11 //=====
12 w=2*pi*N/60//      angular velocity of the crank OA
    in rad/s
13 Vao=w*OA//      velocity of ao in cm/s
14 ba=4.5//      by measurement from 1.21 in cm
15 Bp=BP*ba/BA
16 op=6.8//      by measurement in cm from figure
    1.21
17 s=20//      scale of velocity diagram 1cm=20
    cm/s
18 Vp=op*s//      linear velocity of P in m/s
19 ob=5.1//      by measurement in cm from figure
    1.21
20 Vb=ob*s//      linear velocity of slider B
21 printf('Linear velocity of slider B= %.2f cm/s\n
    Linear velocity of point P= %.2f cm/s',Vb,Vp)

```

---

**Scilab code Exa 1.6** velocity of point F

```

1
2 //CHAPTER 1 ILLUSRTATION 6 PAGE NO 20
3 //TITLE:Basic kinematics
4 //Figure 1.22,1.23
5  clc
6  clear
7  pi=3.141
8  AB=6.25//      length of link AB in cm
9  BC=17.5//     length of link BC in cm

```

```

10 CD=11.25//      length of link CD in cm
11 DA=20//        length of link DA in cm
12 CE=10
13 N=100//        speed of crank in rpm
14 //=====
15 wAB=2*pi*N/60// angular velocity of AB in rad/s
16 Vb=wAB*AB//    linear velocity of B with
    respect to A
17 s=15//         scale for velocity diagram 1 cm= 15 cm/s
18 dc=3//         by measurement in cm
19 Vcd=dc*s
20 wCD=Vcd/CD//   angular velocity of link CD in
    rad/s
21 bc=2.5//       by measurement in cm
22 Vbc=bc*s
23 wBC=Vbc/BC//   angular velocity of link BC in rad/
    s
24 ce=bc*CE/BC
25 ae=3.66//      by measurement in cm
26 Ve=ae*s//      velocity of point E 10 from c on
    the link BC
27 af=2.94//      by measurement in cm
28 Vf=af*s//      velocity of point F
29 printf('The angular velocity of link CD= %.3f rad/s\
    n The angular velocity of link BC= %.3f rad/s\n
    velocity of point E 10 from c on the link BC= %.3
    f cm/s\n velocity of point F= %.3f cm/s',wCD,wBC,
    Ve,Vf)

```

---

#### Scilab code Exa 1.7 angular velocity of link BD

```

1 //CHAPTER 1 ILLUSRTATION 7 PAGE NO 21
2 //TITLE:Basic kinematics
3 //Figure 1.24,1.25
4 clc

```

```

5 clear
6 pi=3.141
7 Noa=600//      speed of the crank in rpm
8 OA=2.8//      length of link OA in cm
9 AB=4.4//      length of link AB in cm
10 BC=4.9//     length of link BC in cm
11 BD=4.6//     length of link BD in cm
12 //=====
13 wOA=2*pi*Noa/60//      angular velocity of crank
      in rad/s
14 Vao=wOA*OA//      The linear velocity of
      point A with respect to oin m/s
15 s=50//      scale of velocity diagram
      in cm
16 od=2.95//      by measurement in cm from
      figure
17 Vd=od*s/100//      linear velocity slider in
      m/s
18 bd=3.2//      by measurement in cm from
      figure
19 Vbd=bd*s
20 wBD=Vbd/BD//      angular velocity of link BD
21 printf('linear velocity slider D= %.3f m/s\n angular
      velocity of link BD= %.1f rad/s',Vd,wBD)

```

---

### Scilab code Exa 1.8 Angular velocity of link CD

```

1 //CHAPTER 1 ILLUSRTATION 8 PAGE NO 22
2 //TITLE:Basic kinematics
3 //Figure 1.26,1.27
4 clc
5 clear
6 pi=3.141
7 Noa=60//      speed of crank in rpm
8 OA=30//      length of link OA in cm

```

```

 9 AB=100//          length of link AB in cm
10 CD=80//          length of link CD in cm
11 //AC=CB
12 //=====
13 wOA=2*pi*Noa/60// angular velocity of crank in
    rad/s
14 Vao=wOA*OA/100// linear velocity of point A
    with respect to O
15 s=50//          scale for velocity diagram 1 cm= 50
    cm/s
16 ob=3.4//        by measurement in cm from figure
    1.27
17 od=.9//         by measurement in cm from figure
    1.27
18 Vcd=160//       by measurement in cm/s from figure
    1.27
19 wCD=Vcd/CD//    angular velocity of link in rad/s
20 printf('Angular velocity of link CD= %d rad/s',wCD)

```

---

**Scilab code Exa 1.9** velocity of sliding of the block

```

1 //CHAPTER 1 ILLUSRTATION 9 PAGE NO 23
2 //TITLE:Basic kinematics
3 //Figure 1.28,1.29
4 clc
5 clear
6 pi=3.141
7 Nao=120//        speed of the crank in rpm
8 OQ=10//         length of link OQ in cm
9 OA=20//         length of link OA in cm
10 QC=15//        length of link QC in cm
11 CD=50//        length oflink CD in cm
12 //=====
13 wOA=2*pi*Nao/60// angular speed of crank in rad
    /s

```



```

14 Vad=wOA*OA/100//           velocity of pin A in m/s
15 BQ=41//                   from figure 1.29
16 BC=26//                   from figure 1.29
17 bq=4.7//                   from figure 1.29
18 bc=bq*BC/BQ//            from figure 1.29 in cm
19 s=50//                     scale for velocity diagram in
    cm/s
20 od=1.525//                velocity vector od in cm from
    figure 1.29
21 Vd=od*s//                 velocity of ram D in cm/s
22 dc=1.925//                velocity vector dc in cm from
    figure 1.29
23 Vdc=dc*s//                velocity of link CD in cm/s
24 wCD=Vdc/CD//              angular velocity of link CD
    in cm/s
25 ba=1.8//                  velocity vector of sliding of
    the block in cm
26 Vab=ba*s//                velocity of sliding of the
    block in cm/s
27 printf('Velocity of RAM D= %.3f cm/s\n angular
    velocity of link CD= %.3f rad/s\n velocity of
    sliding of the block= %.3f cm/s',Vd,wCD,Vab)

```

---

**Scilab code Exa 1.10** angular acceleration of connecting rod BA

```

1 //CHAPTER 1 ILLUSRTATION 10 PAGE NO 24
2 //TITLE:Basic kinematics
3 //Figure 1.30(a),1.30(b),1.30(c)
4 clc
5 clear
6 pi=3.141
7 Nao=300//                 speed of crank in rpm
8 AO=.15//                  length of crank in m
9 BA=.6//                   length of connecting rod in m
10 //=====

```

```

11 wA0=2*pi*Nao/60//          angular velocity of link in
    rad/s
12 Vao=wA0*A0//              linear velocity of A with
    respect to 'o'
13 ab=3.4//                  length of vector ab by measurement
    in m/s
14 Vba=ab
15 ob=4//                    length of vector ob by measurement in
    m/s
16 oc=4.1//                  length of vector oc by measurement
    in m/s
17 fRao=Vao^2/A0//          radial component of acceleration
    of A with respect to O
18 fRba=Vba^2/BA//          radial component of acceleration
    of B with respect to A
19 wBA=Vba/BA//             angular velocity of connecting
    rod BA
20 fTba=103//                by measurement in m/s^2
21 alphaBA=fTba/BA//        angular acceleration of
    connecting rod BA
22 printf('linear velocity of A with respect to O= %.3f
    m/s\n radial component of acceleration of A with
    respect to O= %.3f m/s^2\n radial component of
    acceleration of B with respect to A= %.3f m/s^2\n
    angular velocity of connecting rod B= %.3f rad/s
    \n angular acceleration of connecting rod BA= %.3
    f rad/s^2',Vao ,fRao ,fRba ,wBA ,alphaBA)

```

---

**Scilab code Exa 1.11** angular acceleration of AB

```

1 //CHAPTER 1 ILLUSRTATION 11 PAGE NO 26
2 //TITLE:Basic kinematics
3 //Figure 1.31(a) ,1.31(b) ,1.31(c)
4 clc
5 clear

```

```

6 pi=3.141
7 wAP=10//          angular velocity of crank in rad
   /s
8 P1A=30//          length of link P1A in cm
9 P2B=36//          length of link P2B in cm
10 AB=36//          length of link AB in cm
11 P1P2=60//        length of link P1P2 in cm
12 AP1P2=60//       crank inclination in degrees
13 alphaP1A=30//    angulare acceleration of crank
   P1A in rad/s^2
14 //=====
15 Vap1=wAP*P1A/100// linear velocity of A with
   respect to P1 in m/s
16 Vbp2=2.2//       velocity of B with respect to
   P2 in m/s(measured from figure )
17 Vba=2.06//       velocity of B with respect to
   A in m/s(measured from figure )
18 wBP2=Vbp2/(P2B*100)// angular velocity of P2B in
   rad/s
19 wAB=Vba/(AB*100)// angular velocity of AB in
   rad/s
20 fAB1=alphaP1A*P1A/100// tangential component of the
   acceleration of A with respect to P1 in m/s^2
21 frAB1=Vap1^2/(P1A/100)// radial component of the
   acceleration of A with respect to P1 in m/s^2
22 frBA=Vba^2/(AB/100)// radial component of the
   acceleration of B with respect to B in m/s^2
23 frBP2=Vbp2^2/(P2B/100)// radial component of the
   acceleration of B with respect to P2 in m/s^2
24 ftBA=13.62//     tangential component of B
   with respect to A in m/s^2(measured from figure)
25 ftBP2=26.62//    tangential component of B
   with respect to P2 in m/s^2(measured from figure)
26 alphaBP2=ftBP2/(P2B/100)// angular acceleration of
   P2B in m/s^2
27 alphaBA=ftBA/(AB/100)// angular acceleration of
   AB in m/s^2
28 //=====

```

```

29 printf('Angular acceleration of P2B=%0.3f rad/s^2\n
    angular acceleration of AB =%0.3f rad/s^2',
    alphaBP2, alphaBA)

```

---

### Scilab code Exa 1.12 Acceleration of the slider

```

1 //CHAPTER 1 ILLUSRTATION 12 PAGE NO 28
2 //TITLE:Basic kinematics
3 //Figure 1.32(a),1.32(b),1.32(c)
4 clc
5 clear
6 PI=3.141
7 AB=12// length of link AB in cm
8 BC=48// length of link BC in cm
9 CD=18// length of link CD in cm
10 DE=36// length of link DE in cm
11 EF=12// length of link EF in cm
12 FP=36// length of link FP in cm
13 Nba=200// roating speed of link BA IN rpm
14 wBA=2*PI*200/60// Angular velocity of BA in rad/s
15 Vba=wBA*AB/100// linear velocity of B with
    respect to A in m/s
16 Vc=2.428// velocity of c in m/s from diagram 1.32(
    b)
17 Vd=2.36// velocity of D in m/s from diagram
    1.32(b)
18 Ve=1// velocity of e in m/s from diagram 1.32(b)
19 Vf=1.42// velocity of f in m/s from diagram 1.32(
    b)
20 Vcb=1.3// velocity of c with respect to b in m/s
    from figure
21 fBA=Vba^2*100/AB// radial component of
    acceleration of B with respect to A in m/s^2
22 fCB=Vcb^2*100/BC// radial component of
    acceleration of C with respect to B in m/s^2

```

```

23 fcb=3.52//          radial component of acceleration
    of C with respect to B in m/s^2 from figure
24 fC=19//           acceleration of slider in m/s^2
    from figure
25 printf('velocity of c=%0.3f m/s\n velocity of d=%0.3f
    m/s\n velocity of e=%0.3f m/s\n velocity of f=%0.3f
    m/s\n Acceleration of slider=%0f m/s^2',Vc,Vd,Ve,
    Vf,fC)

```

---

### Scilab code Exa 1.13 angular acceleration

```

1 //CHAPTER 1 ILLUSRTATION 13 PAGE NO 30
2 //TITLE:Basic kinematics
3 //Figure 1.33(a),1.33(b),1.33(c)
4 clc
5 clear
6 PI=3.141
7 N=120//          speed of the crank OC in rpm
8 OC=5//          length of link OC in cm
9 cp=20//         length of link CP in cm
10 qa=10//        length of link QA in cm
11 pa=5//         length of link PA in cm
12 CP=46.9//      velocity of link CP in cm/s
13 QA=58.3//      velocity of link QA in cm/s
14 Pa=18.3//      velocity of link PA in cm/s
15 Vc=2*PI*N*OC/60// velocity of C in m/s
16 Cco=Vc^2/OC//  centripetal acceleration of C
    relative to O in cm/s^2
17 Cpc=CP^2/cp//  centripetal acceleration of P
    relative to C in cm/s^2
18 Caq=QA^2/qa//  centripetal acceleration of A
    relative to Q in cm/s^2
19 Cap=Pa^2/pa//  centripetal acceleration of
    A relative to P in cm/s^2
20 pp1=530

```

```
21 a1a=323
22 a2a=207.5
23 ACP=pp1/cp//          angular acceleration of link CP
    in rad/s^2
24 APA=a1a/qa//          angular acceleration of link PA
    in rad/s^2
25 AAQ=a2a/pa//          angular acceleration of link AQ
    in rad/s^2
26 printf('angular acceleration of link CP =%.3f rad/s
    ^2\n angular acceleration of link CP=%.3f rad/s
    ^2\n angular acceleration of link CP=%.3f rad/s^2
    ',ACP,APA,AAQ)
```

---

## Chapter 2

# TRANSMISSION OF MOTION AND POWER BY BELTS AND PULLEYS

Scilab code Exa 2.1 finding the diameter of the belt

```
1 //CHAPTER 2 ILLUSRTATION 1 PAGE NO 57
2 //TITLE:TRANSMISSION OF MOTION AND POWER BY BELTS
  AND PULLEYS
3 clc
4 clear
5 //


---


6 //INPUT DATA
7 Na=300;//driving shaft running speed in rpm
8 Nb=400;//driven shaft running speed in rpm
9 Da=60;//diameter of driving shaft in mm
10 t=.8;//belt thickness in mm
11 s=.05;//slip in percentage(5%)
12 //
```

---

```

13 //calculation
14 Db=(Da*Na)/Nb;//finding out the diameter of driven
    shaft without considering the thickness of belt
15 Db1=((Da+t)*Na)/Nb)-t//considering the thickness
16 Db2=(1-s)*(Da+t)*(Na/Nb)-t//considering slip also
17 //

```

---

```

18 //output
19 printf('the value of Db is %3.0f cm',Db)
20 printf('\nthe value of Db1 is %f cm',Db1)
21 printf('\nthe value of Db2 is %f cm',Db2)

```

---

#### Scilab code Exa 2.2 speed of shafts

```

1 //CHAPTER 2,ILLUSRTATION 2 PAGE NO 57
2 //TITLE:TRANSMISSION OF MOTION AND POWER BY BELTS
    AND PULLEYS
3 clc
4 clear
5 //

```

---

```

6 //input
7 n1=1200//rpm of motor shaft
8 d1=40//diameter of motor pulley in cm
9 d2=70//diameter of 1st pulley on the shaft in cm
10 s=.03//percentage slip(3%)
11 d3=45//diameter of 2nd pulley
12 d4=65//diameter of the pulley on the counnter shaft
13 //

```

---

```

14 //calculation
15 n2=n1*d1*(1-s)/d2//rpm of driven shaft

```



```

16 n3=n2//both the pulleys are mounted on the same
    shaft
17 n4=n3*(1-s)*d3/d4//rpm of counter shaft
18
19 //output
20 printf('the speed of driven shaft is %f rpm\nthe
    speed of counter shaft is %f rpm',n2,n4)

```

---

### Scilab code Exa 2.3 length of belt

```

1 //CHAPTER 2 ILLUSTRATION 3 PAGE NO:58
2 //TITLE:TRANSMISSION OF MOTION AND POWER BY BELTS
    AND PULLEYS
3 clc
4 clear
5 //

```

---

```

6 //input
7 d1=30//diameter of 1st shaft in cm
8 d2=50//diameter 2nd shaft in cm
9 pi=3.141
10 c=500//centre distance between the shafts in cm
11 //

```

---

```

12 //calculation
13 L1=((d1+d2)*pi/2)+(2*c)+((d1+d2)^2)/(4*c)//lenth of
    cross belt
14 L2=((d1+d2)*pi/2)+(2*c)+((d1-d2)^2)/(4*c)//lenth of
    open belt
15 r=L1-L2//remedy
16 //

```

---

```

17 //OUTPUT
18 printf('length of cross belt is %3.3fcm \n length of
    open belt is %3.3f cm \n the length of the belt
    to be shortened is %3.0f cm',L1,L2,r)

```

---

**Scilab code Exa 2.4** power required

```

1 //CHAPTER 2,ILLUSTRATION 4 PAGE 59
2 //TITLE:TRANSMISSION OF MOTION AND POWER BY BELTS
  AND PULLEYS
3 clc
4 clear
5 //

```

---

```

6 //INPUT
7 D1=.5//          DIAMETER OF 1ST SHAFT IN m
8 D2=.25//        DIAMETER OF 2nd SHAFT IN m
9 C=2//           CENTRE DISTANCE IN m
10 N1=220//        SPEED OF 1st SHAFT
11 T1=1250//       TENSION ON TIGHT SIDE IN N
12 U=.25//         COEFFICIENT OF FRICTION
13 PI=3.141
14 e=2.71
15 //

```

---

```

16 //CALCULATION
17 L=(D1+D2)*PI/2+((D1+D2)^2/(4*C))+2*C
18 F=(D1+D2)/(2*C)
19 ALPHA=asind(F)
20 THETA=(180+(2*ALPHA))*PI/180//    ANGLE OF CONTACT IN
    radians
21 T2=T1/(e^(U*THETA))//            TENSION ON SLACK
    SIDE IN N

```

```

22 V=PI*D1*N1/60 // VELOCITY IN m/s
23 P=(T1-T2)*V/1000 // POWER IN kW
24 //

```

---

```

25 //OUTPUT
26 printf( '\nLENGTH OF BELT REQUIRED =%f m',L)
27 printf( '\nANGLE OF CONTACT =%f radians ',THETA)
28 printf( '\nPOWER CAN BE TRANSMITTED=%f kW',P)

```

---

### Scilab code Exa 2.5 tension in belt

```

1 //CHAPTER 2,ILLUSTRATION 5 PAGE 5
2 //TITLE:TRANSMISSION OF MOTION AND POWER BY BELTS
  AND PULLEYS
3 clc
4 clear
5 //

```

---

```

6 //input
7 n1=100 // of driving shaft
8 n2=240 //speed of driven shaft
9 p=11000 //power to be transmitted in watts
10 c=250 //centre distance in cm
11 d2=60 //diameter in cm
12 b=11.5*10^-2 //width of belt in metres
13 t=1.2*10^-2 //thickness in metres
14 u=.25 //co-efficient of friction
15 pi=3.141
16 e=2.71
17 //

```

---

```

18 //calculation for open bely drive

```

```

19 d1=n2*d2/n1
20 f=(d1-d2)/(2*c)//sin(alpha) for open bely drive
21 //angle of arc of contact for open belt drive is ,
    theta=180-2*alpha
22 alpha=asind(f)
23 teta=(180-(2*alpha))*3.147/180//pi/180 is used to
    convert into radians
24 x=(e^(u*teta))//finding out the value of t1/t2
25 v=pi*d2*10*n2/60//finding out the value of t1-t2
26 y=p*1000/(v)
27 t1=(y*x)/(x-1)
28 Fb=t1/(t*b)/1000
29 //

```

---

```

30 //calculation for cross belt drive bely drive
31 F=(d1+d2)/(2*c)//for cross belt drive bely drive
32 ALPHA=asind(F)
33 THETA=(180+(2*ALPHA))*pi/180//pi/180 is used to
    convert into radians
34 X=(e^(u*THETA))//finding out the value of t1/t2
35 V=pi*d2*10*n2/60//finding out the value of t1-t2
36 Y=p*1000/(V)
37 T1=(Y*X)/(X-1)
38 Fb2=T1/(t*b)/1000
39 //

```

---

```

40 //output
41 printf('for a open belt drive:\n')
42 printf('the tension in belt is %.3f N\nstress
    induced is %.3f kN/m^2\n',t1,Fb)
43 printf('for a cross belt drive:\n')
44 printf('the tension in belt is %.3f N\nstress
    induced is %.3f kN/m^2\n',T1,Fb2)

```

---

Scilab code Exa 2.6 width of belt required

```
1 //CHAPTER 2,ILLUSTRATION 6 PAGE 61
2 //TITLE:TRANSMISSION OF MOTION AND POWER BY BELTS
  AND PULLEYS
3 clc
4 clear
5 //


---


6 //INPUT
7 D1=80//DIAMETER OF SHAFT IN cm
8 N1=160//SPEED OF 1ST SHAFT IN rpm
9 N2=320//SPEED OF 2ND SHAFT IN rpm
10 C=250//CENTRE DISTANCE IN CM
11 U=.3//COEFFICIENT OF FRICTION
12 P=4//POWER IN KILO WATTS
13 e=2.71
14 PI=3.141
15 f=110//STRESS PER cm WIDTH OF BELT
16 //


---


17 //CALCULATION
18 V=PI*D1*10^-2*N1/60//VELOCITY IN m/s
19 Y=P*1000/V//Y=T1-T2
20 D2=D1*N1/N2//DIAMETER OF DRIVEN SHAFT
21 F=(D1-D2)/(2*C)
22 ALPHA=asind(F)
23 THETA=(180-(2*ALPHA))*PI/180//ANGLE OF CONTACT IN
  radians
24 X=e^(U*THETA)//VALUE OF T1/T2
25 T1=X*Y/(X-1)
26 b=T1/f//WIDTH OF THE BELT REQUIRED
```

```
27 //
```

```
28 //OUTPUT
```

```
29 printf('THE WIDTH OF THE BELT IS %f cm',b)
```

---

**Scilab code Exa 2.7** power supplied by drum

```
1 //CHAPTER 2 ILLUSRTATION 7 PAGE NO 62
```

```
2 //TITLE:TRANSMISSION OF MOTION AND POWER BY BELTS  
  AND PULLEYS
```

```
3 clc
```

```
4 clear
```

```
5 //
```

---

```
6 //INPUT DATA
```

```
7 m=1000//           MASS OF THE  
  CASTING IN kg
```

```
8 PI=3.141
```

```
9 THETA=2.75*2*PI//  ANGLE OF  
  CONTACT IN radians
```

```
10 D=.26//           DIAMETER OF  
  DRUM IN m
```

```
11 N=24//            SPEED OF THE  
  DRUM IN rpm
```

```
12 U=.25//           COEFFICIENT OF  
  FRICTION
```

```
13 e=2.71
```

```
14 T1=9810//         TENSION ON  
  TIGHTSIDE IN N
```

```
15 //
```

---

```
16 //CALCULATION
```

```

17 T2=T1/(e^(U*THETA))//          tension on
    slack side of belt in N
18 W=m*9.81//                      WEIGHT OF
    CASTING IN N
19 R=D/2//                          RADIUS OF DRUM
    IN m
20 P=2*PI*N*W*R/60000//            POWER REQUIRED
    IN kW
21 P2=(T1-T2)*PI*D*N/60000//      POWER
    SUPPLIED BY DRUM IN kW
22 //

```

---

```

23 //OUTPUT
24 printf('FORCE REQUIRED BY MAN=%f N\n POWER REQUIRED
    TO RAISE CASTING=%f kW\n POWER SUPPLIED BY DRUM=
    %f kW\n',T2,P,P2)

```

---

### Scilab code Exa 2.8 power capacity of belt

```

1 //CHAPTER 2,ILLUSTRATION 8 PAGE 62
2 //TITLE:TRANSMISSION OF MOTION AND POWER BY BELTS
    AND PULLEYS
3 clc
4 clear
5 //INPUT
6 t=9//THICKNESS IN mm
7 b=250//WIDTH IN mm
8 D=90//DIAMETER OF PULLEY IN cm
9 N=336//SPEED IN rpm
10 PI=3.141
11 U=.35//COEFFICIENT FRICTION
12 e=2.71
13 THETA=120*PI/180
14 Fb=2//STRESS IN MPa

```

```

15 d=1000 //DENSITY IN KG/M^3
16
17 //CALCULATION
18 M=b*10^-3*t*10^-3*d //MASS IN KG
19 V=PI*D*10^-2*N/60 //VELOCITY IN m/s
20 Tc=M*V^2 //CENTRIFUGAL TENSION
21 Tmax=b*t*Fb //MAX TENSION IN N
22 T1=Tmax-Tc
23 T2=T1/(e^(U*THETA))
24 P=(T1-T2)*V/1000
25
26 //OUTPUT
27 printf('THE TENSION ON TIGHT SIDE OF THE BELT IS %f
    N\n',T1)
28 printf('THE TENSION ON SLACK SIDE OF THE BELT IS %f
    N\n',T2)
29 printf('CENTRIFUGAL TENSION =%f N\n',Tc)
30 printf('THE POWER CAPACITY OF BELT IS %f KW\n',P)

```

---

**Scilab code Exa 2.9** thickness of belt

```

1 //CHAPTER 2,ILLUSTRATION 9 PAGE 63
2 //TITLE:TRANSMISSION OF MOTION AND POWER BY BELTS
    AND PULLEYS
3 clc
4 clear
5 //INPUT
6 P=35000 //POWER TO BE TRANSMITTED IN WATTS
7 D=1.5 //EFFECTIVE DIAMETER OF PULLEY IN METRES
8 N=300 //SPEED IN rpm
9 e=2.71
10 U=.3 //COEFFICIENT OF FRICTION
11 PI=3.141
12 THETA=(11/24)*360*PI/180 //ANGLE OF CONTACT
13 density=1.1 //density of belt material in Mg/m^3

```



```

14 L=1//in metre
15 t=9.5//THICKNESS OF BELT IN mm
16 Fb=2.5//PERMISSIBLE WORK STRESS IN N/mm^2
17
18 //CALCULATION
19 V=PI*D*N/60//VELOCITY IN m/s
20 X=P/V//X=T1-T2
21 Y=e^(U*THETA)//Y=T1/T2
22 T1=X*Y/(Y-1)
23 Mb=t*density*L/10^3//value of m/b
24 Tc=Mb*V^2//centrifugal tension/b
25 Tmaxb=t*Fb//max tension/b
26 b=T1/(Tmaxb-Tc)//thickness in mm
27 //output
28 printf('\nTENSION IN TIGHT SIDE OF THE BELT =%f N',
        T1)
29 printf('\nTHICKNESS OF THE BELT IS =%f mm',b)

```

---

**Scilab code Exa 2.10** stress developed on tight side of belt

```

1 //CHAPTER 2,ILLUSTRATION 10 PAGE 64
2 //TITLE:TRANSMISSION OF MOTION AND POWER BY BELTS
  AND PULLEYS
3 clc
4 clear
5 //INPUT
6 t=5//THICKNESS OF BELT IN m
7 PI=3.141
8 U=.3
9 e=2.71
10 THETA=155*PI/180//ANGLE OF CONTACT IN radians
11 V=30//VELOCITY IN m/s
12 density=1//in m/cm^3
13 L=1//LENGTH
14

```

```

15 // calculation
16 Xb=80// (T1-T2)=80b;so let (T1-T2)/b=Xb
17 Y=e^(U*THETA)// LET Y=T1/T2
18 Zb=80*Y/(Y-1)// LET T1/b=Zb;BY SOLVING THE ABOVE
    2 EQUATIONS WE WILL GET THIS EXPRESSION
19 Mb=t*L*density*10^-2// m/b in N
20 Tcb=Mb*V^2// centrifugal tension/b
21 Tmaxb=Zb+Tcb// MAX TENSION/b
22 Fb=Tmaxb/t//STRESS INDUCED IN TIGHT BELT
23
24 //OUTPUT
25 printf('THE STRESS DEVELOPED ON THE TIGHT SIDE OF
    BELT=%f N/cm^2 ',Fb)

```

---

### Scilab code Exa 2.11 speed of the pulley

```

1 //CHAPTER 2,ILLUSTRATION 11 PAGE 65
2 //TITLE:TRANSMISSION OF MOTION AND POWER BY BELTS
    AND PULLEYS
3 clc
4 clear
5 //INPUT
6 C=4.5// CENTRE DISTANCE IN metres
7 D1=1.35// DIAMETER OF LARGER PULLEY IN metres
8 D2=.9// DIAMETER OF SMALLER PULLEY IN metres
9 To=2100// INITIAL TENSION IN newtons
10 b=12// WIDTH OF BELT IN cm
11 t=12// THICKNESS OF BELT IN mm
12 d=1// DENSITY IN gm/cm^3
13 U=.3// COEFFICIENT OF FRICTION
14 L=1// length in metres
15 PI=3.141
16 e=2.71
17
18 //CALCULATION

```

```

19 M=b*t*d*L*10^-2//          mass of belt per
    metre length in KG
20 V=(To/3/M)^.5//          VELOCITY OF FOR MAX
    POWER TO BE TRANSMITTED IN m/s
21 Tc=M*V^2//              CENTRIFUGAL TENSION
    IN newtons
22 //                      LET (T1+T2)=X
23 X=2*To-2*Tc //          THE VALUE OF (T1+T2)
24 F=(D1-D2)/(2*C)
25 ALPHA=asind(F)
26 THETA=(180-(2*ALPHA))*PI/180//  ANGLE OF CONTACT IN
    radians
27 //                      LET T1/T2=Y
28 Y=e^(U*THETA)//          THE VALUE OF T1/T2
29 T1=X*Y/(Y+1)//          BY SOLVING X AND Y
    WE WILL GET THIS EQN
30 T2=X-T1
31 P=(T1-T2)*V/1000//          MAX POWER
    TRANSMITTED IN kilowatts
32 N1=V*60/(PI*D1)//          SPEED OF LARGER
    PULLEY IN rpm
33 N2=V*60/(PI*D2)//          SPEED OF SMALLER
    PULLEY IN rpm
34 //OUTPUT
35 printf('\n MAX POWER TO BE TRANSMITTED =%f KW',P)
36 printf('\n SPEED OF THE LARGER PULLEY =%f rpm',N1)
37 printf('\n SPEED OF THE SMALLER PULLEY =%f rpm',N2)

```

---

**Scilab code Exa 2.12** efficiency of drive

```

1 //CHAPTER 2,ILLUSTRATION 12 PAGE 66
2 //TITLE:TRANSMISSION OF MOTION AND POWER BY BELTS
  AND PULLEYS
3 clc
4 clear

```

```

5 //

```

---

```

6 //INPUT
7 PI=3.141
8 e=2.71
9 D1=1.20 // DIAMETER OF DRIVING SHAFT IN
    m
10 D2=.50 // DIAMETER OF DRIVEN SHAFT IN
    m
11 C=4 // CENTRE DISTANCE BETWEEN THE
    SHAFTS IN m
12 M=.9 // MASS OF BELT PER METRE
    LENGTH IN kg
13 Tmax=2000 // MAX TENSION IN N
14 U=.3 // COEFFICIENT OF FRICTION
15 N1=200 // SPEED OF DRIVING SHAFT IN
    rpm
16 N2=450 // SPEED OF DRIVEN SHAFT IN rpm
17 //

```

---

```

18 //CALCULATION
19 V=PI*D1*N1/60 // VELOCITY OF BELT IN m/s
20 Tc=M*V^2 // CENTRIFUGAL TENSION IN N
21 T1=Tmax-Tc // TENSION ON TIGHTSIDE IN N
22 F=(D1-D2)/(2*C)
23 ALPHA=asind(F)
24 THETA=(180-(2*ALPHA))*PI/180 // ANGLE OF CONTACT IN
    radians
25 T2=T1/(e^(U*THETA)) // TENSION ON SLACK
    SIDE IN N
26 TL=(T1-T2)*D1/2 // TORQUE ON THE SHAFT
    OF LARGER PULLEY IN N-m
27 TS=(T1-T2)*D2/2 // TORQUE ON THE SHAFT
    OF SMALLER PULLEY IN N-m
28 P=(T1-T2)*V/1000 // POWER TRANSMITTED
    IN kW

```

```

29 Pi=2*PI*N1*TL/60000 //          INPUT POWER
30 Po=2*PI*N2*TS/60000 //          OUTPUT POWER
31 P1=Pi-Po //                      POWER LOST DUE TO
    FRICTION IN kW
32 n=Po/Pi*100 //                  EFFICIENCY OF DRIVE
    IN %
33 //

```

---

```

34 //OUTPUT
35 printf( '\nTORQUE ON LARGER SHAFT =%f N-m', TL)
36 printf( '\nTORQUE ON SMALLER SHAFT =%f N-m', TS)
37 printf( '\nPOWER TRANSMITTED =%f kW', P)
38 printf( '\nPOWER LOST DUE TO FRICTION =%f kW', P1)
39 printf( '\nEFFICIENCY OF DRINE =%f percentage', n)

```

---

**Scilab code Exa 2.13** no of belts required

```

1 //CHAPTER 2,ILLUSTRATION 13 PAGE 67
2 //TITLE:TRANSMISSION OF MOTION AND POWER BY BELTS
    AND PULLEYS
3 clc
4 clear
5 //

```

---

```

6 //INPUT
7 PI=3.141
8 e=2.71
9 P=90 //                          POWER OF A COMPRESSOR IN
    kW
10 N2=250 //                        SPEED OF DRIVEN SHAFT IN
    rpm
11 N1=750 //                        SPEED OF DRIVER SHAFT IN
    rpm

```

```

12 D2=1// DIAMETER OF DRIVEN SHAFT
    IN m
13 C=1.75// CENTRE DISTANCE IN m
14 V=1600/60// VELOCITY IN m/s
15 a=375// CROSECTIONAL AREA IN mm
    ^2
16 density=1000// BELT DENSITY IN kg/m^3
17 L=1// length to be considered
18 Fb=2.5// STRESSS INDUCED IN MPa
19 beeta=35/2// THE GROOVE ANGLE OF
    PULLEY
20 U=.25// COEFFICIENT OF FRICTION
21 //

```

---

```

22 //CALCULATION
23 D1=N2*D2/N1// DIAMETER OF DRIVING
    SHAFT IN m
24 m=a*density*10^-6*L// MASS OF THE BELT IN kg
25 Tmax=a*Fb// MAX TENSION IN N
26 Tc=m*V^2// CENTRIFUGAL TENSION IN N
27 T1=Tmax-Tc// TENSION ON TIGHTSIDE OF
    BELT IN N
28 F=(D2-D1)/(2*C)
29 ALPHA=asind(F)
30 THETA=(180-(2*ALPHA))*PI/180// ANGLE OF CONTACT IN
    radians
31 T2=T1/(e^(U*THETA/sind(beeta)))//TENSION ON
    SLACKSIDE IN N
32 P2=(T1-T2)*V/1000// POWER TRANSMITTED
    PER BELT kW
33 N=P/P2// NO OF V-BELTS
34 N3=N+1
35 //

```

---

```

36 //OUTPUT
37 printf('NO OF BELTS REQUIRED TO TRANSMIT POWER=%f

```

APPROXIMATELY= $\%d \setminus n$  ', N, N3)

---

**Scilab code Exa 2.14** initial rope tension

```
1 //CHAPTER 2,ILLUSTRATION 14 PAGE 68
2 //TITLE:TRANSMISSION OF MOTION AND POWER BY BELTS
  AND PULLEYS
3
4 clc
5 clear
6 //


---


7 //INPUT
8 PI=3.141
9 e=2.71
10 P=75//          POWER IN kW
11 D=1.5//        DIAMETER OF PULLEY IN m
12 U=.3//         COEFFICIENT OF FRICTION
13 beeta=45/2//   GROOVE ANGLE
14 THETA=160*PI/180// ANGLE OF CONTACT IN radians
15 m=.6//        MASS OF BELT IN kg/m
16 Tmax=800//    MAX TENSION IN N
17 N=200//       SPEED OF SHAFT IN rpm
18 //


---


19 //calculation
20 V=PI*D*N/60//  VELOCITY OF ROPE IN m/s
21 Tc=m*V^2//    CENTRIFUGAL TENSION IN N
22 T1=Tmax-Tc//  TENSION ON TIGHT
  SIDE IN N
23 T2=T1/(e^(U*THETA/sind(beeta)))//TENSION ON
  SLACKSIDE IN N
24 P2=(T1-T2)*V/1000// POWER TRANSMITTED
```

```

                PER BELT kW
25  No=P/P2 //
26  N3=No+1 //
27  To=(T1+T2+Tc*2)/2 //
28  //

```

---

```

29  //OUTPUT
30  printf( 'NO OF BELTS REQUIRED TO TRANSMIT POWER=%f
           APPROXIMATELY=%d\n ', No , N3 )
31  printf( 'INITIAL ROPE TENSION=%f N ', To )

```

---



# Chapter 3

## FRICITION

Scilab code Exa 3.1 finding out the coefficient of friction

```
1 //CHAPTER 3 ILLUSRTATION 1 PAGE NO 102
2 //TITLE:FRICITION
3 //FIRURE 3.16(a) ,3.16(b)
4 clc
5 clear
6 //


---


7 //INPUT DATA
8 P1=180// PULL APPLIED TO THE
   BODY IN NEWTONS
9 theta=30// ANGLE AT WHICH P IS
   ACTING IN DEGREES
10 P2=220// PUSH APPLIED TO THE
   BODY IN NEWTONS
11 //Rn= NORMAL REACTION
12 //F= FORCE OF FRICTION IN
   NEWTONS
13 //U= COEFFICIENT OF
   FRICTION
14 //W= WEIGHT OF THE BODY
```

```

15 //      IN NEWTON


---


16 //CALCULATION
17 F1=P1*cosd(theta) //      RESOLVING FORCES
      HORIZONTALLY FROM 3.16(a)
18 F2=P2*cosd(theta) //      RESOLVING FORCES
      HORIZONTALLY FROM 3.16(b)
19 //      RESOLVING FORCES
      VERTICALLY Rn1=W-P1*sind(theta) from 3.16(a)
20 //      RESOLVING FORCES
      VERTICALLY Rn2=W+P1*sind(theta) from 3.16(b)
21 //      USING THE RELATION
      F1=U*Rn1 & F2=U*Rn2 AND SOLVING FOR W BY
      DIVIDING THESE TWO EQUATIONS
22 X=F1/F2 //      THIS IS THE VALUE
      OF Rn1/Rn2
23 Y1=P1*sind(theta)
24 Y2=P2*sind(theta)
25 W=(Y2*X+Y1)/(1-X) //      BY SOLVING ABOVE
      3 EQUATIONS
26 U=F1/(W-P1*sind(theta)) //      COEFFICIENT OF
      FRICTION
27 //


---


28 //OUTPUT
29 printf('WEIGHT OF THE BODY =%.3 fN\nTHE COEFFICIENT
      OF FRICTION =%.3 f ',W,U)

```

**Scilab code Exa 3.2** DISTANCE ALONG THE INCLINED PLANE

```

1 //CHAPTER 3 ILLUSTRATION 2 PAGE NO 103
2 //TITLE:FRICTION

```

```

3 //FIRURE 3.17
4 clc
5 clear
6 //

```

---

```

7 //INPUT DATA
8 THETA=45 //          ANGLE OF INCLINATION IN
   DEGREES
9 g=9.81 //          ACCELERATION DUE TO
   GRAVITY IN N/mm^2
10 U=.1 //          COEFFICIENT FRICTION
11 //Rn=NORMAL REACTION
12 //M=MASS IN NEWTONS
13 //f=ACCELERATION OF THE BODY
14 u=0 //          INITIAL VELOCITY
15 V=10 //          FINAL VELOCITY IN m/s^2
16 //

```

---

```

17 //CALCULATION
18 //CONSIDER THE EQUILIBRIUM OF FORCES PERPENDICULAR
   TO THE PLANE
19 //Rn=Mgcos(THETA)
20 //CONSIDER THE EQUILIBRIUM OF FORCES ALONG THE PLANE
21 //Mgsin(THETA)-U*Rn=M*f .....BY SOLVING THESE
   2 EQUATIONS
22 f=g*sind(THETA)-U*g*cosd(THETA)
23 s=(V^2-u^2)/(2*f) //          DISTANCE ALONG
   THE PLANE IN metres
24 //

```

---

```

25 //OUTPUT
26 printf('DISTANCE ALONG THE INCLINED PLANE=%3.3 f m',s
   )

```

---

**Scilab code Exa 3.3** workdone

```
1 //CHAPTER 3 ILLUSRTATION 3 PAGE NO 104
2 //TITLE: FRICTION
3 //FIRURE 3.18
4 clc
5 clear
6 //


---


7 //INPUT DATA
8 W=500 // WEGHT IN NEWTONS
9 THETA=30 // ANGLE OF INCLINATION IN
   DEGRESS
10 U=0.2 // COEFFICIENT FRICTION
11 S=15 // DISTANCE IN metres
12 //


---


13 Rn=W*cosd(THETA) // NORMAL REACTION IN NEWTONS
14 P=W*sind(THETA)+U*Rn // PUSHING FORCE ALONG THE
   DIRECTION OF MOTION
15 w=P*S
16 //


---


17 //OUTPUT
18 printf('WORK DONE BY THE FORCE=%3.3 f N-m', w)
```

---

**Scilab code Exa 3.4** FINDING OUT COEFFICIENT OF FRICTION

```
1 //CHAPTER 3 ILLUSRTATION 4 PAGE NO 104
```

```

2 //TITLE: FRICTION
3 //FIRURE 3.19(a) & 3.19(b)
4 clc
5 clear
6 //

```

---

```

7 //INPUT DATA
8 P1=2000//          FORCE ACTING UPWARDS WHEN ANGLE
   =15 degrees IN NEWTONS
9 P2=2300//          FORCE ACTING UPWARDS WHEN ANGLE
   =20 degrees IN NEWTONS
10 THETA1=15//       ANGLE OF INCLINATION IN 3.19(a)
11 THETA2=20//       ANGLE OF INCLINATION IN 3.19(b)
12 //F1=             FORCE OF FRICTION IN 3.19(a)
13 //Rn1=            NORMAL REACTION IN 3.19(a)
14 //F2=             FORCE OF FRICTION IN 3.19(b)
15 //Rn2=            NORMAL REACTION IN 3.19(b)
16 //U=              COEFFICIENT OF FRICTION
17 //

```

---

```

18 //CALCULATION
19 //P1=F1+Rn1        RESOLVING THE FORCES ALONG
   THE PLANE
20 //Rn1=W*cosd(THETA1) . . . .NORMAL REACTION IN 3.19(a)
21 //F1=U*Rn1
22 //BY SOLVING ABOVE EQUATIONS P1=W(U*cosd(THETA1)+
   sind(THETA1))-----1
23 //P2=F2+Rn2        RESOLVING THE FORCES
   PERPENDICULAR TO THE PLANE
24 //Rn2=W*cosd(THETA2) . . . .NORMAL REACTION IN 3.19(b)
25 //F2=U*Rn2
26 //BY SOLVING ABOVE EQUATIONS P2=W(U*cosd(THETA2)+
   sind(THETA2))-----2
27 //BY SOLVING EQUATIONS 1 AND 2
28 X=P2/P1
29 U=(sind(THETA2)-(X*sind(THETA1)))/((X*cosd(THETA1))-

```

```

        cosd(THETA2))) //          COEFFICIENT OF FRICTION
30 W=P1/(U*cosd(THETA1)+sind(THETA1))
31 //

```

---

```

32 //OUTPUT
33 // printf( '%f' ,X)
34 printf( 'COEFFICIENT OF FRICTION=%3.3 f\n WEIGHT OF
        THE BODY=%3.3 f N' ,U,W)

```

---

### Scilab code Exa 3.5 EFFORT NEED TO APPLIED

```

1 //CHAPTER 3 ILLUSRTATION 5 PAGE NO 105
2 //TITLE: FRICTION
3 clc
4 clear
5 //

```

---

```

6 //INPUT DATA
7 d=5 //          DIAMETER OF SCREW JACK IN
        cm
8 p=1.25 //      PITCH IN cm
9 l=50 //        LENGTH IN cm
10 U=.1 //        COEFFICIENT OF FRICTION
11 W=20000 //     LOAD IN NEWTONS
12 PI=3.147
13 //

```

---

```

14 //CALCULATION
15 ALPHA=atand(p/(PI*d))
16 PY=atand(U)
17 P=W*tand(ALPHA+PY)
18 P1=P*d/(2*l)

```

```

19 //
20 //OUTPUT
21 printf('THE AMOUNT OF EFFORT NEED TO APPLY =%3.3 f N'
        ,P1)

```

---

### Scilab code Exa 3.6 EFFICIENCY OF THE MACHINE

```

1 //CHAPTER 3 ILLUSRTATION 6 PAGE NO 106
2 //TITLE: FRICTION
3 clc
4 clear
5 //
6 //INPUT DATA
7 d=50// DIAMETER OF SCREW IN mm
8 p=12.5// PITCH IN mm
9 U=0.13// COEFFICIENT OF FRICTION
10 W=25000// LOAD IN mm
11 PI=3.147
12 //
13 //CALCULATION
14 ALPHA=atand(p/(PI*d))
15 PY=atand(U)
16 P=W*tand(ALPHA+PY)// FORCE REQUIRED TO RAISE
    THE LOAD IN N
17 T1=P*d/2// TORQUE REQUIRED IN Nm
18 P1=W*tand(PY-ALPHA)// FORCE REQUIRED TO LOWER
    THE SCREW IN N
19 T2=P1*d/2// TORQUE IN N
20 X=T1/T2// RATIOS REQUIRED

```

---

```
21 n=tand(ALPHA/(ALPHA+PY)) // EFFICIENCY
22 //
```

---

```
23 printf('RATIO OF THE TORQUE REQUIRED TO RAISE THE
LOAD, TO THE TORQUE REQUIRED TO LOWER THE LOAD =%
.3 f ', X)
```

---

### Scilab code Exa 3.7 EFFICIENCY OF MACHINE

```
1 //CHAPTER 3 ILLUSRTATION 7 PAGE NO 107
2 //TITLE: FRICTION
3 clc
4 clear
5 //
```

---

```
6 //INPUT DATA
7 d=39 // DIAMETER OF THREAD IN mm
8 p=13 // PITCH IN mm
9 U=0.1 // COEFFICIENT OF FRICTION
10 W=2500 // LOAD IN mm
11 PI=3.147
12 //
```

---

```
13 //CALCULATION
14 ALPHA=atand(p/(PI*d))
15 PY=atand(U)
16 P=W*tand(ALPHA+PY) // FORCE IN N
17 T1=P*d/2 // TORQUE REQUIRED IN Nm
18 T=2*T1 // TORQUE REQUIRED ON THE
COUPLING ROD IN Nm
19 K=2*p // DISTANCE TRAVELLED FOR
ONE REVOLUTION
```



```

20 N=20.8/K//          NO OF REVOLUTIONS
    REQUIRED
21 w=2*PI*N*T/100//    WORKDONE BY TORQUE
22 w1=w*(7500-2500)/2500//    WORKDONE TO INCREASE
    THE LOAD FROM 2500N TO 7500N
23 n=tand(ALPHA)/tand(ALPHA+PY)//    EFFICIENCY
24 //

```

---

```

25 //OUTPUT
26 printf('workdone against a steady load of 2500N=%3.3
    f N\n workdone if the load is increased from 2500
    N to 7500N=%3.3f N\n efficiency=%0.3f ',w,w1,n)

```

---

### Scilab code Exa 3.8 NO OF TEETH ON PINION

```

1 //CHAPTER 3 ILLUSRTATION 8 PAGE NO 107
2 //TITLE: FRICTION
3 clc
4 clear
5 //

```

---

```

6 //INPUT DATA
7 W=50000//          WEIGHT OF THE
    SLUICE GATE IN NEWTON
8 P=40000//          POWER IN WATIS
9 N=580//            MAX MOTOR RUNNING
    SPEEED IN rpm
10 d=12.5//          DIAMETER OF THE
    SCREW IN cm
11 p=2.5//           PITCH IN cm
12 PI=3.147
13 U1=.08//          COEFFICIENT OF
    FRICTION for SCREW

```

```

14 U2=.1 // C.O.F BETWEEN
    GATES AND SCREW
15 Np=2000000 // NORMAL PRESSURE IN
    NEWTON
16 F1=.15 // FRICTION LOSS
17 n=1-F1 // EFFICIENCY
18 ng=80 // NO OF TEETH ON GEAR
19 //

//=====

20 //CALCULATION
21 TV=W+U2*Np // TOTAL VERTICAL HEAD
    IN NEWTON
22 ALPHA=atand(p/(PI*d)) //
23 PY=atand(U1) //
24 P1=TV*tand(ALPHA+PY) // FORCE IN N
25 T=P1*d/2/100 // TORQUE IN N-m
26 Ng=60000*n*P*10^-3/(2*PI*T) // SPEED OF
    GEAR IN rpm
27 np=Ng*ng/N // NO OF TEETH ON
    PINION
28 //

//=====

29 //OUTPUT
30 printf('NO OF TEETH ON PINION =%.2f say %d',np,np+1)

```

**Scilab code Exa 3.9** TO FIND THE DIAMETER OF HAND WHEEL

```

1 //CHAPTER 3 ILLUSRTATION 9 PAGE NO 108
2 //TITLE: FRICTION
3 clc
4 clear
5 //

```

```

6 //INPUT DATA
7 d=5// MEAN DIAMETER OF SCREW
   IN cm
8 p=1.25// PITCH IN cm
9 W=10000// LOAD AVAILABLE IN
   NEWTONS
10 dc=6// MEAN DIAMETER OF
   COLLAR IN cm
11 U=.15// COEFFICIENT OF
   FRICTION OF SCREW
12 Uc=.18// COEFFICIENT OF
   FRICTION OF COLLAR
13 P1=100// TANGENTIAL FORCE
   APPLIED IN NEWTON
14 PI=3.147
15 //

```

---

```

16 //CALCULATION
17 ALPHA=atand(p/(PI*d))//
18 PY=atand(U)//
19 T1=W*d/2*tand(ALPHA+PY)/100// TORQUE ON
   SCREW IN NEWTON
20 Tc=Uc*W*dc/2/100// TORQUE ON
   COLLAR IN NEWTON
21 T=T1+Tc// TOTAL TORQUE
22 D=2*T/P1/2*100// DIAMETER OF
   HAND WHEEL IN cm
23 //

```

---

```

24 //OUTPUT
25 printf('SUITABLE DIAMETER OF HAND WHEEL =%3.3 f cm',D
   )

```

---

### Scilab code Exa 3.10 FORCE REQUIRED

```
1 //CHAPTER 3 ILLUSRTATION 10 PAGE NO 108
2 //TITLE: FRICTION
3 clc
4 clear
5 //

```

---

```
6 //INPUT DATA
7 PI=3.147
8 d=2.5 // MEAN DIA OF BOLT IN cm
9 p=.6 // PITCH IN cm
10 beeta=55/2 // VEE ANGLE
11 dc=4 // DIA OF COLLAR IN cm
12 U=.1 // COEFFICIENT OF FRICTION
    OF BOLT
13 Uc=.18 // COEFFICIENT OF
    FRICTION OF COLLAR
14 W=6500 // LOAD ON BOLT IN NEWTONS
15 L=38 // LENGTH OF SPANNER
16 //

```

---

```
17 //CALCULATION
18 //LET X=tan(py)/tan(beeta)
19 //y=tan(ALPHA)*X
20 PY=atand(U)
21 ALPHA=atand(p/(PI*d))
22 X=tand(PY)/cosd(beeta)
23 Y=tand(ALPHA)
24 T1=W*d/2*10^-2*(X+Y)/(1-(X*Y)) // TORQUE
    IN SCREW IN N-m
25 Tc=Uc*W*dc/2*10^-2 // TORQUE

```

```

    ON BEARING SERVICES IN N-m
26 T=T1+Tc// TOTAL
    TORQUE
27 P1=T/L*100//
    FORCE REQUIRED BY @ THE END OF SPANNER
28 //

```

---

```

29 //OUTPUT
30 printf('FORCE REQUIRED @ THE END OF SPANNER=%3.3 f N'
    ,P1)

```

---

### Scilab code Exa 3.11 POWER LOST IN FRICTION

```

1 //CHAPTER 3 ILLUSRTATION 11 PAGE NO 109
2 //TITLE: FRICTION
3 clc
4 clear
5 //

```

---

```

6 //INPUT DATA
7 d1=15// DIAMETER OF
    VERTICAL SHAFT IN cm
8 N=100// SPEED OF THE
    MOTOR rpm
9 W=20000// LOAD
    AVILABLE IN N
10 U=.05// COEFFICIENT
    OF FRICTION
11 PI=3.147
12 //

```

---

```

13 T=2/3*U*W*d1/2// FRICTIONAL

```

```

    TORQUE IN N-m
14 PL=2*PI*N*T/100/60//          POWER
    LOST IN FRICTION IN WATTS
15 //

```

---

```

16 //OUTPUT
17 printf('POWER LOST IN FRICTION=%3.3 f watts ',PL)

```

---

### Scilab code Exa 3.12 NO OF COLLARS REQUIRED

```

1 //CHAPTER 3 ILLUSRTATION 12 PAGE NO 109
2 //TITLE:FRICTION
3 clc
4 clear
5 //

```

---

```

6 //INPUT DATA
7 PI=3.147
8 d2=.30//          DIAMETER OF
    SHAFT IN m
9 W=200000//        LOAD AVAILABLE
    IN NEWTONS
10 N=75//           SPEED IN rpm
11 U=.05//          COEFFICIENT OF
    FRICTION
12 p=300000//        PRESSURE
    AVAILABLE IN N/m^2
13 P=16200//         POWER LOST DUE
    TO FRICTION IN WATTS
14 //

```

---

```

15 //CaLCULATION

```

```

16 T=P*60/2/PI/N//          TORQUE INDUCED
    IN THE SHFT IN N-m
17 //LET X=(r1^3-r2^3)/(r1^2-r2^2)
18 X=(3/2*T/U/W)
19 r2=.15//          SINCE d2=.30 m
20 c=r2^2-(X*r2)
21 b= r2-X
22 a= 1
23 r1=( -b+ sqrt (b^2 -4*a*c ))/(2* a);//          VALUE OF
    r1 IN m
24 d1=2*r1*100//          d1 IN cm
25 n=W/(PI*p*(r1^2-r2^2))
26 //

```

---

```

27 //OUTPUT
28 printf( '\nEXTERNAL DIAMETER OF SHAFT =%3.3 f cm\nNO
    OF COLLARS REQUIRED =%.3 f or %.0 f ', d1 ,n, n+1)

```

---

### Scilab code Exa 3.13 POWER ABSORBED IN FRICTION

```

1 //CHAPTER 3 ILLUSRTATION 13 PAGE NO 111
2 //TITLE: FRICTION
3 clc
4 clear
5 //

```

---

```

6 //INPUT DATA
7 PI=3.147
8 W=20000//          LOAD IN
    NEWTONS
9 ALPHA=120/2//          CONE
    ANGLE IN DEGREES
10 p=350000//          INTENSITY

```

```

        OF PRESSURE
11 U=.06
12 N=120//                                SPEED OF
        THE SHAFT IN rpm
13 //d1=3d2
14 //r1=3r2
15 //

```

---

```

16 //CALCULATION
17 //LET K=d1/d2
18 k=3
19 Z=W/((k^2-1)*PI*p)
20 r2=Z^.5//                                INTERNAL
        RADIUS IN m
21 r1=3*r2
22 T=2*U*W*(r1^3-r2^3)/(3*sind(60)*(r1^2-r2^2))//
        total frictional torque in N
23 P=2*PI*N*T/60000//                        power
        absorbed in friction in kW
24 //

```

---

```

25 printf('\nTHE INTERNAL DIAMETER OF SHAFT =%3.3 f cm\
        nTHE EXTERNAL DIAMETER OF SHAFT =%3.3 f cm\nPOWER
        ABSORBED IN FRICTION =%.3 f kW',r2*100,r1*100,P)

```

---

#### Scilab code Exa 3.14 FINDING Radii

```

1 //CHAPTER 3 ILLUSRTATION 14 PAGE NO 111
2 //TITLE: FRICTION
3 clc
4 clear
5 //

```

---



```

6 //INPUT DATA
7 PI=3.147
8 P=10000// POWER
   TRRANSMITTED BY CLUTCH IN WATTS
9 N=3000// SPEED IN rpm
10 p=.09// AXIAL
   PRESSURE IN N/mm^2
11 //d1=1.4d2 RELATION
   BETWEEN DIAMETERS
12 K=1.4// D1/D2
13 n=2
14 U=.3// COEFFICIENT
   OF FRICTION
15 //

=====

16 T=P*60000/1000/(2*PI*N)//
   ASSUMING UNIFORM WEAR TORQUE IN N-m
17 r2=(T*2/(n*U*2*PI*p*10^6*(K-1)*(K+1)))^(1/3)//
   INTERNAL RADIUS
18
19 //

=====

20 printf('THE INTERNAL RADIUS =%f cm\n THE EXTERNAL
   RADIUS =%f cm',r2*100,K*r2*100)

```

**Scilab code Exa 3.15** MAX AXIAL INTENSITY OF PRESSURE

```

1 //CHAPTER 3 ILLUSRTATION 14 PAGE NO 111
2 //TITLE: FRICTION
3 clc
4 //
5 clear

```

```

6 //


---


7 //INPUT DATA
8 PI=3.147
9 n1=3// NO OF DICS ON
    DRIVING SHAFTS
10 n2=2// NO OF DICS ON DRIVEN
    SHAFTS
11 d1=30// DIAMETER OF DRIVING
    SHAFT IN cm
12 d2=15// DIAMETER OF DRIVEN
    SHAFT IN cm
13 r1=d1/2
14 r2=d2/2
15 U=.3// COEFFICIENT FRICTION
16 P=30000// TRANSMITTING POWER IN
    WATTS
17 N=1800// SPEED IN rpm
18 //


---


19 //CALCULATION
20 n=n1+n2-1// NO OF PAIRS OF
    CONTACT SURFACES
21 T=P*60000/(2*PI*N)// TORQUE IN N-m
22 W=2*T/(n*U*(r1+r2)*10)// LOAD IN N
23 k=W/(2*PI*(r1-r2))
24 p=k/r2/100// MAX AXIAL
    INTENSITY OF PRESSURE IN N/mm^2
25 //


---


26 // OUTPUT
27 printf('MAX AXIAL INTENSITY OF PRESSURE =%f N/mm^2 ',
    p)

```

# Chapter 4

## Gears and Gear Drivers

Scilab code Exa 4.1 Length of arc of contact

```
1 //Chapter-4, Illustration 1, Page 133
2 //Title: Gears and Gear Drivers
3 //


---


4 clc
5 clear
6
7 //INPUT DATA
8 TA=48; //Wheel A teeth
9 TB=30; //Wheel B teeth
10 m=5; //Module pitch in mm
11 phi=20; //Pressure angle in degrees
12 add=m; //Addendum in mm
13
14 //CALCULATIONS
15 R=(m*TA)/2; //Pitch circle radius of wheel A in mm
16 RA=R+add; //Radius of addendum circle of wheel A in
    mm
17 r=(m*TB)/2; //Pitch circle radius of wheel B in mm
18 rA=r+add; //Radius of addendum circle of wheel B in
```

```

mm
19 lp=(sqrt((RA^2)-((R^2)*(cosd(phi)^2))))+(sqrt((rA^2)
    -((r^2)*(cosd(phi)^2))))-((R+r)*sind(phi));//
    Length of path of contact in mm
20 la=lp/cosd(phi);//Length of arc of contact in mm
21
22 //OUTPUT
23 mprintf('Length of arc of contact is %3.1f mm',la)
24
25
26
27
28
29
30
31
32 //=====END OF PROGRAM
    =====

```

---

#### Scilab code Exa 4.2 Addendum of wheel

```

1 //Chapter-4, Illustration 2, Page 133
2 //Title: Gears and Gear Drivers
3 //
    =====

4 clc
5 clear
6
7 //INPUT DATA
8 TA=40;//Wheel A teeth
9 TB=TA;//Wheel B teeth
10 m=6;//Module pitch in mm
11 phi=20;//Pressure angle in degrees
12 pi=3.141

```

```

13 x=1.75; //Ratio of length of arc of contact to
    circular pitch
14
15 //CALCULATIONS
16 Cp=m*pi; //Circular pitch in mm
17 R=(m*TA)/2; //Pitch circle radius of wheel A in mm
18 r=R; //Pitch circle radius of wheel B in mm
19 la=x*Cp; //Length of arc of contact in mm
20 lp=la*cosd(phi); //Length of path of contact in mm
21 RA=sqrt((((lp/2)+(R*sind(phi)))^2)+((R^2)*(cosd(phi)
    )^2)); //Radius of addendum circle of each wheel
    in mm
22 add=RA-R; //Addendum in mm
23
24 //OUTPUT
25 mprintf('Addendum of wheel is %3.3f mm',add)
26
27
28
29
30
31
32
33
34
35 //=====END OF PROGRAM
    =====

```

---

**Scilab code Exa 4.3** Length of arc of contact

```

1 //Chapter-4, Illustration 3, Page 134
2 //Title: Gears and Gear Drivers
3 //

```

---

```

4  clc
5  clear
6
7  //INPUT DATA
8  TA=48; //Gear teeth
9  TB=24; //Pinion teeth
10 m=6; //Module in mm
11 phi=20; //Pressure angle in degrees
12
13 //CALCULATIONS
14 r=(m*TB)/2; //Pitch circle radius of pinion in mm
15 R=(m*TA)/2; //Pitch circle radius of gear in mm
16 RA=sqrt((((r*sind(phi))/2)+(R*sind(phi)))^2)+((R^2)
    *(cosd(phi))^2)); //Radius of addendum circle of
    gear in mm
17 rA=sqrt((((R*sind(phi))/2)+(r*sind(phi)))^2)+((r^2)
    *(cosd(phi))^2)); //Radius of addendum circle of
    pinion in mm
18 addp=rA-r; //Addendum for pinion in mm
19 addg=RA-R; //Addendum for gear in mm
20 lp=((R+r)*sind(phi))/2; //Length of path of contact
    in mm
21 la=lp/cosd(phi); //Length of arc of contact in mm
22
23 //OUTPUT
24 mprintf('Addendum for pinion is %3.3f mm \n Addendum
    for gear is %3.2f mm \n Length of arc of contact
    is %3.3f mm',addp,addg,la)
25
26
27
28
29
30
31
32
33
34

```

```
35 //=====END OF PROGRAM
    =====
```

---

#### Scilab code Exa 4.4 Velocity ratio

```
1 //Chapter-4, Illustration 4, Page 135
2 //Title: Gears and Gear Drivers
3 //
    =====

4 clc
5 clear
6
7 //INPUT DATA
8 x=3.5; //Ratio of teeth of wheels
9 C=1.2; //Centre distance between axes in m
10 DP=4.4; //Diametrical pitch in cm
11
12 //CALCULATIONS
13 D=2*C*100; //Sum of diameters of wheels in cm
14 T=D*DP; //Sum of teeth of wheels
15 TB1=T/(x+1); //Teeth of wheel B
16 TB=floor(TB1); //Teeth of whhel B
17 TA=x*TB; //Teeth of wheel A
18 DA=TA/DP; //Diametral pitch of gear A in cm
19 DB=TB/DP; //Diametral pitch of gear B in cm
20 Ce=(DA+DB)/2; //Exact centre distance between shafts
    in cm
21 TB2=ceil(TB1); //Teeth of wheel B
22 TA2=T-TB2; //Teeth of wheel A
23 VR=TA2/TB2; //Velocity ratio
24
25 //OUTPUT
26 mprintf('Number of teeth on wheel A is %3.0f \n
    Number of teeth on wheel B is %3.0f \n Exact
```

```

    centre distance is %3.3f cm \n If centre distance
    is %3.1f m then \n Velocity ratio is %3.4f',TA,
    TB,Ce,C,VR)
27
28
29
30
31
32
33
34
35 //=====END OF PROGRAM
    =====

```

---

#### Scilab code Exa 4.5 Power transmitted

```

1 //Chapter-4, Illustration 5, Page 136
2 //Title: Gears and Gear Drivers
3 //
    =====

4 clc
5 clear
6
7 //INPUT DATA
8 C=600;//Distance between shafts in mm
9 Cp=30;//Circular pitch in mm
10 NA=200;//Speed of wheel A in rpm
11 NB=600;//Speed of wheel B in rpm
12 F=18;//Tangential pressure in kN
13 pi=3.141
14
15 //CALCULATIONS
16 a=Cp/(pi*10);//Ratio of pitch diameter of wheel A to
    teeth of wheel A in cm

```



```

17 b=Cp/(pi*10); //Ratio of pitch diameter of wheel B to
    teeth of wheel B in cm
18 T=(2*C)/(a*10); //Sum of teeth of wheels
19 r=NB/NA; //Ratio of teeth of wheels
20 TB=T/(r+1); //Teeth of wheel B
21 TB1=ceil(TB); //Teeth of wheel B
22 TA=TB1*r; //Teeth of wheel A
23 DA=a*TA; //Pitch diameter of wheel A in cm
24 DB=b*TB1; //Pitch diameter of wheel B in cm
25 CPA=(pi*DA)/TA; //Circular pitch of gear A in cm
26 CPB=(pi*DB)/TB1; //Circular pitch of gear B in cm
27 C1=(DA+DB)*10/2; //Exact centre distance in mm
28 P=(F*1000*pi*DA*NA)/(60*1000*100); //Power
    transmitted in kW
29
30 //OUTPUT
31 fprintf('Number of teeth on wheel A is %3.0f \n
    Number of teeth on wheel B is %3.0f \n Pitch
    diameter of wheel A is %3.2f cm \n Pitch diameter
    of wheel B is %3.3f cm \n Circular pitch of
    wheel A is %3.4f cm \n Circular pitch of wheel B
    is %3.4f cm \n Exact centre distance between
    shafts is %3.2f mm \n Power transmitted is %3.3f
    kW', TA, TB1, DA, DB, CPA, CPB, C1, P)
32
33
34
35
36
37
38
39
40 //=====END OF PROGRAM
    =====

```

---

#### Scilab code Exa 4.6 Number of teeth on gear

```
1 //Chapter-4, Illustration 6, Page 137
2 //Title: Gears and Gear Drivers
3 //


---


4 clc
5 clear
6
7 //INPUT DATA
8 r=16; //Speed ratio
9 mA=4; //Module of gear A in mm
10 mB=mA; //Module of gear B in mm
11 mC=2.5; //Module of gear C in mm
12 mD=mC; //Module of gear D in mm
13 C=150; //Distance between shafts in mm
14
15 //CALCULATIONS
16 t=sqrt(r); //Ratio of teeth
17 T1=(C*2)/mA; //Sum of teeth of wheels A and B
18 T2=(C*2)/mC; //Sum of teeth of wheels C and D
19 TA=T1/(t+1); //Teeth of gear A
20 TB=T1-TA; //Teeth of gear B
21 TC=T2/(t+1); //Teeth of gear C
22 TD=T2-TC; //Teeth of gear D
23
24 //OUTPUT
25 mprintf('Number of teeth on gear A is %3.0f \n
    Number of teeth on gear B is %3.0f \n Number of
    teeth on gear C is %3.0f \n Number of teeth on
    gear D is %3.0f',TA,TB,TC,TD)
26
27
28
29
30
31
```

```

32
33
34
35 //=====END OF PROGRAM
=====

```

---

**Scilab code Exa 4.7** noof teeth on gears

```

1 //Chapter-4, Illustration 7, Page 138
2 //Title: Gears and Gear Drivers
3 //
=====
4 clc
5 clear
6
7 //INPUT DATA
8 N=4.5; //No. of turns
9
10 //CALCULATIONS
11 Vh=N/2; //Velocity ratio of main spring spindle to
    hour hand spindle
12 Vm=12; //Velocity ratio of minute hand spindle to
    hour hand spindle
13 T1=8// assumed no of teeth on gear 1
14 T2=32// assumed no of teeth on gear 2
15 T3=(T1+T2)/4// no of teeth on gear 3
16 T4=(T1+T2)-T3// no of teeth on gear 4
17 printf('no of teeth on gear 1=%d\n no of teeth on
    gear 2=%d\n no of teeth on gear 3=%d\n no of
    teeth on gear 4=%d',T1,T2,T3,T4)
=====

```

**Scilab code Exa 4.8** Speed of wheel

```

1 //Chapter-4, Illustration 8, Page 139
2 //Title: Gears and Gear Drivers
3 //

```

---

```

4 clc
5 clear
6
7 //Input data
8 Tb=70; //Teeth of wheel B
9 Tc=25; //Teeth of wheel C
10 Td=80; //Teeth of wheel D
11 Na=-100; //Speed of arm A in clockwise in rpm
12 y=-100 //Arm A rotates at 100 rpm clockwise
13
14 //Calculations
15 Te=(Tc+Td-Tb); //Teeth of wheel E
16 x=(y/0.5)
17 Nc=(y-(Td*x)/Tc); //Speed of wheel C in rpm
18
19 //Output
20 mprintf('Speed of wheel C is %3.0f rpm \n Direction
    of wheel C is anti-clockwise ',Nc)
21
22
23
24
25
26
27
28
29
30 //=====END OF PROGRAM

```

---

#### Scilab code Exa 4.9 Speed of wheels

```
1 //Chapter-4, Illustration 9, Page 140
2 //Title: Gears and Gear Drivers
3 //


---


4 clc
5 clear
6
7 //Input data
8 Tb=25; //Teeth of wheel B
9 Tc=40; //Teeth of wheel C
10 Td=10; //Teeth of wheel D
11 Te=25; //Teeth of wheel E
12 Tf=30; //Teeth of wheel F
13 y=-120; //Speed of arm A in clockwise in rpm
14
15 //Calculations
16 x=(-y/4)
17 Nb=x+y; //Speed of wheel B in rpm
18 Nf=(-10/3)*x+y; //Speed of wheel F in rpm
19
20 //Output
21 mprintf('Speed of wheel B is %3.0f rpm \n Direction
    of wheel B is clockwise \n Speed of wheel F is %3
    .0f rpm \n Direction of wheel F is clockwise ',Nb,
    Nf)
22
23
24
25
26
27
28
29
30 //=====END OF PROGRAM


---


```

---

**Scilab code Exa 4.10** Speed of wheels

```
1 //Chapter-4, Illustration 10, Page 141
2 //Title: Gears and Gear Drivers
3 //


---


4 clc
5 clear
6
7 //Input data
8 Ta=96; //Teeth of wheel A
9 Tc=48; //Teeth of wheel C
10 y=-20; //Speed of arm C in rpm in clockwise
11
12 //Calculations
13 x=(y*Ta)/Tc
14 Tb=(Ta-Tc)/2; //Teeth of wheel B
15 Nb=(-Tc/Tb)*x+y; //Speed of wheel B in rpm
16 Nc=x+y; //Speed of wheel C in rpm
17
18 //Output
19 mprintf('Speed of wheel B is %3.0f rpm \n Speed of
    wheel C is %3.0f rpm',Nb,Nc)
20
21
22
23
24
25
26
27
28
29 //=====END OF PROGRAM
```

---

---

**Scilab code Exa 4.11** speed of the arm

```
1 //Chapter-4, Illustration 11, Page 142
2 //Title: Gears and Gear Drivers
3 //
4 clc
5 clear
6 //Input data
7 Ta=40//          no of teeth on gear A
8 Td=90//          no of teeth on gear D
9
10 //Calculations
11 Tb=(Td-Ta)/2//   no of teeth on gear B
12 Tc=Tb//          no of teeth on gear C
13 //
14 //x+y=-1
15 //-40x+90y=45
16 A=[1 1
17     -Ta Td]//Coefficient matrix
18 B=[-1
19     (Td/2)]//Constant matrix
20 X=inv(A)*B//Variable matrix
21 //
22 //x+y=-1
23 //-40x+90y=0
24 A1=[1 1
25     -Ta Td]//Coefficient matrix
26 B1=[-1
27     0]//Constant matrix
28 X1=inv(A1)*B1//Variable matrix
29
```

```

30 disp(X(2))
31 printf('speed of the arm = %.3f revolution clockwise
        ',X1(2))

```

---

#### Scilab code Exa 4.12 Speed of wheel

```

1 //Chapter-4, Illustration 12, Page 144
2 //Title: Gears and Gear Drivers
3 //

```

---

```

4 clc
5 clear
6
7 //Input data
8 Te=30; //Teeth of wheel E
9 Tb=24; //Teeth of wheel B
10 Tc=22; //Teeth of wheel C
11 Td=70; //Teeth of wheel D
12 Th=15; //Teeth of wheel H
13 Nv=100; //Speed of shaft V in rpm
14 Nx=300; //Speed of spindle X in rpm
15
16 //Calculations
17 Nh=Nv; //Speed of wheel H in rpm
18 Ne=(-Th/Te)*Nv; //Speed of wheel E in rpm
19 Ta=(Tc+Td-Tb); //Teeth of wheel A
20 //x+y=-50
21 //y=300
22 x=(Ne-Nx)
23 Nz=(187/210)*x+Nx; //; //Speed of wheel Z in rpm
24
25 //Output
26 mprintf('Speed of wheel Z is %3.3f rpm \n Direction
        of wheel Z is opposite to that of X',Nz)

```



---

**Scilab code Exa 4.13** Speed of driven shaft

```
1 //Chapter-4, Illustration 13, Page 145
2 //Title: Gears and Gear Drivers
3 //


---


4 clc
5 clear
6
7 //Input data
8 Tp=20; //Teeth of wheel P
9 Tq=30; //Teeth of wheel Q
10 Tr=10; //Teeth of wheel R
11 Nx=50; //Speed of shaft X in rpm
12 Na=100; //Speed of arm A in rpm
13
14 // Calculations
15 //x+y=-50
16 //y=100
17 x=(-Nx-Na)
18 y=(-2*x+Na); //Speed of Y in rpm
19
20 //Output
21 mprintf('Speed of driven shaft Y is %3.0f rpm \n
    Direction of driven shaft Y is anti-clockwise',y)
```

---

**Scilab code Exa 4.14** pitch circle diameter

```
1 //Chapter-4, Illustration 14, Page 146
2 //Title: Gears and Gear Drivers
```

```

3 //


---


4 clc
5 clear
6
7 //Input data
8 d=216; //Ring diameter in mm
9 m=4; //Module in mm
10
11 //Calculations
12 Td=(d/m); //Teeth of wheel D
13 Tb=Td/4; //Teeth of wheel B
14 Tb1=ceil(Tb); //Teeth of wheel B
15 Td1=4*Tb1; //Teeth of wheel D
16 Tc1=(Td1-Tb1)/2; //Teeth of wheel C
17 d1=m*Td1; //Pitch circle diameter in mm
18
19 //Output
20 mprintf('Teeth of wheel B is %3.0f \n Teeth of wheel
    C is %3.0f \n Teeth of wheel D is %3.0f \n Exact
    pitch circle diameter is %3.0f mm',Tb1,Tc1,Td1,
    d1)

```

---

#### Scilab code Exa 4.15 Revolution of gears

```

1 //Chapter-4, Illustration 15, Page 147
2 //Title: Gears and Gear Drivers
3 //


---


4 clc
5 clear
6
7 //Input data

```

```

8 Ta=100//          no of teeth on gear A
9 Tc=101//          no of teeth on gear C
10 Td=99//          no of teeth on gear D
11 Tp=20//          no of teeth on planet gear
12 y=1//            from table 4.9(arm B makes one
    revolution)
13 x=-y//           as gear is fixed
14
15 //Calculations
16 Nc=(Ta*x)/Tc+y//          Revolution of gear C
17 Nd=(Ta*x)/Td+y//          Revolution of gear D
18
19 //Output
20 printf('Revolution of gear C = %f\n Revolution of
    gear D = %f',Nc,Nd)

```

---

**Scilab code Exa 4.16** speed of road wheel

```

1 //Chapter-4, Illustration 16, Page 148
2 //Title: Gears and Gear Drivers
3 //


---


4 clc
5 clear
6
7 //Input data
8 Ta=12//          no of teeth on gear A
9 Tb=60//          no of teeth on gear B
10 N=1000//         speed of propeller shaft in rpm
11 Nc=210//         speed of gear C in rpm
12
13 //Calculations
14 Nb=(Ta*N)/Tb//   speed of gear B in rpm
15 x=(Nb-Nc)

```

```

16 Nd=Nb+x//          speed of road wheel driven by D
17
18 //Output
19 printf('speed of road wheel driven by D= %d rpm',Nd)

```

---

#### Scilab code Exa 4.17 ratio of torques

```

1 //Chapter-4, Illustration 17, Page 148
2 //Title: Gears and Gear Drivers
3 //


---


4 clc
5 clear
6 //Input data
7 Ta=20//    no of teeth on pinion A
8 Tb=25//    no of teeth on wheel B
9 Tc=50//    no of teeth on gear C
10 Td=60//    no of teeth on gear D
11 Te=60//    no of teeth on gear E
12 Na=200//   SPEED of the gear A
13 Nd=100//   speed of the gear D
14
15 //calculations
16 //(i)
17 //(5/6)x+y=0
18 //(5/4)x+y=200
19 A1=[(Tc/Td) 1
20      (Tb/Ta) 1]//Coefficient matrix
21 B1=[0
22      Na]//Constant matrix
23 X1=inv(A1)*B1//Variable matrix
24 Ne1=X1(2)-(Tc/Td)*X1(1)//
25 T1=(-Ne1/Na)//    ratio of torques when D is fixed
26 //(ii)

```

```

27 // (5/4)x+y=200
28 // (5/6)x+y=100
29 A2=[(Tc/Td) 1
30      (Tb/Ta) 1]//Coefficient matrix
31 B2=[Nd
32      Na]//Constant matrix
33 X2=inv(A2)*B2//Variable matrix
34 Ne2=X2(2)-(Tc/Td)*X2(1)
35 T2=(-Ne2/Na)//      ratio of torques when D ratates
      at 100 rpm
36
37 //Output
38 printf('speed of E= %.2f rpm in clockwise direction\
n speed of E in 2nd case(when D rotates at 100
rpm)= %d rpm in clockwise direction\n ratio of
torques when D is fixed= %d \n ratio of torques
when D ratates at 100 rpm= %d',Ne1,Ne2,T1,T2)

```

---

# Chapter 5

## Inertia Force Analysis in Machines

Scilab code Exa 5.1 Maximum velocity of the piston

```
1 //CHAPTER 5 ILLUSRTATION 1 PAGE NO 160
2 //TITLE:Inertia Force Analysis in Machines
3 clc
4 clear
5 pi=3.141
6 r=.3//          radius of crank in m
7 l=1//          length of connecting rod in m
8 N=200//        speed of the engine in rpm
9 n=l/r
10 //=====
11 w=2*pi*N/60//   angular speed in rad/s
12 teeta=acosd((-n+((n^2)+4*2*1)^.5)/(2*2))//
    angle of inclination of crank in degrees
13 Vp=w*r*(sind(teeta)+(sind(2*teeta))/n)//
    maximum velocity of the piston in m/s
14 printf('Maximum velocity of the piston = %.3f m/s',
    Vp)
```

---

**Scilab code Exa 5.2** position of crank from inner dead centre position for zero acceleration of piston

```

1 //CHAPTER 5 ILLUSRTATION 2 PAGE NO 161
2 //TITLE:Inertia Force Analysis in Machines
3 clc
4 clear
5 PI=3.141
6 r=.3//          length of crank in metres
7 l=1.5//        length of connecting rod in
      metres
8 N=180//        speed of rotation in rpm
9 teeta=40//     angle of inclination of crank
      in degrees
10 //=====
11 n=l/r
12 w=2*PI*N/60//  angular speed in rad/s
13 Vp=w*r*(sind(teeta)+sind(2*teeta)/(2*n))//
      velocity of piston in m/s
14 fp=w^2*r*(cosd(teeta)+cosd(2*teeta)/(2*n))//
      acceleration of piston in m/s^2
15 costeeta1=(-n+(n^2+4*2*1)^.5)/(2*2)
16 teeta1=acosd(costeeta1)//
      position of crank from inner dead centre position
      for zero acceleration of piston
17 //=====
18 printf('Velocity of Piston = %.3f m/s\n Acceleration
of piston = %.3f m/s^2\n position of crank from
inner dead centre position for zero acceleration
of piston= %.3f degrees ',Vp,fp,teeta1)

```

---

**Scilab code Exa 5.3** Turning moment on the crank shaft

```

1 //CHAPTER 5 ILLUSRTATION 3 PAGE NO 161
2 //TITLE:Inertia Force Analysis in Machines
3 clc
4 clear
5 pi=3.141
6 D=.3//          Diameter of steam engine in m
7 L=.5//          length of stroke in m
8 r=L/2
9 mR=100//        equivalent of mass of reciprocating
   parts in kg
10 N=200//        speed of engine in rpm
11 teeta=45//     angle of inclination of crank in
   degrees
12 p1=1*10^6//    gas pressure in N/m^2
13 p2=35*10^3//   back pressure in N/m^2
14 n=4//          ratio of crank radius to the
   length of stroke
15 //=====
16 w=2*pi*N/60//  angular speed in rad/s
17 F1=pi/4*D^2*(p1-p2)// Net load on piston in N
18 Fi=mR*w^2*r*(cosd(teeta)+cosd(2*teeta))/(2*n)//
   inertia force due to reciprocating parts
19 Fp=F1-Fi//     Piston effort
20 T=Fp*r*(sind(teeta)+(sind(2*teeta))/(2*(n^2-(sind(
   teeta))^2)^.5))
21 printf('Piston effort = %.3f N\n Turning moment on
   the crank shaft = %.3f N-m',Fp,T)

```

---

**Scilab code Exa 5.4** net force on piston

```

1 //CHAPTER 5 ILLUSRTATION 4 PAGE NO 162
2 //TITLE:Inertia Force Analysis in Machines
3 clc
4 clear
5 pi=3.141

```



```

6 D=.10//           Diameter of petrol engine in m
7 L=.12//           Stroke length in m
8 l=.25//           length of connecting in m
9 r=L/2
10 mR=1.2//          mass of piston in kg
11 N=1800//          speed in rpm
12 teeta=25//        angle of inclination of crank
    in degrees
13 p=680*10^3//      gas pressure in N/m^2
14 n=1/r
15 g=9.81//          acceleration due to gravity
16 //=====
17 w=2*pi*N/60//     angular speed in
    rpm
18 F1=pi/4*D^2*p//   force due to gas pressure
    in N
19 Fi=mR*w^2*r*(cosd(teeta)+cosd(2*teeta)/(n))//
    inertia force due to reciprocating parts in N
20 Fp=F1-Fi+mR*g//   net force on piston in N
21 Fq=n*Fp/((n^2-(sind(teeta))^2)^.5)//  resultant
    load on gudgeon pin in N
22 Fn=Fp*sind(teeta)/((n^2-(sind(teeta))^2)^.5)//
    thrust on cylinder walls in N
23 fi=F1+mR*g//      inertia force of the
    reciprocating parts before the gudgeon pin load
    is reversed in N
24 w1=(fi/mR/r/(cosd(teeta)+cosd(2*teeta)/(n)))^.5
25 N1=60*w1/(2*pi)
26 printf('Net force on piston = %.3f N\n Resultant
    load on gudgeon pin = %.3f N\n Thrust on cylinder
    walls = %.3f N\n speed at which other things
    remining same,the gudgeon pin load would be
    reversed in directionm= %.3f rpm ',Fp,Fq,Fn,N1)

```

---

**Scilab code Exa 5.5** Net load on the gudgeon pin

```

1 //CHAPTER 5 ILLUSTRATION 5 PAGE NO 163
2 //TITLE:Inertia Force Analysis in Machines
3 //Figure 5.3
4 clc
5 clear
6 pi=3.141
7 N=1800//          speed of the petrol engine in rpm
8 r=.06//          radius of crank in m
9 l=.240//         length of connecting rod in m
10 D=.1//          diameter of the piston in m
11 mR=1//          mass of piston in kg
12 p=.8*10^6//     gas pressure in N/m^2
13 x=.012//        distance moved by piston in m
14 //=====
15 w=2*pi*N/60//   angular velocity of the
    engine in rad/s
16 n=l/r
17 F1=pi/4*D^2*p// load on the piston in N
18 teeta=32//      by measurement from the
    figure 5.3
19 Fi=mR*w^2*r*(cosd(teeta)+cosd(2*teeta)/(n))//
    inertia force due to reciprocating parts in N
20 Fp=F1-Fi//      net load on the gudgeon pin in
    N
21 Fq=n*Fp/((n^2-(sind(teeta))^2)^.5)//    thrust in
    the connecting rod in N
22 Fn=Fp*sind(teeta)/((n^2-(sind(teeta))^2)^.5)//
    reaction between the piston and cylinder in N
23 w1=(F1/mR/r/(cosd(teeta)+cosd(2*teeta)/(n)))^.5
24 N1=60*w1/(2*pi)//
25 printf('Net load on the gudgeon pin= %.3f N\n Thrust
    in the connecting rod= %.3f N\n Reaction between
    the cylinder and piston= %.3f N\n The engine
    speed at which the above values become zero= %.3f
    rpm ',Fp,Fq,Fn,N1)

```

---

**Scilab code Exa 5.6** Torque exerted on the crank shaft

```
1 //CHAPTER 5 ILLUSRTATION 6 PAGE NO 165
2 //TITLE:Inertia Force Analysis in Machines
3 clc
4 clear
5 pi=3.141
6 D=.25//          diameter of horizontal steam
   engine in m
7 N=180//          speed of the engine in rpm
8 d=.05//          diameter of piston in m
9 P=36000//        power of the engine in watts
10 n=3//           ration of length of connecting
   rod to the crank radius
11 p1=5.8*10^5//   pressure on cover end side in
   N/m^2
12 p2=0.5*10^5//   pressure on crank end side in
   N/m^2
13 teeta=40//      angle of inclination of crank
   in degrees
14 m=45//          mass of flywheel in kg
15 k=.65//         radius of gyration in m
16 //=====
17 F1=(pi/4*D^2*p1)-(pi/4*(D^2-d^2)*p2)//          load
   on the piston in N
18 phi=asind(sind(teeta)/n)//
   angle of inclination of the connecting rod to the
   line of stroke in degrees
19 r=1.6*D/2
20 T=F1*sind(teeta+phi)/cosd(phi)*r//
   torque exerted on crank shaft in N-m
21 Fb=F1*cosd(teeta+phi)/cosd(phi)//
   thrust on the crank shaft bearing in N
22 TR=P*60/(2*pi*N)//
```

```

    steady resisting torque in N-m
23 Ts=T-TR//
    surplus torque available in N-m
24 a=Ts/(m*k^2)//
    acceleration of the flywheel in rad/s^2
25 printf('Torque exerted on the crank shaft= %.3f N-m\
n Thrust on the crank shaft bearing= %.3f N\n
Acceleration of the flywheel= %.3f rad/s^2',T,Fb,
a)

```

---

**Scilab code Exa 5.7** Effective turning moment on the crank shaft

```

1 //CHAPTER 5 ILLUSRTATION 7 PAGE NO 166
2 //TITLE: Inertia Force Analysis in Machines
3 clc
4 clear
5 pi=3.141
6 D=.25//          diameter of vertical cylinder
    of steam engine in m
7 L=.45//          stroke length in m
8 r=L/2
9 n=4
10 N=360//          speed of the engine in rpm
11 teeta=45//       angle of inclination of crank
    in degrees
12 p=1050000//      net pressure in N/m^2
13 mR=180//         mass of reciprocating parts
    in kg
14 g=9.81//         acceleration due to gravity
15 //=====
16 F1=p*pi*D^2/4//  force on piston due to
    steam pressure in N
17 w=2*pi*N/60//    angular speed in rad/s
18 Fi=mR*w^2*r*(cosd(teeta)+cosd(2*teeta))/(n)//
    inertia force due to reciprocating parts in N

```

```

19 Fp=F1-Fi+mR*g//          piston effort in N
20 phi=asind(sind(teeta)/n)//  angle of inclination
    of the connecting rod to the line of stroke in
    degrees
21 T=Fp*sind(teeta+phi)/cosd(phi)*r//
    torque exerted on crank shaft in N-m
22 printf('Effective turning moment on the crank shaft=
    %.3f N-m',T)

```

---

**Scilab code Exa 5.8** Effective turning moment on the crank shaft

```

1 //CHAPTER 5 ILLUSTRATION 8 PAGE NO 166
2 //TITLE:Inertia Force Analysis in Machines
3 //figure 5.4
4 clc
5 clear
6 pi=3.141
7 D=.25//          diameter of vertical cylinder
    of diesel engine in m
8 L=.40//          stroke length in m
9 r=L/2
10 n=4
11 N=300//          speed of the engine in rpm
12 teeta=60//       angle of inclination of crank
    in degrees
13 mR=200//         mass of reciprocating parts
    in kg
14 g=9.81//         acceleration due to gravity
15 l=.8//           length of connecting rod in m
16 c=14//           compression ratio=v1/v2
17 p1=.1*10^6//     suction pressure in n/m^2
18 i=1.35//         index of the law of expansion
    and compression
19 //

```

---

```

20 Vs=pi/4*D^2*L//          swept volume in m^3
21 w=2*pi*N/60//           angular speed in rad/s
22 Vc=Vs/(c-1)
23 V3=Vc+Vs/10//          volume at the end of
    injection of fuel in m^3
24 p2=p1*c^i//            final pressure in N/m^2
25 p3=p2//                from figure
26 x=r*((1-cosd(teeta)+(sind(teeta))^2/(2*n)))//
    the displacement of the piston when the
    crank makes an angle 60 degrees with T.D.C
27 Va=Vc+pi*D^2*x/4
28 pa=p3*(V3/Va)^i
29 p=pa-p1//             difference of pressures on 2 sides
    of piston in N/m^2
30 Fl=p*pi*D^2/4//       net load on piston in N
31 Fi=mR*w^2*r*(cosd(teeta)+cosd(2*teeta)/(n))//
    inertia force due to reciprocating parts in N
32 Fp=F1-Fi+mR*g//       piston effort in N
33 phi=asind(sind(teeta)/n)// angle of inclination
    of the connecting rod to the line of stroke in
    degrees
34 T=Fp*sind(teeta+phi)/cosd(phi)*r//
    torque exerted on crank shaft in N-m
35 printf('Effective turning moment on the crank shaft=
    %.3f N-m',T)

```

---

## Chapter 6

# Turning Moment Diagram and Flywheel

Scilab code Exa 6.1 Kinetic energy of flywheel

```
1 //CHAPTER 6 ILLUSRTATION 1 PAGE NO 175
2 //TITLE:Turning Moment Diagram and Flywheel
3 clc
4 clear
5 k=1//          radius of gyration of flywheel in m
6 m=2000//      mass of the flywheel in kg
7 T=1000//      torque of the engine in Nm
8 w1=0//        speedin the begining
9 t=10//        time duration
10 //=====
11 I=m*k^2//     mass moment of inertia in kg-m^2
12 a=T/I//       angular acceleration of flywheel
    in rad/s^2
13 w2=w1+a*t//   angular speed after time t in rad/
    s
14 K=I*w2^2/2//  kinetic energy of flywheel in Nm
15 //=====
16 printf('Angular acceleration of the flywheel= %.3f
    rad/s^2\n Kinetic energy of flywheel= %.3f N-m',a
```

,K)

---

**Scilab code Exa 6.2** Mass of the flywheel required

```
1 //CHAPTER 6 ILLUSTRATION 2 PAGE NO 176
2 //TITLE:Turning Moment Diagram and Flywheel
3 clc
4 clear
5 pi=3.141
6 N1=225//          maximum speed of flywheel in
   rpm
7 k=.5//           radius of gyration of flywheel
   in m
8 n=720//          no of holes punched per hour
9 E1=15000//       energy required by flywheel in
   Nm
10 N2=200//        minimum speed of flywheel in
   rpm
11 t=2//           time taking for punching a
   hole
12 //=====
13 P=E1*n/3600//    power required by motor
   per sec in watts
14 E2=P*t//        energy supplied by motor
   to punch a hole in N-m
15 E=E1-E2//       maximum fluctuation of
   energy in N-m
16 N=(N1+N2)/2//   mean speed of the
   flywheel in rpm
17 m=E/(pi^2/900*k^2*N*(N1-N2))
18 printf('Power of the motor= %.3f watts\n Mass of the
   flywheel required= %.3f kg ',P,m)
```

---



**Scilab code Exa 6.3** Mass of the flywheel required

```
1 //CHAPTER 6 ILLUSRTATION 3 PAGE NO 176
2 //TITLE:Turning Moment Diagram and Flywheel
3 clc
4 clear
5 pi=3.141
6 d=38// diameter of hole in cm
7 t=32// thickness of hole in cm
8 e1=7// energy required to punch one
   square mm
9 V=25// mean speed of the flywheel in
   m/s
10 S=100// stroke of the punch in cm
11 T=10// time required to punch a hole
   in s
12 Cs=.03// coefficient of fluctuation
   of speed
13 //=====
14 A=pi*d*t// sheared area in mm^2
15 E1=e1*A// energy required to punch
   entire area in Nm
16 P=E1/T// power of motor required in
   watts
17 T1=T/(2*S)*t// time required to punch a
   hole in 32 mm thick plate
18 E2=P*T1// energy supplied by motor in
   T1 seconds
19 E=E1-E2// maximum fluctuation of
   energy in Nm
20 m=E/(V^2*Cs)// mass of the flywheel
   required
21 printf('Mass of the flywheel required= %.0f kg',m)
```

---

**Scilab code Exa 6.4** Mass of the flywheel

```

1 //CHAPTER 6 ILLUSTRATION 4 PAGE NO 177
2 //TITLE:Turning Moment Diagram and Flywheel
3 //figure 6.4
4 clc
5 clear
6 //=====
7 pi=3.141
8 N=480//          speed of the engine in rpm
9 k=.6//          radius of gyration in m
10 Cs=.03//       coefficient of fluctuation of
    speed
11 Ts=6000//      turning moment scale in Nm per
    one cm
12 C=30//         crank angle scale in degrees per
    cm
13 a=[0.5,-1.22,.9,-1.38,.83,-.7,1.07]//      areas
    between the output torque and mean resistance
    line in sq.cm
14 //=====
15 w=2*pi*N/60//   angular speed in rad/s
16 A=Ts*C*pi/180// 1 cm^2 of turning moment
    diagram in Nm
17 E1=a(1)//      max energy at B refer
    figure
18 E2=a(1)+a(2)+a(3)+a(4)
19 E=(E1-E2)*A//   fluctuation of energy in Nm
20 m=E/(k^2*w^2*Cs)// mass of the flywheel in kg
21 printf('Mass of the flywheel= %.3f kg',m)

```

---

#### Scilab code Exa 6.5 Mass of the flywheel

```

1 //CHAPTER 6 ILLUSTRATION 5 PAGE NO 178
2 //TITLE:Turning Moment Diagram and Flywheel
3 clc
4 clear

```

```

5 //=====
6 pi=3.141
7 P=500*10^3//      power of the motor in N
8 k=.6//           radius of gyration in m
9 Cs=.03//         coefficient of fluctuation of
    speed
10 OA=750//         REFER FIGURE
11 OF=6*pi//       REFER FIGURE
12 AG=pi// REFER FIGURE
13 BG=3000-750// REFER FIGURE
14 GH=2*pi// REFER FIGURE
15 CH=3000-750// REFER FIGURE
16 HD=pi// REFER FIGURE
17 LM=2*pi// REFER FIGURE
18 T=OA*OF+1/2*AG*BG+BG*GH+1/2*CH*HD//      Torque
    required for one complete cycle in Nm
19 Tmean=T/(6*pi)//      mean torque in Nm
20 w=P/Tmean//          angular velocity
    required in rad/s
21 BL=3000-1875// refer figure
22 KL=BL*AG/BG//      From similar triangles
23 CM=3000-1875// refer figure
24 MN=CM*HD/CH//from similar triangles
25 E=1/2*KL*BL+BL*LM+1/2*CM*MN//      Maximum
    fluctuaion of energy in Nm
26 m=E*100/(k^2*w^2*Cs)//      mass of flywheel in kg
27 printf('Mass of the flywheel= %.3f kg',m)

```

---

### Scilab code Exa 6.6 Angular acceleration

```

1 //CHAPTER 6 ILLUSRTATION 6 PAGE NO 179
2 //TITLE:Turning Moment Diagram and Flywheel
3 clc
4 clear
5 pi=3.141

```

```

6 PI=180//in degrees
7 theta1=0
8 theta2=PI
9 m=400//      mass of the flywheel in kg
10 N=250//     speed in rpm
11 k=.4//     radius of gyration in m
12 n=2*250/60000//      no of working strokes per
      minute
13 W=1000*pi-150*cosd(2*theta2)-250*sind(2*theta2)
      -(1000*theta1-150*cosd(2*theta1)-250*sind(2*
      theta1))//      workdone per stroke in Nm
14 P=W*n//     power in KW
15 Tmean=W/pi//      mean torque in Nm
16 twotheta=atand(500/300)//      angle at which T-
      Tmean becomes zero
17 THETA1=twotheta/2
18 THETA2=(180+twotheta)/2
19 E=-150*cosd(2*THETA2)-250*sind(2*THETA2)-(-150*cosd
      (2*THETA1)-250*sind(2*THETA1))//      FLUCTUATION
      OF ENERGY IN Nm
20 w=2*pi*N/60//      angular speed in rad/s
21 Cs1=E*100/(k^2*w^2*m)//      fluctuation range
22 Cs=Cs1/2//      total percentage of fluctuation
      of speed
23 Theta=60
24 T1=300*sind(2*Theta)-500*cosd(2*Theta)//
      Accelerating torque in Nm(T-Tmean)
25 alpha=T1/(m*k^2)//
      angular acceleration in rad/s^2
26 printf('Power delivered=%.3f kw\nTotal percentage of
      fluctuation speed= %.3f\nAngular acceleration= %
      .3f rad/s^2',P,Cs,alpha)

```

---

Scilab code Exa 6.7 Energy expended in performing each operation

```

1 //CHAPTER 6 ILLUSTRATION 7 PAGE NO 181
2 //TITLE:Turning Moment Diagram and Flywheel
3 clc
4 clear
5 pi=3.141
6 m=200//      mass of the flywheel in kg
7 k=.5//      radius of gyration in m
8 N1=360//    upper limit of speed in rpm
9 N2=240//    lower limit of speed in rpm
10 //=====
11 I=m*k^2//   mass moment of inertia in kg m^2
12 w1=2*pi*N1/60
13 w2=2*pi*N2/60
14 E=1/2*I*(w1^2-w2^2)// fluctuation of energy in Nm
15 Pmin=E/(4*1000)//   power in kw
16 Eex=Pmin*12*1000// Energy expended in performing
    each operation in N-m
17 printf('Minimum power required= %.3f kw\n Energy
    expended in performing each operation= %.3f N-m',
    Pmin,Eex)

```

---

#### Scilab code Exa 6.8 Amount of Torque required

```

1 //CHAPTER 6 ILLUSTRATION 8 PAGE NO 182
2 //TITLE:Turning Moment Diagram and Flywheel
3 clc
4 clear
5 pi=3.141
6 b=8//      width of the strip in cm
7 t=2//      thickness of the strip in cm
8 w=1.2*10^3// work required per square cm
    cut
9 N1=200//    maximum speed of the
    flywheel in rpm
10 k=.80//    radius of gyration in m

```

```

11 N2=(1-.15)*N1//           minimum speed of the
    flywheel in rpm
12 T=3//                     time required to punch a
    hole
13 //=====
14 A=b*t//                   area cut of each stroke in cm^2
15 W=w*A//                   work required to cut a strip in
    Nm
16 w1=2*pi*N1/60//          speed before cut in rpm
17 w2=2*pi*N2/60//          speed after cut in rpm
18 m=2*W/(k^2*(w1^2-w2^2))// mass of the flywheel
    required in kg
19 a=(w1-w2)/T//           angular acceleration in rad/
    s^2
20 Ta=m*k^2*a//            torque required in Nm
21 printf('Mass of the flywheel= %.3f kg\n Amount of
    Torque required= %.3f Nm',m,Ta)

```

---

**Scilab code Exa 6.9** Reduction in speed after the pressing is over

```

1 //CHAPTER 6 ILLUSTRATION 9 PAGE NO 182
2 //TITLE:Turning Moment Diagram and Flywheel
3 clc
4 clear
5 pi=3.141
6 P=5*10^3//                power delivered by motor in
    watts
7 N1=360//                  speed of the flywheel in rpm
8 I=60//                    mass moment of inertia in kg m
    ^2
9 E1=7500//                 energy required by pressing
    machine for 1 second in Nm
10 //=====
11 Ehr=P*60*60//            energy supplied per hour in Nm
12 n=Ehr/E1

```

```

13 E=E1-P//          total fluctuation of energy in Nm
14 w1=2*pi*N1/60//   angular speed before pressing in
    rpm
15 w2=((2*pi*N1/60)^2-(2*E/I))^0.5//   angular speed
    after pressing in rpm
16 N2=w2*60/(2*pi)
17 R=N1-N2//         reduction in speed in rpm
18 printf('No of pressings that can be made per hour= %
    .0f\n Reduction in speed after the pressing is
    over= %.2f rpm ',n,R)

```

---

**Scilab code Exa 6.10** minimum mass moment of inertia of flywheel

```

1
2
3 //CHAPTER 6 ILLUSTRATION 10 PAGE NO 183
4 //TITLE:Turning Moment Diagram and Flywheel
5 clc
6 clear
7 pi=3.141
8 Cs=.02//          coefficient of fluctuation of speed
9 N=200//           speed of the engine in rpm
10 //T2=15000-6000 cos      Torque required by the
    machine in Nm
11 //T1=15000+8000 sin 2    Torque supplied by the
    engine in Nm
12 //T1-T2=8000 sin 2 +6000 cos      Change in torque
13 theta1=acosd(0)
14 theta2=asind(-6000/16000)
15 theta2=180-theta2
16 //=====
17 //largest area, representing fluctuation of energy
    lies between theta1 and theta2
18 E=6000*sind(theta2)-8000/2*cosd(2*theta2)-(6000*sind
    (theta1)-8000/2*cosd(2*theta1))//      total

```

```

    fluctuation of energy in Nm
19 Theta=180//    angle with which cycle will be
    repeated in degrees
20 Theta1=0
21 Tmean=1/pi*((15000*pi+(-8000*cosd(2*Theta))/2)
    -((15000*Theta1+(-8000*cosd(2*Theta1))/2)))/2) //
    mean torque of engine in Nm
22 P=2*pi*N*Tmean/60000//    power of the engine in
    kw
23 w=2*pi*N/60//    angular speed of the engine
    in rad/s
24 I=E/(w^2*Cs)//    mass moment of inertia of
    flywheel in kg-m^2
25 printf('Power of the engine= %.3f kw\n minimum mass
    moment of inertia of flywheel= %.3f kg-m^2\n E
    value calculated in the textbook is wrong. Its
    value is -15,124. In textbook it is given as
    -1370.28 ',P,-I)

```

---



# Chapter 7

## GOVERNORS

Scilab code Exa 7.1 PERCENTAGE CHANGE IN SPEED

```
1 //CHAPTER 7 ILLUSRTATION 1 PAGE NO 196
2 //TITLE:GOVERNORS
3 clc
4 clear
5 //

```

---

```
6 //INPUT DATA
7 L=.4//          LENGTH OF UPPER ARM IN m
8 THETA=30//     INCLINATION TO THE
   VERTICAL IN degrees
9 K=.02//        RISED LENGTH IN m
10 //

```

---

```
11 h2=L*cosd(THETA)//    GOVERNOR HEIGHT IN m
12 N2=(895/h2)^.5//     SPEED AT h2 IN rpm
13 h1=h2-K//          LENGTH WHEN IT IS RAISED
   BY 2 cm
14 N1=(895/h1)^.5//     SPEED AT h1 IN rpm
15 n=(N1-N2)/N2*100//   PERCENTAGE CHANGE IN
```

```

16 // SPEED


---


17 printf('PERCENTAGE CHANGE IN SPEED= %.f PERCENTAGE',
n)


---



```

### Scilab code Exa 7.2 RANGE OF SPEED

```

1 //CHAPTER 7 ILLUSTRATION 2 PAGE NO 197
2 //TITLE:GOVERNORS
3 //FIGURE 7.5(A),7.5(B)
4 clc
5 clear
6 //


---


7 //INPUT DATA
8 OA=.3// LENGTH OF UPPER ARM
   IN m
9 m=6// MASS OF EACH BALL
   IN Kg
10 M=18// MASS OF SLEEVE IN
   Kg
11 r2=.2// RADIUS OF ROTATION
   AT BEGINING IN m
12 r1=.25// RADIUS OF ROTATION
   AT MAX SPEED IN m
13 //


---


14 h1=(OA^2-r1^2)^.5// HIEGHT OF GOVERNOR
   AT MAX SPEED IN m
15 N1=(895*(m+M)/(h1*m))^.5// MAX SPEED IN rpm
16 h2=(OA^2-r2^2)^.5// HEIGHT OF GOVERNOR

```

```

    AT BEGINING IN m
17 N2=(895*(m+M)/(h2*m))^.5//      MIN SPEED IN rpm
18 //

```

---

```

19 printf('MAX SPEED = %.3 f rpm\n MIN SPEED = %.3 f rpm\n
    n RANGE OF SPEED = %.3 f rpm ',N1 ,N2 ,N1-N2)

```

---

### Scilab code Exa 7.3 RANGE OF SPEED

```

1 //CHAPTER 7 ILLUSRTATION 3 PAGE NO 197
2 //TITLE:GOVERNORS
3 //FIGURE 7.6
4 clc
5 clear
6 //

```

---

```

7 //INPUT DATA
8 OA=.25//      LENGHT OF
    UPPER ARM IN m
9 CD=.03//      DISTANCE
    BETWEEN LEEVE AND LOWER ARM IN m
10 m=6//      MASS OF
    BALL IN Kg
11 M=48//      MASS OF
    SLEEVE IN Kg
12 AE=.17//      FROM
    FIGURE 7.6
13 AE1=.12//      FROM
    FIGURE 7.6
14 r1=.2//      RADIUS OF
    ROTATION AT MAX SPEED IN m
15 r2=.15//      RADIUS OF
    ROTATION AT MIN SPEED IN m

```

```

16 //


---


17 h1=(OA^2-r1^2)^.5//           HIEGHT OF
    GOVERNOR AT MIN SPEED IN m
18 TANalpha=r1/h1
19 TANbeeta=AE/(OA^2-AE^2)^.5
20 k=TANbeeta/TANalpha
21 N1=(895*(m+(M*(1+k)/2))/(h1*m))^.5//   MIN SPEED IN
    rpm
22 h2=(OA^2-r2^2)^.5//           HIEGHT OF
    GOVERNOR AT MAX SPEED IN m
23 CE=(OA^2-AE1^2)^.5
24 TANalpha1=r2/h2
25 TANbeeta1=(r2-CD)/CE
26 k=TANbeeta1/TANalpha1
27 N2=(895*(m+(M*(1+k)/2))/(h2*m))^.5//   MIN SPEED IN
    rpm
28 //


---


29 printf('MAX SPEED = %.3 f rpm\n MIN SPEED = %.3 f rpm\n
    n RANGE OF SPEED = %.3 f rpm ',N1 ,N2 ,N1-N2)

```

---

#### Scilab code Exa 7.4 GOVERNOR POWER

```

1 //CHAPTER 7 ILLUSRTATION 4 PAGE NO 199
2 //TITLE:GOVERNORS
3 //FIGURE 7.7
4 clc
5 clear
6 //


---


7 //INPUT DATA

```

```

8  g=9.81 //          ACCELERATION DUE TO
   GRAVITY
9  OA=.20 //          LENGHT OF UPPER ARM IN m
10 AC=.20 //          LENGTH OF LOWER ARM IN m
11 CD=.025 //        DISTANCE BETWEEN AXIS AND
   LOWER ARM IN m
12 AB=.1 //          RADIUS OF ROTATION OF
   BALLS IN m
13 N2=250 //         SPEED OF THE GOVERNOR IN
   rpm
14 X=.05 //          SLEEVE LIFT IN m
15 m=5 //            MASS OF BALL IN Kg
16 M=20 //           MASS OF SLEEVE IN Kg
17 //



---


18 h2=(OA^2-AB^2)^.5 //          OB DISTANCE IN m
   IN FIGURE
19 h21=(AC^2-(AB-CD)^2)^.5 //    BD DISTANCE IN m
   IN FIGURE
20 TANbeeta=(AB-CD)/h21 //       TAN OF ANGLE OF
   INCLINATION OF THE LINK TO THE VERTICAL
21 TANalpha=AB/h2 //            TAN OF ANGLE OF
   INCLINATION OF THE ARM TO THE VERTICAL
22 k=TANbeeta/TANalpha
23 c=X/(2*(h2*(1+k)-X)) //       PERCENTAGE
   INCREASE IN SPEED
24 n=c*N2 //            INCREASE IN SPEED
   IN rpm
25 N1=N2+n //           SPEED AFTER LIFT
   OF SLEEVE
26 E=c*g*((2*m/(1+k))+M) //      GOVERNOR EFFORT
   IN N
27 P=E*X //            GOVERNOR POWER IN
   N-m
28
29 printf('SPEED OF THE GOVERNOR WHEN SLEEVE IS LIFT BY
   5 cm = %.3 f rpm\n GOVERNOR EFFORT = %.3 f N\n

```

GOVERNOR POWER =  $0.3 f N-m', N1, E, P$ )

---

**Scilab code Exa 7.5 RANGE OF SPEED OF GOVERNOR**

```
1 //CHAPTER 7 ILLUSTRATION 5 PAGE NO 200
2 //TITLE:GOVERNORS
3 //FIGURE 7.8
4 clc
5 clear
6 //


---


7 //INPUT DATA
8 g=9.81// ACCELERATION DUE TO
   GRAVITY
9 OA=.30// LENGHT OF UPPER ARM IN m
10 AC=.30// LENGTH OF LOWER ARM IN m
11 m=10// MASS OF BALL IN Kg
12 M=50// MASS OF SLEEVE IN Kg
13 r=.2// RADIUS OF ROTATION IN m
14 CD=.04// DISTANCE BETWEEN AXIS AND
   LOWER ARM IN m
15 F=15// FRICTIONAL LOAD ACTING IN
   N
16 //


---


17 h=(OA^2-r^2)^.5// HIEGTH OF THE GOVERNOR
   IN m
18 AE=r-CD// AE VALUE IN m
19 CE=(AC^2-AE^2)^.5// BD DISTANCE IN m
20 TANalpha=r/h// TAN OF ANGLE OF
   INCLINATION OF THE ARM TO THE VERTICAL
21 TANbeeta=AE/CE// TAN OF ANGLE OF
   INCLINATION OF THE LINK TO THE VERTICAL
```

```

22 k=TANbeta/TANalpha
23 N=((895/h)*(m+(M*(1+k)/2))/m)^.5//      EQUILIBRIUM
      SPEED IN rpm
24 N1=((895/h)*((m*g)+(M*g+F)/2)*(1+k)/(m*g))^.5//
      MAX SPEED IN rpm
25 N2=((895/h)*((m*g)+(M*g-F)/2)*(1+k)/(m*g))^.5//
      MIN SPEED IN rpm
26 R=N1-N2//                                RANGE OF
      SPEED
27 printf('EQUILIBRIUM SPEED OF GOVERNOR = %.3 f rpm\n
      RANGE OF SPEED OF GOVERNOR= %.3 f rpm ',N,R)

```

---

#### Scilab code Exa 7.6 RANGE OF SPEED OF GOVERNOR

```

1 //CHAPTER 7 ILLUSTRATION 6 PAGE NO 202
2 //TITLE:GOVERNORS
3 //FIGURE 7.9
4 clc
5 clear
6 //

```

---

```

7 //INPUT DATA
8 g=9.81//      ACCELERATION DUE TO
      GRAVITY
9 OA=.30//      LENGHT OF UPPER ARM IN m
10 AC=.30//      LENGTH OF LOWER ARM IN m
11 m=5//        MASS OF BALL IN Kg
12 M=25//       MASS OF SLEEVE IN Kg
13 X=.05//      LIFT OF THE SLEEVE
14 alpha=30//   ANGLE OF INCLINATION OF
      THE ARM TO THE VERTICAL
15 //=====
16 h2=OA*cosd(alpha)//      HEIGHT OF THE GOVERNOR AT
      LOWEST POSITION OF SLEEVE

```

```

17 h1=h2-X/2//          HEIGHT OF THE GOVERNOR AT
    HEIGHT POSITION OF SLEEVE
18 F=((h2/h1)*(m*g+M*g)-(m*g+M*g))/(1+h2/h1)//
    FRICTION AT SLEEVE IN N
19 N1=((m*g+M*g+F)*895/(h1*m*g))^.5//          MAX
    SPEED OF THE GOVERNOR IN rpm
20 N2=((m*g+M*g-F)*895/(h2*m*g))^.5//          MIN
    SPEED OF THE GOVERNOR IN rpm
21 R=N1-N2//          RANGE OF
    SPEED IN rpm
22
23 printf('THE VALUE OF FRICTIONAL FORCE= %.3 f F\n
    RANGE OF SPEED OF THE GOVERNOR = %.0 f rpm ',F,R)

```

---

#### Scilab code Exa 7.7 EQUILIBRIUM SPEED CORRESPONDING TO LIFT

```

1 //CHAPTER 7 ILLUSRTATION 7 PAGE NO 203
2 //TITLE:GOVERNORS
3 clc
4 clear
5 //

```

---

```

6 //INPUT DATA
7 PI=3.147
8 m=3//          MASS OF EACH BALL IN Kg
9 a=.12//          LENGTH OF VERTICAL ARM OF BELL
    CRANK LEVER IN m
10 b=.08//          LENGTH OF HORIZONTAL ARM OF
    BELL CRANK LEVER IN m
11 r2=.12//          RADIUS OF ROTATION OF THE BALL
    FOR LOWEST POSITION IN m
12 N2=320//          SPEED OF GOVERNOR AT THE
    BEGINING IN rpm
13 S=20000//          STIFFNESS OF THE SPRING IN

```



```

N/m
14 h=.015// SLEEVE LIFT IN m
15 //=====
16 Fc2=m*(2*PI*N2/60)^2*r2// CENTRIFUGAL
FORCE ACTING AT MIN SPEED OF ROTATION IN N
17 L=2*a*Fc2/b// INITIAL LOAD
ON SPRING IN N
18 r1=a/b*h+r2// MAX RADIUS
OF ROTATION IN m
19 Fc1=(S*(r1-r2)*(b/a)^2/2)+Fc2// CENTRIFUGAL
FORCE ACTING AT MAX SPEED OF ROTATION IN N
20 N1=(Fc1/(m*r1)*(60/2/PI)^2)^.5
21 printf('INITIAL LOAD ON SPRING =%.3 f N\n EQUILIBRIUM
SPEED CORRESPONDING TO LIFT OF 15 cm =%.0 f rpm',
L,N1)

```

---

### Scilab code Exa 7.8 STIFFNESS OF THE SPRING

```

1 //CHAPTER 7 ILLUSRTATION 8 PAGE NO 204
2 //TITLE:GOVERNORS
3 clc
4 clear
5 //
=====
6 //INPUT DATA
7 PI=3.147
8 m=3// MASS OF BALL IN Kg
9 r2=.2// INITIAL RADIUS OF
ROTATION IN m
10 a=.11// LENGTH OF VERTICAL ARM OF BELL
CRANK LEVER IN m
11 b=.15// LENGTH OF HORIZONTAL ARM OF
BELL CRANK LEVER IN m
12 h=.004// SLEEVE LIFT IN m

```

```

13 N2=240 // INITIAL SPEED IN rpm
14 n=7.5 // FLUCTUATION OF SPEED IN %
15 //=====
16 w2=2*PI*N2/60 // INITIAL ANGULAR
    SPEED IN rad/s
17 w1=(100+n)*w2/100 // FINAL ANGULAR SPEED
    IN rad/s
18 F=2*a/b*m*w2^2*r2 // INITIAL COMPRESSIVE
    FORCE IN N
19 r1=r2+a/b*h // MAX RDIUS OF
    ROTATION IN m
20 S=2*((m*w1^2*r1)-(m*w2^2*r2))/(r1-r2)*(a/b)^2
21 printf('INITIAL COMPRESSIVE FPRCE = %.3 f N\n
    STIFFNESS OF THE SPRING = %.3 f N/m',F,S/1000)

```

---

#### Scilab code Exa 7.9 ALTERATION IN SPEED

```

1 //CHAPTER 7 ILLUSRTATION 9 PAGE NO 204
2 //TITLE:GOVERNORS
3 //FIGURE 7.3(C)
4 clc
5 clear
6 //

```

---

```

7 //INPUT DATA
8 g=9.81 // ACCELERATION DUE TO
    GRAVITY
9 PI=3.147
10 r=.14 // DISTANCE BETWEEN
    THE CENTRE OF PIVOT OF BELL CRANK LEVER AND AXIS
    OF GOVERNOR SPINDLE IN m
11 r2=.11 // INITIAL RADIUS OF
    ROTATION IN m
12 a=.12 // LENGTH OF VERTICAL

```

ARM OF BELL CRANK LEVER IN m

13  $b = .10 //$  LENGTH OF  
HORIZONTAL ARM OF BELL CRANK LEVER IN m

14  $h = .05 //$  SLEEVE LIFT IN m

15  $N2 = 240 //$  INITIAL SPEED IN  
rpm

16  $F = 30 //$  FRICTIONAL FORCE  
ACTING IN N

17  $m = 5 //$  MASS OF EACH BALL  
IN Kg

18  $//$  =====

19  $r1 = r2 + a/b * h //$  MAX RADIUS OF  
ROTATION IN m

20  $N1 = 41 * N2 / 39 //$  MAX SPEED OF ROTATION  
IN rpm

21  $N = (N1 + N2) / 2 //$  MEAN SPEED IN rpm

22  $Fc1 = m * (2 * PI * N1 / 60)^2 * r1 //$  CENTRIFUGAL FORCE  
ACTING AT MAX SPEED OF ROTATION IN N

23  $Fc2 = m * (2 * PI * N2 / 60)^2 * r2 //$  CENTRIFUGAL FORCE  
ACTING AT MIN SPEED OF ROTATION IN N

24  $c1 = r1 - r //$  FROM FIGURE 7.3(C) IN  
m

25  $a1 = (a^2 - c1^2)^.5 //$  FROM FIGURE 7.3(C) IN  
m

26  $b1 = (b^2 - (h/2)^2)^.5 //$  FROM FIGURE 7.3(C)  
IN m

27  $c2 = r - r2 //$  FROM FIGURE 7.3(C) IN  
m

28  $a2 = a1 //$  FROM FIGURE 7.3(C) IN  
m

29  $b2 = b1 //$  FROM FIGURE 7.3(C) IN  
m

30  $S1 = 2 * ((Fc1 * a1) - (m * g * c1)) / b1 //$  SPRING FORCE  
EXERTED ON THE SLEEVE AT MAXIMUM SPEED IN NEWTONS

31  $S2 = 2 * ((Fc2 * a2) - (m * g * c2)) / b2 //$  SPRING FORCE  
EXERTED ON THE SLEEVE AT MAXIMUM SPEED IN NEWTONS

32  $S = (S1 - S2) / h //$  STIFFNESS OF THE  
SPRING IN N/m

```

33 Is=S2/S//          INITIAL COMPRESSION
    OF SPRING IN m
34 P=S2+(h/2*S)//    SPRING FORCE OF MID
    PORTION IN N
35 n1=N*((P+F)/P)^.5// SPEED,WHEN THE
    SLEEVE BEGINS TO MOVE UPWARDS FROM MID POSITION
    IN rpm
36 n2=N*((P-F)/P)^.5// SPEED,WHEN THE
    SLEEVE BEGINS TO MOVE DOWNWARDS FROM MID POSITION
    IN rpm
37 A=n1-n2//          ALTERATION IN SPEED
    IN rpm
38 printf('INITIAL COMPRESSION OF SPRING= %.3 f cm\n
    ALTERATION IN SPEED = %.3 f rpm ',Is*100,A)

```

---

#### Scilab code Exa 7.10 EQUILIBRIUM SPEED OF GOVERNOR

```

1 //CHAPTER 7 ILLUSRTATION 10 PAGE NO 206
2 //TITLE:GOVERNORS
3 //FIGURE 7.10
4 clc
5 clear
6 //

```

---

```

7 //INPUT DATA
8 PI=3.147
9 AE=.25//          LENGTH OF UPPER ARM IN m
10 CE=.25//         LENGTH OF LOWER ARM IN m
11 EH=.1//          LENGTH OF EXTENDED ARM IN
    m
12 EF=.15//         RADIUS OF BALL PATH IN m
13 m=5//            MASS OF EACH BALL IN Kg
14 M=40//           MASS OF EACH BALL IN Kg
15 //

```

---

```

16 h=(AE^2-EF^2)^.5//          HEIGHT OF THE GOVERNOR
    IN m
17 EM=h
18 HM=EH+EM//                FROM FIGURE 7.10
19 N=((895/h)*(EM/HM)*((m+M)/m))^.5
20 printf('EQUILIBRIUM SPEED OF GOVERNOR = %.3 f rpm ',N)

```

---

**Scilab code Exa 7.11 TENSION IN UPPER ARM**

```

1 //CHAPTER 7 ILLUSRTATION 11 PAGE NO 207
2 //TITLE:GOVERNORS
3 //FIGURE 7.11
4 clc
5 clear
6 //

```

---

```

7 //INPUT DATA
8 PI=3.147
9 g=9.81//          ACCELERATION DUE TO
    GRAVITY IN N/mm^2
10 AE=.25//          LENGTH OF UPPER ARM IN m
11 CE=.25//          LENGTH OF LOWER ARM IN m
12 ER=.175//        FROM FIGURE 7.11
13 AP=.025//        FROM FIGURE 7.11
14 FR=AP//          FROM FIGURE 7.11
15 CQ=FR//          FROM FIGURE 7.11
16 m=3.2//          MASS OF BALL IN Kg
17 M=25//           MASS OF SLEEVE IN Kg
18 h=.2//           VERTICAL HEIGHT OF
    GOVERNOR IN m
19 EM=h//           FROM FIGURE 7.11
20 AF=h//           FROM FIGURE 7.11

```

```

21 N=160 //          SPEED OF THE GOVERNOR IN
    rpm
22 HM=(895*EM*(m+M)/(h*N^2*m))
23 x=HM-EM //      LENGTH OF EXTENDED LINK IN
    m
24 T1=g*(m+M/2)*AE/AF // TENSION IN UPPER ARM IN N
25 printf('LENGTH OF EXTENDED LINK = %.3 f m\n TENSION
    IN UPPER ARM =%.3 f N' ,x ,T1)

```

---

### Scilab code Exa 7.12 MAXIMUM SPEED OF ROTATION

```

1 //CHAPTER 7 ILLUSRTATION 12 PAGE NO 208
2 //TITLE:GOVERNORS
3 //FIGURE 7.12 ,7.13
4 clc
5 clear
6 //

```

---

```

7 //INPUT DATA
8 PI=3.147
9 EF=.20 //      MINIMUM RADIUS OF ROTATION IN
    m
10 AE=.30 //     LENGTH OF EACH ARM IN m
11 A1E1=AE //    COMPARING FIRUES 7.12&7.13
12 EC=.30 //     LENGTH OF EACH ARM IN m
13 E1C1=EC //    LENGTH OF EACH ARM IN m
14 ED=.165 //    FROM FIGURE 7.12 IN m
15 MC=ED //      FROM FIGURE 7.12
16 EH=.10 //     FROM FIGURE 7.12 IN m
17 m=8 //        MASS OF BALL IN Kg
18 M=60 //       MASS OF SLEEVE IN Kg
19 DF=.035 //    SLEEVE DISTANCE FROM AXIS IN
    m
20 E1F1=.25 //   MAX RADIUS OF ROTATION IN m

```

```

21 g=9.81
22 //

```

---

```

23 alpha=asind(EF/AE) //      ANGLE OF INCLINATION OF THE
      ARM TO THE VERTICAL IN DEGREES
24 beeta=asind(ED/EC) //      ANGLE OF INCLINATION OF THE
      ARM TO THE HORIZONTAL IN DEGREES
25 k=tand(beeta)/tand(alpha)
26 h=(AE^2-EF^2)^.5 //      HEIGHT OF GOVERNOR IN m
27 EM=(EC^2-MC^2)^.5 //      FROM FIGURE 7.12 IN m
28 HM=EM+EH
29 N2=(895*EM*(m+(M/2*(1+k)))/(h*HM*m))^.5 //
      EQUILIBRIUM SPEED AT MAX RADIUS
30 HC=(HM^2+MC^2)^.5 //      FROM FIGURE
      7.13 IN m
31 H1C1=HC
32 gama=atand(MC/HM)
33 alpha1=asind(E1F1/A1E1)
34 E1D1=E1F1-DF //      FROM
      FIGURE 7.13 IN m
35 beeta1=asind(E1D1/E1C1)
36 gama1=gama-beeta+beeta1
37 r=H1C1*sind(gama1)+DF //      RADIUS
      OF ROTATION IN m
38 H1M1=H1C1*cosd(gama1)
39 I1C1=E1C1*cosd(beeta1)*(tand(alpha1)+tand(beeta1)) //
      FROM FIGURE IN m
40 M1C1=H1C1*sind(gama1)
41 w1=(((m*g*(I1C1-M1C1))+(M*g*I1C1)/2)/(m*r*H1M1))^.5
      //      ANGULAR SPEED IN rad/s
42 N1=w1*60/(2*PI) //      //SPEED IN
      m/s
43 printf('MINIMUM SPEED OF ROTATION = %.3 f rpm\n
      MAXIMUM SPEED OF ROTATION = %.3 f rpm ',N2,N1)

```

---

# Chapter 8

## balancing of rotating masses

Scilab code Exa 8.1 magnitude of balancing mass

```
1 //CHAPTER 8 ILLUSRTATION 1 PAGE NO 221
2 //TITLE: BALANCING OF ROTATING MASSES
3 pi=3.141
4 clc
5 clear
6 mA=12//      mass of A in kg
7 mB=10//      mass of B in kg
8 mC=18//      mass of C in kg
9 mD=15//      mass of D in kg
10 rA=40//     radius of A in mm
11 rB=50//     radius of B in mm
12 rC=60//     radius of C in mm
13 rD=30//     radius of D in mm
14 theta1=0//  angle between A-A in degrees
15 theta2=60// angle between A-B in degrees
16 theta3=130// angle between A-C in degrees
17 theta4=270// angle between A-D in degrees
18 R=100//     radius at which mass to be determined in mm
19 //
```

---



```

20 Fh=(mA*rA*cosd(theta1)+mB*rB*cosd(theta2)+mC*rC*cosd
    (theta3)+mD*rD*cosd(theta4))/10//    vertical
    component value in kg cm
21 Fv=(mA*rA*sind(theta1)+mB*rB*sind(theta2)+mC*rC*sind
    (theta3)+mD*rD*sind(theta4))/10//    horizontal
    component value in kg cm
22 mb=(Fh^2+Fv^2)^.5/R*10//    unbalanced mass in kg
23 theta=atand(Fv/Fh)//    position in degrees
24 THETA=180+theta//    angle with mA
25 printf('magnitude of unbalaced mass=%0.3f kg\n angle
    with mA= %0.3f degrees ',mb,THETA)

```

---

**Scilab code Exa 8.2** masses of D and E

```

1 //CHAPTER 8 ILLUSRTATION 2 PAGE NO 222
2 //TITLE: BALANCING OF ROTATING MASSES
3 pi=3.141
4 clc
5 clear
6 mA=5//    mass of A in kg
7 mB=10//    mass of B in kg
8 mC=8//    mass of C in kg
9 rA=10//    radius of A in cm
10 rB=15//    radius of B in cm
11 rC=10//    radius of C in cm
12 rD=10//    radius of D in cm
13 rE=15//    radius of E in cm
14 //=====
15 mD=182/rD//    mass of D in kg by mearument
16 mE=80/rE//    mass of E in kg by mearument
17 printf('mass of D= %0.3f kg\nmass of E= %0.3f kg ',mD,
    mE)

```

---

**Scilab code Exa 8.3** balancing mass and angular position

```
1 //CHAPTER 8 ILLUSRTATION 3 PAGE NO 223
2 //TITLE:BALANCING OF ROTATING MASSES
3 pi=3.141
4 clc
5 clear
6 mA=200//      mass of A in kg
7 mB=300//      mass of B in kg
8 mC=400//      mass of C in kg
9 mD=200//      mass of D in kg
10 rA=80//      radius of A in mm
11 rB=70//      radius of B in mm
12 rC=60//      radius of C in mm
13 rD=80//      radius of D in mm
14 rX=100//     radius of X in mm
15 rY=100//     radius of Y in mm
16 //=====
17 mY=7.3/.04//  mass of Y in kg by mearurement
18 mX=35/.1//   mass of X in kg by mearurement
19 thetaX=146// in degrees by mesurement
20 printf('mass of X=%0.3f kg\n mass of Y=%0.3f kg\n
        angle with mA=%0.0f degrees ',mX,mY,thetaX)
```

---

**Scilab code Exa 8.4** balancing mass and angular position

```
1 //CHAPTER 8 ILLUSRTATION 4 PAGE NO 225
2 //TITLE:BALANCING OF ROTATING MASSES
3 pi=3.141
4 clc
5 clear
6 mB=30//      mass of B in kg
7 mC=50//      mass of C in kg
8 mD=40//      mass of D in kg
9 rA=18//      radius of A in cm
```

```

10 rB=24//          radius of B in cm
11 rC=12//          radius of C in cm
12 rD=15//          radius of D in cm
13 //=====
14 mA=3.6/.18//     mass of A by measurement in kg
15 theta=124//      angle with mass B in degrees by
    measurement in degrees
16 y=3.6/ (.18*20)// position of A from B
17 printf('mass of A=%i kg\n angle with mass B=%i
    degrees\n position of A from B=%i m towards right
    of plane B',mA,theta,y)

```

---

**Scilab code Exa 8.5** balancing mass and angular position

```

1 //CHAPTER 8 ILLUSTRATION 5 PAGE NO 226
2 //TITLE: BALANCING OF ROTATING MASSES
3 pi=3.141
4 clc
5 clear
6 mB=10//          mass of B in kg
7 mC=5//           mass of C in kg
8 mD=4//           mass of D in kg
9 rA=10//          radius of A in cm
10 rB=12.5//        radius of B in cm
11 rC=20//          radius of C in cm
12 rD=15//          radius of D in cm
13 //=====
14 mA=7//           mass of A in kg by measurement
15 BC=118//         angle between B and C in degrees by
    measurement
16 BA=203.5//       angle between B and A in degrees by
    measurement
17 BD=260//         angle between B and D in degrees by
    measurement
18 printf('Mass of A=%i kg\n angle between B and C=%i

```

```
degrees\nangle between B and A= %.1f degrees\n
angle between B and D= %i degrees ',mA,BC,BA,BD)
```

---

#### Scilab code Exa 8.6 mass of D

```
1 //CHAPTER 8 ILLUSTRATION 6 PAGE NO 228
2 //TITLE: BALANCING OF ROTATING MASSES
3 pi=3.141
4 clc
5 clear
6 mB=36//          mass of B in kg
7 mC=25//          mass of C in kg
8 rA=20//          radius of A in cm
9 rB=15//          radius of B in cm
10 rC=15//          radius of C in cm
11 rD=20//          radius of D in cm
12 //=====
13 mA=3.9/.2//      mass of A in kg by measurement
14 mD=16.5//        mass of D in kg by measurement
15 theta=252//      angular position of D from B by
    measurement in degrees
16 printf('Mass of A= %.1f kg\n Mass of D= %.1f kg\n
    Angular position of D from B= %i degrees ',mA,mD,
    theta)
```

---

#### Scilab code Exa 8.7 load on each bearing

```
1 //CHAPTER 8 ILLUSTRATION 7 PAGE NO 229
2 //TITLE: BALANCING OF ROTATING MASSES
3
4 clc
5 clear
6 pi=3.141
```

```

7 mA=48//      mass of A in kg
8 mB=56//      mass of B in kg
9 mC=20//      mass of C in kg
10 rA=1.5//    radius of A in cm
11 rB=1.5//    radius of B in cm
12 rC=1.25//   radius of C in cm
13 N=300//     speed in rpm
14 d=1.8//     distance between bearing in cm
15 //=====
16 w=2*pi*N/60// angular speed in rad/s
17 BA=164//    angle between pulleys B&A in degrees by
    measurement
18 BC=129//    angle between pulleys B&C in degrees by
    measurement
19 AC=67//    angle between pulleys A&C in degrees by
    measurement
20 C=.88*w^2// out of balance couple in N
21 L=C/d//    load on each bearing in N
22 printf('angle between pulleys B&A=%i degrees\n angle
    between pulleys B&C= %i degrees\n angle between
    pulleys A&C= %i degrees\n out of balance couple=
    %.3f N\n load on each bearing= %.3f N',BA,BC,AC,C
    ,L)

```

---

# Chapter 9

## cams and followers

Scilab code Exa 9.2 maximum velocity and acceleration

```
1 //CHAPTER 9 ILLUSRTATION 2 PAGE NO 247
2 //TITLE:CAMS AND FOLLOWERS
3 clc
4 clear
5 pi=3.141
6 s=4//          follower movement in cm
7 theta=60//     cam rotation in degrees
8 THETA=60*pi/180//  cam rotation in rad
9 thetaD=45//     after outstroke in degrees
10 thetaR=90//.... angle with which it reaches its
    original position in degrees
11 THETAR=90*pi/180//  angle with which it reaches its
    original position in rad
12 THETAd=360-theta-thetaD-thetaR//      angle after
    return stroke in degrees
13 N=300//      speed in rpm
14 w=2*pi*N/60//  speed in rad/s
15 Vo=pi*w*s/2/THETA//  Maximum velocity of follower
    during outstroke in cm/s
16 Vr=pi*w*s/2/THETAR//  Maximum velocity of follower
    during return stroke in cm/s
```

```

17 Fo=pi^2*w^2*s/2/THETA^2/100//Maximum acceleration of
    follower during outstroke in m/s^2
18 Fr=pi^2*w^2*s/2/THETAR^2/100//Maximum acceleration
    of follower during return stroke in m/s^2
19 printf('Maximum acceleration of follower during
    outstroke =%.3f m/s^2\nMaximum acceleration of
    follower during return stroke= %.3f m/s^2',Fo,Fr)

```

---

### Scilab code Exa 9.3 maximum velocity and acceleration

```

1 //CHAPTER 9 ILLUSRTATION 3 PAGE NO 249
2 //TITLE:CAMS AND FOLLOWERS
3 clc
4 clear
5 pi=3.141
6 s=5//          follower movement in cm
7 theta=120//    cam rotation in degrees
8 THETA=theta*pi/180//    cam rotation in rad
9 thetaD=30//    after outstroke in degrees
10 thetaR=60//.... angle with which it reaches its
    original position in degrees
11 THETAR=60*pi/180//    angle with which it reaches its
    original position in rad
12 THETAAd=360-theta-thetaD-thetaR//    angle after
    return stroke in degrees
13 N=100//    speed in rpm
14 w=2*pi*N/60//    speed in rad/s
15 Vo=pi*w*s/2/THETA//    Maximum velocity of follower
    during outstroke in cm/s
16 Vr=pi*w*s/2/THETAR//    Maximum velocity of follower
    during return stroke in cm/s
17 Fo=pi^2*w^2*s/2/THETA^2/100//Maximum acceleration of
    follower during outstroke in m/s^2
18 Fr=pi^2*w^2*s/2/THETAR^2/100//Maximum acceleration
    of follower during return stroke in m/s^2

```

```
19 printf('Maximum acceleration of follower during
    outstroke =%.3f m/s^2\nMaximum acceleration of
    follower during return stroke= %.3f m/s^2',Fo,Fr)
```

---

**Scilab code Exa 9.5** maximum velocity and acceleration

```
1 //CHAPTER 9 ILLUSRTATION 5 PAGE NO 252
2 //TITLE:CAMS AND FOLLOWERS
3 clc
4 clear
5 pi=3.141
6 N=1000// speed of cam in rpm
7 w=2*pi*N/60// angular speed in rad/s
8 s=2.5// stroke of the follower in cm
9 THETA=120*pi/180// ANGULAR DISPLACEMENT OF CAM
    DURING OUTSTROKE IN RAD
10 THETAR=90*pi/180//ANGULAR DISPLACEMENT OF CAM DURING
    DWELL IN RAD
11 Vo=2*w*s/THETA// Maximum velocity of follower
    during outstroke in cm/s
12 Vr=2*w*s/THETAR//Maximum velocity of follower during
    return stroke in cm/s
13 Fo=4*w^2*s/THETA^2//Maximum acceleration of follower
    during outstroke in m/s^2
14 Fr=4*w^2*s/THETAR^2//Maximum acceleration of
    follower during return stroke in m/s^2
15 printf('Maximum acceleration of follower during
    outstroke =%.3f m/s^2\nMaximum acceleration of
    follower during return stroke= %.3f m/s^2',Fo,Fr)
```

---



# Chapter 10

## Brakes and Dynamometers

Scilab code Exa 10.1 Torque transmitted by the block brake

```
1 //CHAPTER 10 ILLUSTRATION 1 PAGE NO 268
2 //TITLE: Brakes and Dynamometers
3 clc
4 clear
5 //


---


6 //INPUT DATA
7 d=0.32; //Diameter of the drum in m
8 qq=90; //Angle of contact in degree
9 P=820; //Force applied in N
10 U=0.35; //Coefficient of friction
11
12
13 U1=((4*U*sind(qq/2))/((qq*(3.14/180))+sind(qq))); //
    Equivalent coefficient of friction
14 F=((P*0.66)/((0.3/U1)-0.06)); //Force value in N
    taking moments
15 TB=(F*(d/2)); //Torque transmitted in N.m
16
17 printf('Torque transmitted by the block brake is %3
```

.4 f N.m',TB)

---

### Scilab code Exa 10.2 DISTANCE TRAVELLED BY CYCLE

```
1 //CHAPTER 10 ILLUSRTATION 2 PAGE NO 269
2 //TITLE:Brakes and Dynamometers
3 clc
4 clear
5 //
6 //INPUT DATA
7 m=120;//Mass of rider in kg
8 v=16.2;//Speed of rider in km/hr
9 d=0.9;//Diameter of the wheel in m
10 P=120;//Pressure applied on the brake in N
11 U=0.06;//Coefficient of friction
12
13 F=(U*P);//Frictional force in N
14 KE=((m*(v*(5/18))^2)/2);//Kinematic Energy in N.m
15 S=(KE/F);//Distance travelled by the bicycle before
    it comes to rest in m
16 N=(S/(d*3.14));//Required number of revolutions
17
18 printf('The bicycle travels a distance of %3.2f m
    and makes %3.2f turns before it comes to rest',S,
    N)
```

---

### Scilab code Exa 10.3 Maximum torque absorbed

```
1 //CHAPTER 10 ILLUSRTATION 3 PAGE NO 270
2 //TITLE:Brakes and Dynamometers
3 clc
```

```

4 clear
5 //

```

---

```

6 //INPUT DATA
7 S=3500; //Force on each arm in N
8 d=0.36; //Diameter of the wheel in m
9 U=0.4; //Coefficient of friction
10 qq=100; //Contact angle in degree
11
12 qqr=(qq*(3.14/180)); //Contact angle in radians
13 UU=((4*U*sind(qq/2))/(qqr+(sind(qq)))); //Equivalent
    coefficient of friction
14 F1=(S*0.45)/((0.2/UU)+((d/2)-0.04)); //Force on
    fulcrum in N
15 F2=(S*0.45)/((0.2/UU)-((d/2)-0.04)); //Force on
    fulcrum in N
16 TB=(F1+F2)*(d/2); //Maximum torque absorbed in N.m
17
18 printf('Maximum torque absorbed is %3.2f N.m',TB)

```

---

**Scilab code Exa 10.4** The maximum braking torque on the drum

```

1 //CHAPTER 10 ILLUSTRATION 4 PAGE NO 271
2 //TITLE: Brakes and Dynamometers
3 clc
4 clear
5 //

```

---

```

6 //INPUT DATA
7 a=0.5; //Length of lever in m
8 d=0.5; //Diameter of brake drum in m
9 q=(5/8)*(2*3.14); //Angle made in radians
10 b=0.1; //Distance between pin and fulcrum in m

```

```

11 P=2000; // Effort applied in N
12 U=0.25; // Coefficient of friction
13
14 T=exp(U*q); // Ratios of tension
15 T2=((P*a)/b); // Tension in N
16 T1=(T*T2); // Tension in N
17 TB=((T1-T2)*(d/2))/1000; // Maximum braking torque in
    kNm
18
19 printf('The maximum braking torque on the drum is %3
    .3 f kNm',TB)

```

---

#### Scilab code Exa 10.5 Tensions in the side

```

1 //CHAPTER 10 ILLUSTRATION 5 PAGE NO 271
2 //TITLE: Brakes and Dynamometers
3 clc
4 clear
5 //

```

---

```

6 //INPUT DATA
7 q=220; // Angle of contact in degree
8 T=340; // Torque in Nm
9 d=0.32; // Diameter of drum in m
10 U=0.3; // Coefficient of friction
11
12 Td=(T/(d/2)); // Difference in tensions in N
13 Tr=exp(U*(q*(3.14/180))); // Ratio of tensions
14 T2=(Td/(Tr-1)); // Tension in N
15 T1=(Tr*T2); // Tension in N
16 P=((T2*(d/2))-(T1*0.04))/0.5; // Force applied in N
17 b=(T1/T2)*4; // Value of b in cm when the brake is
    self-locking
18

```

```

19 printf('The value of b is %3.2f cm when the brake is
    self-locking \n Tensions in the sides are %3.3f
    N and %3.3f N',b,T1,T2)

```

---

### Scilab code Exa 10.6 Torque required

```

1 //CHAPTER 10 ILLUSTRATION 6 PAGE NO 272
2 //TITLE: Brakes and Dynamometers
3 clc
4 clear
5 //

```

---

```

6 //INPUT DATA
7 d=0.5; //Drum diameter in m
8 U=0.3; //Coefficient of friction
9 q=250; //Angle of contact in degree
10 P=750; //Force in N
11 a=0.1; //Band width in m
12 b=0.8; //Distance in m
13 ft=(70*10^6); //Tensile stress in Pa
14 f=(60*10^6); //Stress in Pa
15 b1=0.1; //Distance in m
16
17 T=exp(U*(q*(3.14/180))); //Tensions ratio
18 T2=(P*b*10)/(T+1); //Tension in N
19 T1=(T*T2); //Tension in N
20 TB=(T1-T2)*(d/2); //Torque in N.m
21 t=(max(T1,T2)/(ft*a))*1000; //Thickness in mm
22 M=(P*b); //bending moment at fulcrum in Nm
23 X=(M/((1/6)*f)); //Value of th^2
24 //t varies from 10mm to 15 mm. Taking t=15mm,
25 h=sqrt(X/(0.015))*1000; //Section of the lever in m
26
27 printf('Torque required is %3.2f N.m \nThickness

```

necessary to limit the tensile stress to 70 MPa  
 is %3.3f mm \n Section of the lever taking stress  
 to 60 MPa is %3.1f mm',TB,t,h)

---

**Scilab code Exa 10.7** Power TO BD ratio

```

1 //CHAPTER 10 ILLUSRTATION 7 PAGE NO 273
2 //TITLE:Brakes and Dynamometers
3 clc
4 clear
5 //

6 //INPUT DATA
7 P1=30;//Power in kW
8 N=1250;//Speed in r.p.m
9 P=60;//Applied force in N
10 d=0.8;//Drum diameter in m
11 q=310;//Contact angle in degree
12 a=0.03;//Length of a in m
13 b=0.12;//Length of b in m
14 U=0.2;//Coefficient of friction
15 B=10;//Band width in cm
16 D=80;//Diameter in cm
17
18 T=(P1*60000)/(2*3.14*N);//Torque in N.m
19 Td=(T/(d/2));//Tension difference in N
20 Tr=exp(U*(q*(3.14/180)));//Tensions ratio
21 T2=(Td/(Tr-1));//Tension in N
22 T1=(Tr*T2);//Tension in N
23 x=((T2*b)-(T1*a))/P;//Distance in m;
24 X=(P1/(B*D));//Ratio
25
26 printf('Value of x is %3.4f m \n Value of (Power/bD)
      ratio is %3.4f',x,X)

```

---

**Scilab code Exa 10.8** Time required to bring the shaft to the rest from its running condition

```
1 //CHAPTER 10 ILLUSTRATION 8 PAGE NO 274
2 //TITLE: Brakes and Dynamometers
3 clc
4 clear
5 //
6 //INPUT DATA
7 m=80; //Mass of flywheel in kg
8 k=0.5; //Radius of gyration in m
9 N=250; //Speed in r.p.m
10 d=0.32; //Diameter of the drum in m
11 b=0.05; //Distance of pin in m
12 q=260; //Angle of contact in degree
13 U=0.23; //Coefficient of friction
14 P=20; //Force in N
15 a=0.35; //Distance at which force is applied in m
16
17 Tr=exp(U*q*(3.14/180)); //Tensions ratio
18 T2=(P*a)/b; //Tension in N
19 T1=(Tr*T2); //Tension in N
20 TB=(T1-T2)*(d/2); //Torque in N.m
21 KE=((1/2)*(m*k^2)*((2*3.14*N)/60)^2); //Kinematic
    energy of the rotating drum in Nm
22 N1=(KE/(TB*2*3.14)); //Speed in rpm
23 aa=((2*3.14*N)/60)^2/(4*3.14*N1); //Angular
    acceleration in rad/s^2
24 t=((2*3.14*N)/60)/aa; //Time in seconds
25
26 printf('Time required to bring the shaft to the rest
    from its running condition is %3.1f seconds',t)
```

---

**Scilab code Exa 10.9** Minimum force required

```
1 //CHAPTER 10 ILLUSTRATION 9 PAGE NO 275
2 //TITLE: Brakes and Dynamometers
3 clc
4 clear
5 //
6 //INPUT DATA
7 n=12; //Number of blocks
8 q=15; //Angle subtended in degree
9 P=185; //Power in kW
10 N=300; //Speed in r.p.m
11 U=0.25; //Coefficient of friction
12 d=1.25; //Diameter in m
13 b1=0.04; //Distance in m
14 b2=0.14; //Distance in m
15 a=1; //Distance in m
16 m=2400; //Mass of rotor in kg
17 k=0.5; //Radius of gyration in m
18
19 Td=(P*60000)/(2*3.14*N*(d/2)); //Tension difference
    in N
20 T=Td*(d/2); //Torque in Nm
21 Tr=((1+(U*tand(q/2)))/(1-(U*tand(q/2))))^n; //Tension
    ratio
22 To=(Td/(Tr-1)); //Tension in N
23 Tn=(Tr*To); //Tension in N
24 P=((To*b2)-(Tn*b1))/a; //Force in N
25 aa=(T/(m*k^2)); //Angular acceleration in rad/s^2
26 t=((2*3.14*N)/60)/aa; //Time in seconds
27
28 printf('Minimum force required is %3.0f N \nTime
```



taken to bring to rest is %3.1f seconds',P,t)

---

### Scilab code Exa 10.10 Maximum braking torque

```
1 //CHAPTER 10 ILLUSTRATION 10 PAGE NO 275
2 //TITLE: Brakes and Dynamometers
3 clc
4 clear
5 //
6 //INPUT DATA
7 n=12; // Number of blocks
8 q=16; // Angle subtended in degrees
9 d=0.9; // Effective diameter in m
10 m=2000; // Mass in kg
11 k=0.5; // Radius of gyration in m
12 b1=0.7; // Distance in m
13 b2=0.03; // Distance in m
14 a=0.1; // Distance in m
15 P=180; // Force in N
16 N=360; // Speed in r.p.m
17 U=0.25; // Coefficient of friction
18
19 Tr=((1+(U*tand(q/2)))/(1-(U*tand(q/2))))^n; //
    Tensions ratio
20 T2=(P*b1)/(a-(b2*Tr)); // Tension in N
21 T1=(Tr*T2); // Tension in N
22 TB=(T1-T2)*(d/2); // Torque in N.m
23 aa=(TB/(m*k^2)); // Angular acceleration in rad/s^2
24 t=((2*3.14*N)/60)/aa; // Time in seconds
25
26 printf('(i) Maximum braking torque is %3.4f Nm \n(ii)
    ) Angular retardation of the drum is %3.4f rad/s
    ^2 \n(iii) Time taken by the system to come to
```

rest is %3.1f s',TB,aa,t)

---

# Chapter 11

## VIBRATIONS

Scilab code Exa 11.1 FREQUENCY OF TRANSVERSE VIBRATION

```
1 //CHAPTER 11 ILLUSRTATION 1 PAGE NO 290
2 //TITLE:VIBRATIONS
3 clc
4 clear
5 //


---


6 //INPUT DATA
7 PI=3.147
8 D=.1// DIAMETER OF SHAFT
   IN m
9 L=1.10// LENGTH OF SHAFT IN
   m
10 W=450// WEIGHT ON THE OTHER
   END OF SHAFT IN NEWTONS
11 E=200*10^9// YOUNGS MODUKUS OF
   SHAFT MATERIAL IN Pascals
12 //


---


13 A=PI*D^2/4// AREA OF SHAFT IN mm
```

```

      ^2
14 I=PI*D^4/64//          MOMENT OF INERTIA
15 delta=W*L/(A*E)//     STATIC DEFLECTION IN
      LONGITUDINAL VIBRATION OF SHAFT IN m
16 Fn=0.4985/(delta)^.5// FREQUENCY OF
      LONGITUDINAL VIBRATION IN Hz
17 delta1=W*L^3/(3*E*I)// STATIC DEFLECTION
      IN TRANSVERSE VIBRATION IN m
18 Fn1=0.4985/(delta1)^.5// FREQUENCY OF
      TRANSVERSE VIBRATION IN Hz
19 //

```

---

```

20 //OUTPUT
21 printf('FREQUENCY OF LONGITUDINAL VIBRATION =%.3 f Hz
      \n FREQUENCY OF TRANSVERSE VIBRATION =%.3 f Hz ',Fn
      ,Fn1)

```

---

**Scilab code Exa 11.2** NATURAL FREQUENCY OF TRANSVERSE VIBRATION

```

1 //CHAPTER 11 ILLUSRTATION 2 PAGE NO 290
2 //TITLE:VIBRATIONS
3 //FIGURE 11.10
4 clc
5 clear
6 //

```

---

```

7 //INPUT DATA
8 PI=3.147
9 L=.9//          LENGTH OF THE SHAFT
      IN m
10 m=100//        MASS OF THE BODY IN
      Kg

```

```

11 L2=.3//                               LENGTH WHERE THE
    WEIGHT IS ACTING IN m
12 L1=L-L2//                             DISTANCE FROM THE
    OTHER END
13 D=.06//                               DIAMETER OF SHAFT IN
    m
14 W=9.81*m//                             WEGHT IN NEWTON
15 E=200*10^9//                           YOUNGS MODUKUS OF
    SHAFT MATERIAL IN Pascals
16 //

```

---

```

17 //CALCULATION
18 I=PI*D^4/64//                           MOMENT OF INERTIA IN
    m^4
19 delta=W*L1^2*L2^2/(3*E*I*L)//          STATIC DEFLECTION
20 Fn=.4985/(delta)^.5//                   NATURAL FREQUENCY OF
    TRANSVERSE VIBRATION
21 //

```

---

```

22 //OUTPUT
23 printf('NATURAL FREQUENCY OF TRANSVERSE VIBRATION=%
    .3 f Hz',Fn)

```

---

### Scilab code Exa 11.3 FREQUENCY OF TORSIONAL VIBRATION

```

1 //CHAPTER 11 ILLUSRTATION 3 PAGE NO 291
2 //TITLE:VIBRATIONS
3 //FIGURE 11.11
4 clc
5 clear
6 //

```

---

```

7 //INPUT DATA
8 PI=3.147
9 g=9.81//
    ACCELERATION DUE TO GRAVITY IN N /m^2
10 D=.050//
    DIAMETER OF SHAFT IN m
11 m=450//
    WEIGHT
    OF FLY WHEEL IN IN Kg
12 K=.5//
    RADIUS
    OF GYRATION IN m
13 L2=.6//
    FROM
    FIGURE IN m
14 L1=.9//
    FROM
    FIGURE IN m
15 L=L1+L2
16 E=200*10^9//
    YOUNGS MODUKUS OF
    SHAFT MATERIAL IN Pascals
17 C=84*10^9//
    MODUKUS OF RIDITY
    OF SHAFT MATERIAL IN Pascals
18 //



---


19 A=PI*D^2/4//
    AREA OF
    SHAFT IN mm^2
20 I=PI*D^4/64//
21 m1=m*L2/(L1+L2)//
    MASS OF
    THE FLYWHEEL CARRIED BY THE LENGTH L1 IN Kg
22 DELTA=m1*g*L1/(A*E)//
    EXTENSION OF LENGTH L1 IN m
23 Fn=0.4985/(DELTA)^.5//
    FREQUENCY OF LONGITUDINAL VIBRATION IN Hz
24 DELTA1=(m*g*L1^3*L2^3)/(3*E*I*L^3)//
    STATIC
    DEFLECTION IN TRANSVERSE VIBRATION IN m
25 Fn1=0.4985/(DELTA1)^.5//
    FREQUENCY OF TRANSVERSE VIBRATION IN Hz
26 J=PI*D^4/32//
    POLAR
    MOMENT OF INERTIA IN m^4
27 Q1=C*J/L1//

```

```

    TORSIONAL STIFFNESS OF SHAFT DUE TO L1 IN N-m
28 Q2=C*J/L2//
    TORSIONAL STIFFNESS OF SHAFT DUE TO L2 IN N-m
29 Q=Q1+Q2//
    TORSIONAL STIFFNESS OF SHAFT IN Nm
30 Fn2=(Q/(m*K^2))^0.5/(2*PI)//
    FREQUENCY OF TORSIONAL VIBRATION IN Hz
31 //

```

---

```

32 printf('FREQUENCY OF LONGITUDINAL VIBRATION = %.3 f
    Hz\n FREQUENCY OF TRANSVERSE VIBRATION = %.3 f Hz\n
    n FREQUENCY OF TORSIONAL VIBRATION = %.3 f Hz',Fn,
    Fn1,Fn2)

```

---

### Scilab code Exa 11.6 FREQUENCY OF TRANSVERSE VIBRATION

```

1 //CHAPTER 11 ILLUSTRATION 6 PAGE NO 294
2 //TITLE:VIBRATIONS
3 //FIGURE 11.14
4 clc
5 clear
6 //

```

---

```

7 //INPUT DATA
8 PI=3.147
9 g=9.81//
    ACCELERATION DUE TO GRAVITY IN N /m^2
10 D=.06//
    DIAMETER OF SHAFT IN m
11 L=3//
    OF SHAFT IN m
    LENGTH
12 W1=1500//
    ACTING AT C IN N
    WEIGHT

```

```

13 W2=2000 // WEIGHT
    ACTING AT D IN N
14 W3=1000 // WEIGHT
    ACTING AT E IN N
15 L1=1 // LENGTH
    FROM A TO C IN m
16 L2=2 // LENGTH
    FROM A TO D IN m
17 L3=2.5 // LENGTH FROM A TO E IN m
18 I=PI*D^4/64
19 E=200*10^9 // YOUNGS MODUKUS OF
    SHAFT MATERIAL IN Pascals
20 //


---


21 DELTA1=W1*L1^2*(L-L1)^2/(3*E*I*L) // STATIC
    DEFLECTION DUE TO W1
22 DELTA2=W2*L2^2*(L-L2)^2/(3*E*I*L) // STATIC
    DEFLECTION DUE TO W2
23 DELTA3=W2*L3^2*(L-L3)^2/(3*E*I*L) // STATIC
    DEFLECTION DUE TO W2
24 Fn=.4985/(DELTA1+DELTA2+DELTA3)^.5 //
    FREQUENCY OF TRANSVERSE VIBRATION IN Hz
25 //


---


26 printf('FREQUENCY OF TRANSVERSE VIBRATION = %.3 f Hz'
    ,Fn)

```

**Scilab code Exa 11.10** FREQUENCY OF TRANSVERSE VIBRATION

```

1 //CHAPTER 11 ILLUSRTATION 10 PAGE NO 296
2 //TITLE:VIBRATIONS
3 //FIGURE 11.18

```



```

4  clc
5  clear
6  //

```

---

```

7  //INPUT DATA
8  PI=3.147
9  g=9.81//
   ACCELERATION DUE TO GRAVITY IN N /m^2
10 E=200*10^9//
   MODUKUS OF SHAFT MATERIAL IN Pascals
   YOUNGS
11 D=.03//
   DIAMETER OF SHAFT IN m
12 L=.8//
   OF SHAFT IN m
   LENGTH
13 r=40000//
   DENSITY OF SHAFT MATERIAL IN Kg/m^3
14 W=10//
   ACTING AT CENTRE IN N
   WEIGHT
15 //

```

---

```

16 I=PI*D^4/64//
   OF INERTIA OF SHAFT IN m^4
   MOMENT
17 m=PI*D^2/4*r//
   PER UNIT LENGTH IN Kg/m
   MASS
18 w=m*g
19 DELTA=W*L^3/(48*E*I)//
   DEFLECTION DUE TO W
   STATIC
20 DELTA1=5*w*L^4/(384*E*I)//
   DEFLECTION DUE TO WEIGHT OF SHAFT
   STATIC
21 Fn=.4985/(DELTA+DELTA1/1.27)^.5
22 //

```

---

```

23 printf('FREQUENCY OF TRANSVERSE VIBRATION = %.3 f Hz'
   ,Fn)

```

---

### Scilab code Exa 11.11 CRITICAL SPEED OF SHAFT

```
1 //CHAPTER 11 ILLUSRTATION 11 PAGE NO 297
2 //TITLE:VIBRATIONS
3 //FIGURE 11.19
4 clc
5 clear
6 //


---


7 //INPUT DATA
8 PI=3.147
9 g=9.81//
10 E=210*10^9//
11 D=.18//
12 L=2.5//
13 M1=25//
14 M2=50//
15 M3=20//
16 W1=M1*g
17 W2=M2*g
18 W3=M3*g
19 L1=.6//
20 L2=1.5//
21 L3=2//
```

ACCELERATION DUE TO GRAVITY IN N /m<sup>2</sup>

MODUKUS OF SHAFT MATERIAL IN Pascals

DIAMETER OF SHAFT IN m

OF SHAFT IN m

ACTING AT E IN Kg

ACTING AT D IN Kg

ACTING AT C IN Kg

FROM A TO E IN m

FROM A TO D IN m

YOUNGS

LENGTH

MASS

MASS

MASS

LENGTH

LENGTH

LENGTH

```

    FROM A TO C IN m
22 w=1962//                                SELF
    WEIGHT OF SHAFT IN N
23 //


---


24 I=PI*D^4/64//                            MOMENT
    OF INERTIA OF SHAFT IN m^4
25 DELTA1=W1*L1^2*(L-L1)^2/(3*E*I*L)//      STATIC
    DEFLECTION DUE TO W1
26 DELTA2=W2*L2^2*(L-L2)^2/(3*E*I*L)//      STATIC
    DEFLECTION DUE TO W2
27 DELTA3=W3*L3^2*(L-L3)^2/(3*E*I*L)//      STATIC
    DEFLECTION DUE TO W3
28 DELTA4=5*w*L^4/(384*E*I)//              STATIC
    DEFLECTION DUE TO w
29 Fn=.4985/(DELTA1+DELTA2+DELTA3+DELTA4/1.27)^.5
30 Nc=Fn*60//
    CRITICAL SPEED OF SHAFT IN rpm
31 //


---


32 printf('CRITICAL SPEED OF SHAFT = %.3 f rpm ',Nc)


---



```

**Scilab code Exa 11.12** FREQUENCY OF FREE TORSIONAL VIBRATION

```

1 //CHAPTER 11 ILLUSTRATION 12 PAGE NO 298
2 //TITLE:VIBRATIONS
3 //FIGURE 11.20
4 clc
5 clear
6 //


---



```

```

7 //INPUT DATA
8 PI=3.147
9 g=9.81//
    ACCELERATION DUE TO GRAVITY IN N /m^2
10 Na=1500//                                SPEED
    OF SHAFT A IN rpm
11 Nb=500//                                SPEED
    OF SHAFT B IN rpm
12 G=Na/Nb//                                GERA
    RATIO
13 L1=.18//
    LENGTH OF SHAFT 1 IN m
14 L2=.45//
    LENGTH OF SHAFT 2 IN m
15 D1=.045//
    DIAMETER OF SHAFT 1 IN m
16 D2=.09//
    DIAMETER OF SHAFT 2 IN m
17 C=84*10^9//                                MODUKUS OF RIDITY
    OF SHAFT MATERIAL IN Pascals
18 Ib=1400//                                MOMENT OF INERTIA
    OF PUMP IN Kg-m^2
19 Ia=400//                                MOMENT OF INERTIA
    OF MOTOR IN Kg-m^2
20
21 //

```

---

```

22 J=PI*D1^4/32//                                POLAR
    MOMENT OF INERTIA IN m^4
23 Ib1=Ib/G^2//                                MASS MOMENT OF
    INERTIA OF EQUIVALENT ROTOR IN m^2
24 L3=G^2*L2*(D1/D2)^4//                                ADDITIONAL LENGTH
    OF THE EQUIVALENT SHAFT
25 L=L1+L3//                                TOTAL LENGTH OF
    EQUIVALENT SHAFT
26 La=L*Ib1/(Ia+Ib1)
27 Fn=(C*J/(La*Ia))^0.5/(2*PI)//                                FREQUENCY OF FREE

```

```

28 // TORSIONAL VIBRATION IN Hz


---


29 printf('FREQUENCY OF FREE TORSIONAL VIBRATION = %.2 f
        Hz ',Fn)


---



```

**Scilab code Exa 11.13 THE RANGE OF SPEED**

```

1 //CHAPTER 11 ILLUSTRATION 13 PAGE NO 300
2 //TITLE:VIBRATIONS
3 //FIGURE 11.21
4 clc
5 clear
6 //


---


7 //INPUT DATA
8 PI=3.147
9 g=9.81//
    ACCELERATION DUE TO GRAVITY IN N /m^2
10 D=.015//
    DIAMETER OF SHAFT IN m
11 L=1.00//
    LENGTH OF SHAFT IN m
12 M=15//
    MASS OF SHAFT IN Kg
13 W=M*g
14 e=.0003//
    ECCENTRICITY IN m
15 E=200*10^9// YOUNGS
    MODULUS OF SHAFT MATERIAL IN Pascals
16 f=70*10^6//
    PERMISSIBLE STRESS IN N/m^2
17 //

```

---

```

18 I=PI*D^4/64 //          MOMENT OF INERTIA OF
    SHAFT IN m^4
19 DELTA=W*L^3/(192*E*I) //  STATIC DEFLECTION IN m
20 Fn=.4985/(DELTA)^.5 //   NATURAL FREQUENCY OF
    TRANSVERSE VIBRATION
21 Nc=Fn*60 //            CRITICAL SPEED OF SHAFT
    IN rpm
22 M1=16*f*I/(D*g*L)
23 W1=M1*g //            ADDITIONAL LOAD ACTING
24 y=W1/W*DELTA //       ADDITIONAL DEFLECTION
    DUE TO W1
25 N1=Nc/(1+e/y)^.5 //    MIN SPEED IN rpm
26 N2=Nc/(1-e/y)^.5 //    MAX SPEED IN rpm
27 //

```

---

```

28 printf('CRITICAL SPEED OF SHAFT = %.3 f rpm\n THE
    RANGE OF SPEED IS FROM %.3 f rpm TO %.3 f rpm ',Nc ,
    N1 ,N2)

```

---

# Chapter 12

## balancing of reciprocating masses

Scilab code Exa 12.1 Magnitude of balance mass required

```
1 //CHAPTER 12 ILLUSRTATION 1 PAGE NO 310
2 //TITLE:Balancing of reciprocating of masses
3 clc
4 clear
5 pi=3.141
6 N=250// speed of the reciprocating
   engine in rpm
7 s=18// length of stroke in mm
8 mR=120// mass of reciprocating parts in
   kg
9 m=70// mass of revolving parts in kg
10 r=.09// radius of revolution of
   revolving parts in m
11 b=.15// distance at which balancing
   mass located in m
12 c=2/3// portion of reciprocating mass
   balanced
13 teeta=30// crank angle from inner dead
   centre in degrees
```

```

14 //=====
15 B=r*(m+c*mR)/b//          balance mass required
    in kg
16 w=2*pi*N/60//          angular speed in rad/s
17 F=mR*w^2*r*((1-c)^2*(cosd(teeta))^2)+(c^2*(sind(
    teeta))^2))^0.5//          residual unbalanced forces
    in N
18 printf('Magnitude of balance mass required= %.0f kg\
    n Residual unbalanced forces= %.3f N',B,F)

```

---

### Scilab code Exa 12.2 swaying couple

```

1 //CHAPTER 12 ILLUSTRATION 2 PAGE NO 310
2 //TITLE:Balancing of reciprocating of masses
3 clc
4 clear
5 pi=3.141
6 g=10//          acceleration due to gravity approximately
    in m/s^2
7 mR=240//          mass of reciprocating parts per cylinder
    in kg
8 m=300//          mass of rotating parts per cylinder in
    kg
9 a=1.8//distance between cylinder centres in m
10 c=.67//          portion of reciprocating mass to be
    balanced
11 b=.60//          radius of balance masses in m
12 r=24//          crank radius in cm
13 R=.8//radius of thread of wheels in m
14 M=40
15 //=====
16 Ma=m+c*mR//          total mass to be balanced in
    kg
17 mD=211.9//          mass of wheel D from figure in kg
18 mC=211.9//          mass of wheel C from figure in kg

```



```

19 theta=171//      angular position of balancing mass C
      in degrees
20 Br=c*mR/Ma*mC//      balancing mass for
      reciprocating parts in kg
21 w=(M*g^3/Br/b)^.5//      angular speed in rad/s
22 v=w*R*3600/1000// speed in km/h
23 S=a*(1-c)*mR*w^2*r/2^.5/100/1000//      swaying couple
      in kNm
24 printf('speed=%0.3f kmph\n swaying couple=%0.3f kNm',v
      ,S)

```

---

### Scilab code Exa 12.3 swaying couple

```

1 //CHAPTER 12 ILLUSTRATION 3 PAGE NO 313
2 //TITLE:Balancing of reciprocating of masses
3 clc
4 clear
5 pi=3.141
6 g=10//      acceleration due to gravity approximately
      in m/s^2
7 a=.70//distance between cylinder centres in m
8 r=60// crank radius in cm
9 m=130//mass of rotating parts per cylinder in kg
10 mR=210// mass of reciprocating parts per cylinder in
      kg
11 c=.67// portion of reciprocating mass to be balanced
12 N=300//engine speed in rpm
13 b=.64//      radius of balance masses in m
14 //=====
15 Ma=m+c*mR//      total mass to be balanced in
      kg
16 mA=100.44//      mass of wheel A from figure in
      kg
17 Br=c*mR/Ma*mA//      balancing mass for
      reciprocating parts in kg

```

```

18 H=Br*(2*pi*N/60)^2*b// hammer blow in N
19 w=(2*pi*N/60)// angular speed
20 T=2^.5*(1-c)*mR*w^2*r/2/100//tractive effort in N
21 S=a*(1-c)*mR*w^2*r/2/2^.5/100// swaying couple in
    Nm
22
23 printf('Hammer blow=%0.3f in N\n tractive effort= %0.3
    f in N\n swaying couple= %0.3f in Nm',H,T,S)

```

---

#### Scilab code Exa 12.4 unbalanced primary couple

```

1 //CHAPTER 12 ILLUSTRATION 4 PAGE NO 314
2 //TITLE:Balancing of reciprocating of masses
3 clc
4 clear
5 pi=3.141
6 mR=900// mass of reciprocating parts in kg
7 N=90// speed of the engine in rpm
8 r=.45//crank radius in m
9 cP=.9*mR*(2*pi*N/60)^2*r*2^.5/1000// maximum
    unbalanced primary couple in kNm
10 printf('maximum unbalanced primary couple=%0.3f k Nm
    ',cP)

```

---

#### Scilab code Exa 12.5 maximum unbalanced secondary force

```

1 //CHAPTER 12 ILLUSTRATION 5 PAGE NO 315
2 //TITLE:Balancing of reciprocating of masses
3 clc
4 clear
5 pi=3.141
6 mRA=160// mass of reciprocating cylinder A in kg
7 mRD=160// mass of reciprocating cylinder D in kg

```

```

8 r=.05// stroke lenght in m
9 l=.2// connecting rod length in m
10 N=450// engine speed in rpm
11 //=====
12 theta2=78.69// crank angle between A & B
   cylinders in degrees
13 mRB=576.88// mass of cylinder B in kg
14 n=l/r// ratio between connecting rod length and
   stroke length
15 w=2*pi*N/60// angular speed in rad/s
16 F=mRB*2*w^2*r*cosd(2*theta2)/n
17 printf('Maximum unbalanced secondary force=%0.3f N in
   anticlockwise direction thats why - sign ',F)

```

---

#### Scilab code Exa 12.6 hammer blow

```

1 //CHAPTER 12 ILLUSRTATION 6 PAGE NO 316
2 //TITLE:Balancing of reciprocating of masses
3 clc
4 clear
5 pi=3.141
6 rA=.25// stroke length of A piston in m
7 rB=.25// stroke length of B piston in m
8 rC=.25// stroke length C piston in m
9 N=300// engine speed in rpm
10 mRL=280// mass of reciprocating parts in inside
   cylinder kg
11 mRO=240// mass of reciprocating parts in outside
   cylinder kg
12 c=.5// portion of reciprocating masses to be
   balanced
13 b1=.5// radius at which masses to be balanced in m
14 //=====
15 mA=c*mRO// mass of the reciprocating parts to be
   balanced foreach outside cylinder in kg

```

```

16 mB=c*mRL//      mass of the reciprocating parts to be
    balanced foreach inside cylinder in kg
17 B1=79.4//      balancing mass for reciprocating
    parts in kg
18 w=2*pi*N/60//   angular speed in rad/s
19 H=B1*w^2*b1//   hammer blow per wheel in N
20 printf('Hammer blow per wheel= %.3f N',H)

```

---

### Scilab code Exa 12.7 swaying couple

```

1 //CHAPTER 12 ILLUSTRATION 7 PAGE NO 318
2 //TITLE:Balancing of reciprocating of masses
3 clc
4 clear
5 pi=3.141
6 mR=300//      reciprocating mass per cylinder in kg
7 r=.3//      crank radius in m
8 D=1.7//      driving wheel diameter in m
9 a=.7//      distance between cylinder centre lines in m
10 H=40//      hammer blow in kN
11 v=90//      speed in kmph
12 //=====
13 R=D/2//      radius of driving wheel in m
14 w=90*1000/3600/R//      angular velocity in rad/s
15 //Br*b=69.625*c by measurement from diagram
16 c=H*1000/(w^2)/69.625//      portion of reciprocating
    mass to be balanced
17 T=2^.5*(1-c)*mR*w^2*r//      variation in tractive
    effort in N
18 M=a*(1-c)*mR*w^2*r/2^.5//      maximum swaying couple
    in N-m
19 printf('portion of reciprocating mass to be balanced
    =%.3f\n variation in tractive effort=%.3f N\n
    maximum swaying couple=%.3f N-m',c,T,M)

```

---

Scilab code Exa 12.8 unbalanced secondary couple

```
1 //CHAPTER 12 ILLUSTRATION 8 PAGE NO 320
2 //TITLE:Balancing of reciprocating of masses
3 clc
4 clear
5 pi=3.141
6 N=1800//      speed of the engine in rpm
7 r=6//      length of crank in cm
8 l=24//      length of connecting rod in cm
9 m=1.5//      mass of reciprocating cylinder in kg
10 //=====
11 w=2*pi*N/60//      angular speed in rad/s
12 UPC=.019*w^2//      unbalanced primary couple in N-m
13 n=l/r//      ratio of length of crank to the connecting
      rod
14 USC=.054*w^2/n//      unbalanced secondary couple in N
      -m
15 printf('unbalanced primary couple= %.3 f N-m\n
      unbalanced secondary couple=%.3 f N-m',UPC,USC)
```

---